CORROSION PREVENTION

We preserve values.





⋖ Primer

Coatings

Mastics

Tapes

))) Tape systems

Fields of Application Corrosion Prevention	PALIMEX® Insulation & Sealing Tapes ()) PALIMEX®-AL, -PB 70 ()) PALIMEX®-AL6 71 ()) PALIMEX®-Alltape 72 ()) PALIMEX®-Anker 73 ()) PALIMEX®-PE100 74 ()) PALIMEX®-FK, -K and -RW 120 75
PLASTELEN® Petrolatum Tapes & Mastics PLASTELEN®-AQ Primer, -AQ Primer HT	PALIMEX® Insulation & Sealing Tapes ✓ PALIMEX®-HT Primer
➡ PLASTELEN®-KS Mastic 17 ➡ PLASTELEN®-KW Mastic 18 ➡ PLASTELEN®-PF Mastic 19 ➡ PLASTELEN®-Plast Mastic 20 ()) PLASTELEN®-Cal 21 ()) PLASTELEN®-Feu 22	PALIMEX*-855/-880.
D) PLASTELEN®-Flex	✓ DEKOTEC®-EP Primer, -EP Primer HT 88
()) PLASTELEN®-Plast 24 ()) PLASTELEN®-Tape ET. 25 ()) PLASTELEN®-Tape HT 26 ()) PLASTELEN®-Tape LT. 27 ()) PLASTELEN®-Tape MT 28 ()) PLASTELEN®-Tape ST. 29 ()) PLASTELEN®-Tec 30 ()) PLASTELEN®-Verte 31 ()) PLASTELEN®-TB System 32	DEKOTEC®-DRP & -Meltstick 89 □ DEKOTEC®-BTS60 90 □ DEKOTEC®-HTS70 91 □ DEKOTEC®-HTS90 92 □ DEKOTEC®-HTS100 93 □ DEKOTEC®-MTS30 94 □ DEKOTEC®-MTS55 95 □ DEKOTEC®-MTS55 DI 96 □ DEKOTEC®-MTS55 HS65 97
VivaxCoat® Protection Systems for Wet Surfaces	LIQUITOL® Polyurethane Coatings
()) VivaxCoat®-LT	LIQUITOL®-FK2, -FK2 C Repair Compound
✓ BUTYLEN-HT, -HT25, -HT100, -MT25 Primer 42	MarineProtect™ Pier & Harbour Protection
BUTYLEN-W, -WP, -W+ Mastic	✓ MarineProtect™-Primer
()) BUTYLEN-E, BUTYLEN-N. 44 ()) BUTYLEN-AS39 P. 45 ()) BUTYLEN-AS40 Plus 46 ()) BUTYLEN-AS40 HT 47 ()) BUTYLEN-AS50 48	()) MarineProtect™-Tape
()) BUTYLEN-S10 49 ()) BUTYLEN-AS30/-R20 MP 50 ()) BUTYLEN-AS39 P/-R20 HT 51 ()) BUTYLEN-AS40 Plus/-090 52	DEPROTEC® Mechanical Protection Systems DEPROTEC®-DRM Rockshield
()) BUTYLEN-AS40 Plus/-R20 HT 53 ()) BUTYLEN-AS40 Plus/-R25 HT 54 ()) BUTYLEN-AS50/-R20 HT 55 ()) BUTYLEN-E10/-090 56	 DEPROTEC®-GFK System Corrosion Prevention
()) BUTYLEN-ET100/-R20 HT 57 ()) BUTYLEN-N15/-PE3 58 ()) BUTYLEN-N15/-PE5 59 ()) BUTYLEN-N60/-S20 60	()) DEXPAND®-CF 70 Composite Repair System
(i) BUTYLEN-S10/-090	DEKOMAT® Wrapping Devices
())) System 1 (BUTYLEN-E12/-090/-R20 HT) 62 ())) System 2 (BUTYLEN-N12/-090/-R20 HT) 63 ())) System 3 (BUTYLEN-032-65 AS/-090/-R20 HT) 64 ()) System 4 (BUTYLEN-032-65 AS/-090) 65 ()) System 5 & 6 (BUTYLEN-032-65 AS/-R20 HT) 66	DEKOTEC - The CompanyThe Success Story

Sleeves

Jacket

Fabric

STRONG BRANDS

for Enduring Protection



SEALID® All-in-1 Solution

SEALID® All-in-1 offers the new simplicity in pipeline construction. The universally usable tape protects for the first time worldwide against corrosive and mechanical stresses in just one work step and without additional primer.



PLASTELEN® Petrolatum Tapes & Mastics

Over almost 100 years, proven corrosion prevention of complex shaped pipe components, as well as on movable or maintenance-intensive fittings, in the under and above ground area.



VivaxCoat® Protection Systems for Wet Surfaces

Coating system for permanent corrosion protection on wet steel pipes and fittings – ideal for applications with lines in operation.



BUTYLEN

PE/Butyl-Tapes & Systems

For more than 40 years, proven as permanent corrosion prevention at pipelines, welding seams and fittings for new construction and rehabilitation.



PALIMEX® Insulation & Sealing Tapes

For decades, these universaluse tapes have successfully withstood high mechanical strains. They provide high levels of electrical insulation and are UV resistant and vibration-reducing all of these characteristics allow for flexibility of use.



PALIMEX®

Protection & Ventilation

PALIMEX® Protection Tapes provide permanent and robust protection for buried steel and cast iron pipelines, whether they are used individually or combined as a tape system. Even in complex ventilation systems, they provide a reliable seal for ventilation pipes.



DEKOTEC® Heat Shrinkable

Sleeves

High quality and robust sleeves for the protection of field joints and spigot joint against corrosion and root penetration, as two- and three-layer system for normal up to high operating temperatures.



LIQUITOL®

Polyurethane Coatings

Liquid coatings for highest requirements for welding seams, soil to air interface areas and for trenchless pipe laying.



MarineProtect[™]

Pier & Harbour Protection

Corrosion and weathering protection for metal, concrete piles or wood in the splash zone of moles and harbors. Simple application above the water as well as under water.



DEPROTEC®

Mechanical **Protection Systems**

Additional high resistant mechanical protection for the corrosion protection systems.



DEXPAND®

Pipe Repair System

System solution for restoring the whole integrity of pipeline systems. Even severely weakened pipelines can be rehabilitated while pipeline is in operation.



DEKOMAT® Wrapping Devices

Wrapping devices for tape systems on pipes, pipe bends and welded joints.

Corrosion Prevention Tapes and Sleeves*

	Product	t Design		System Design			Stress Class		Tempera	ture Range	
Produkt	Number of Plys	Thickness (mm)	Number Inner Tape	of Layers Outer Tape	Thickness (mm)	ISO 21809-3	EN 12068 DIN 30672	GRTgaz (RV02)	min. °C (°F)	max. °C (°F)	Page
SEALID® All-in-1 Solution											
EALID® All-in-1 Tape	3	1.3	2		2.6	12A-2			-50 (-58)	+90 (+194)	10
EALID® All-in-1 Tape	3	1.3	3		3.9	12A-2	C 50		-50 (-58)	+90 (+194)	10
· · · · · · · · · · · · · · · · · · ·											
LASTELEN® Petrolatum Tapes LASTELEN®-Cal	4	1.2	2		2.4	11 A	A 30		F0 / F0\	1120 (1240)	21
						II A	A 30		-50 (-58)	+120 (+248)	
PLASTELEN®-Feu	3	1.0	2		2.0				-50 (-58)	+80 (+176)	22
PLASTELEN®-Flex	4	1.5	2		3.0	11 A	A 50		-50 (-58)	+50 (+122)	23
LASTELEN®-Tape ET	3	1.1	2		2.2				-40 (-40)	+75 (+167)	24
LASTELEN®-Tape HT	3	2.0	2		4.0	11 A	A 100		-50 (-58)	+110 (+230)	26
LASTELEN®-Tape LT	3	1.9	2		2.2	11 A	A 30		-50 (-58)	+50 (+122)	27
LASTELEN®-Tape MT	3	1.7	2		3.4	11 A	A 60		-50 (-58)	+70 (+158)	28
LASTELEN®-Tape ST	3	1.15	2		2.3				-40 (-40)	+50 (+122)	29
PLASTELEN®-Plast	4	1.1	3		3.3	11A	A 30		-50 (-58)	+50 (+122)	24
LASTELEN®-Tec	3	1.1	2		2.2	III	V 20		-40 (-40)	+50 (+122)	30
LASTELEN®-Verte	3	1.1	2		2.2				-50 (-58)	+50 (+122)	31
NarineProtect [™] -Tape	3	1.2	2		2.4				-50 (-58)	+80 (+176)	117
ivaxCoat® Protection Systems for Wet Surfaces											
ivaxCoat®-HT	3/3	2.0/1.0	2	2	6.0				-50 (-58)	+100 (+212)	36
/ivaxCoat®-LT	3/3	1.9/1.1	2	2/4	6.3/8.5			HR/THR	-50 (-58)	+50 (+122)	37
/ivaxCoat®-MT	3/3	1.7/1.1	2	2/3	5.9/7.0			HR/THR	-50 (-58)	+70 (+158)	38
UTYLEN PE-/Butyl Tapes (3-Ply) – selection –											
UTYLEN-E10	3	1.0	2		2.0				-50 (-58)	+70 (+158)	56
UTYLEN-E15	3	1.5	2		3.0				-50 (-58)	+70 (+158)	56
UTYLEN-N8	3	0.8	2		1.6				-50 (-58)	+70 (+158)	56
UTYLEN-N10	3	1.0	2		2.0				-50 (-58)	+70 (+158)	56
UTYLEN-N12	3	1.2	2		2.4				-50 (-58)	+70 (+158)	56
UTYLEN-N15	3	1.5	2		3.0				-50 (-58)	+70 (+158)	56
									()	- ()	
BUTYLEN PE-/Butyl Tapes (Single-Tape Systems)	2	0.0	- 4		2.2	124.1	6.50	LID	F0 (F0)	.OF (.10F)	45
BUTYLEN-AS39 P	3	0.8	4		3.2	12A-1	C 50	HR	-50 (-58)	+85 (+185)	45
SUTYLEN-AS40 Plus	3	0.8	3		2.4		B 50		-50 (-58)	+85 (+185)	46
BUTYLEN-AS40 Plus	3	0.8	4		3.2	12A-1	C 50	HR	-50 (-58)	+85 (+185)	46
BUTYLEN-AS40 HT	3	0.8	2		1.6	12A-3			-50 (-58)	+100 (+212)	47
BUTYLEN-AS40 HT	3	0.8	4		3.2	12A-3	C 80		-50 (-58)	+100 (+212)	47
BUTYLEN-AS50 Butylen-S10	3	1.1 0.8	2		2.2 3.2	12A-1	B 50 B 50		-50 (-58) -50 (-58)	+85 (+185) +70 (+158)	48 49
		0.0	4		3.2		D 30		-30 (-36)	±70 (±130)	49
BUTYLEN PE-/Butyl Tapes (Two-Tape Systems)											
UTYLEN-AS30/-R20 MP	3/2	0.5 / 0.5	2	2	2.0	12A-1	B 50	R	-50 (-58)	+70 (+158)	50
UTYLEN-AS39 P/-R20 HT	3/2	0.8 / 0.5	2	2	2.6	12A-1	C 50	HR	-50 (-58)	+85 (+185)	51
SUTYLEN-AS40 Plus/-090	3/2 3/2	0.8 / 0.4	2	2	2.4	12A-1	B 50 C 50	HR HR	-50 (-58)	+85 (+185)	52 53
UTYLEN-AS40 Plus/-R20 HT UTYLEN-AS40 Plus/-R25 HT	3/2	0.8 / 0.5 0.8 / 0.65	2	2	2.6	12A-1 12A-1	C 50	STHR	-50 (-58) -50 (-58)	+85 (+185)	54
BUTYLEN-AS50/-R20 HT	3/2	1.1 / 0.5	2	2	3.2	12A-1	C 50	THR	-50 (-58)	+85 (+185) +85 (+185)	55
BUTYLEN-E10/-090	3/2	1.0 / 0.4	2	2	2.8	12/1	B 30	R	-50 (-58)	+50 (+122)	56
UTYLEN-ET100/-R20 HT	3/2	1.0 / 0.5	2	2	3.0		B 70		-50 (-58)	+100 (+212)	57
UTYLEN-N15/-PE3	3/2	1.5 / 0.4	2	1	3.4		B 30	HR	-50 (-58)	+70 (+158)	58
BUTYLEN-N15/-PE5	3/2	1.5 / 0.5	2	2	4.0		C 30	HR	-50 (-58)	+70 (+158)	59
BUTYLEN-N60/-S20	3/3	1.2 / 0.5	2	2	3.4	12A-1	C 50	HR	-50 (-58)	+70 (+158)	60
BUTYLEN-S10/-090	3/2	0.8 / 0.4	2	2	2.4			HR	-50 (-58)	+70 (+158)	61
UTYLEN PE-/Butyl Tapes (Multi-Tape Systems)											
ystem 1 (BUTYLEN-E12/-090/-R20 HT)	3/2/2	1.2/0.4/0.5	2	2+2	4.2		C 30	THR	-50 (-58)	+70 (+158)	62
ystem 2 (BUTYLEN-N12/-090/-R20 HT)	3/2/2	1.2/0.4/0.5	2	2+2	4.2		C 50	THR	-50 (-58)	+70 (+158)	63
ystem 3 (BUTYLEN-032-65 AS/-090/-R20 HT)	3/2/2	0.65/0.4/0.5	2	2+2	3.1		C 50	THR	-50 (-58)	+70 (+158)	64
ystem 4 (BUTYLEN-032-65 AS/-090)	3/2	0.65/0.4	5	2	4.1		C 50	THR	-50 (-58)	+70 (+158)	65
ystem 5 (BUTYLEN-032-65 AS/-R20 HT)	3/2	0.65/0.5	2	2	2.3		B 50		-50 (-58)	+70 (+158)	66
ystem 6 (BUTYLEN-032-65 AS/-R20 HT)	3/2	0.65/0.5	2	3	2.8		C 50	THR	-50 (-58)	+70 (+158)	66
EKOTEC® Heat Shrinkable Sleeves											
DEKOTEC "Heat Similikable Sleeves"	2	2.6**			2.6**	14A-2	C 60		-40 (-40)	+70 (+158)	90
DEKOTEC®-HTS70	3	1.8-2.8**			1.8-2.8**	14A-2 14B-1	C 60	THR	-40 (-40) -40 (-40)	+70 (+158)	91
						14D-1					
DEKOTEC®-HTS90	3	1.8-2.8**			1.8-2.8**		C 80	THR	-40 (-40)	+100 (+212)	92
DEKOTEC®-HTS100	3	2.6**			2.6**	14B-2	C 100		-40 (-40)	+120 (+248)	93
DEKOTEC®-MTS30	2	1.8-2.6**			1.8-2.6**	14A-1	C 30	HR	-35 (-31)	+40 (+104)	94
DEKOTEC®-MTS55	2	1.8-2.6**			1.8-2.6**	14A-1	C 50	HR	-35 (-31)	+70 (+158)	95
DEKOTEC®-MTS55 DI	2 2	1.8-2.5** 1.9**			1.8-2.5**	14A-1	C 50		-35 (-31)	+70 (+158)	96
DEKOTEC®-MTS55 HS65					1.9**	14A-2	C 50		-35 (-31)	+70 (+158)	97

Liquid Coatings*

Product	Product Number of Plys	Design Thickness (mm)	Specialties	ISO 21809-3	Stress Class EN 10290	GRTgaz (RV02)	Temperati min. °C (°F)	ure Range max. °C (°F)	Page
LIQUITOL® Polyurethan Coatings									
LIQUITOL®-FK2	1	> 1.5	ideal for factory and field-joint coating	18B	В, Тур 3	HR & THR	-40 (-40)	+80 (+176)	106
LIQUITOL®-FK2 C	1	> 1.5	and soil to air interface areas	18B	B, Typ 3	HR & THR	-40 (-40)	+80 (+176)	106
LIQUITOL®-HDD	1	> 2.5	ideal for horizontal directional drilling (HDD)	18B	В, Тур 3		-40 (-40)	+80 (+176)	108
LIQUITOL®-TLC	1	> 2.5	ideal for pipe driving/pipe ramming processes	18B	B, Typ 3		-40 (-40)	+80 (+176)	110

^{*}The overwiew shows a selection of the extensive product range without promising any product features.

The respective product properties can be found in the specific product data sheet, which can be found in the most current version at dekotec.com.

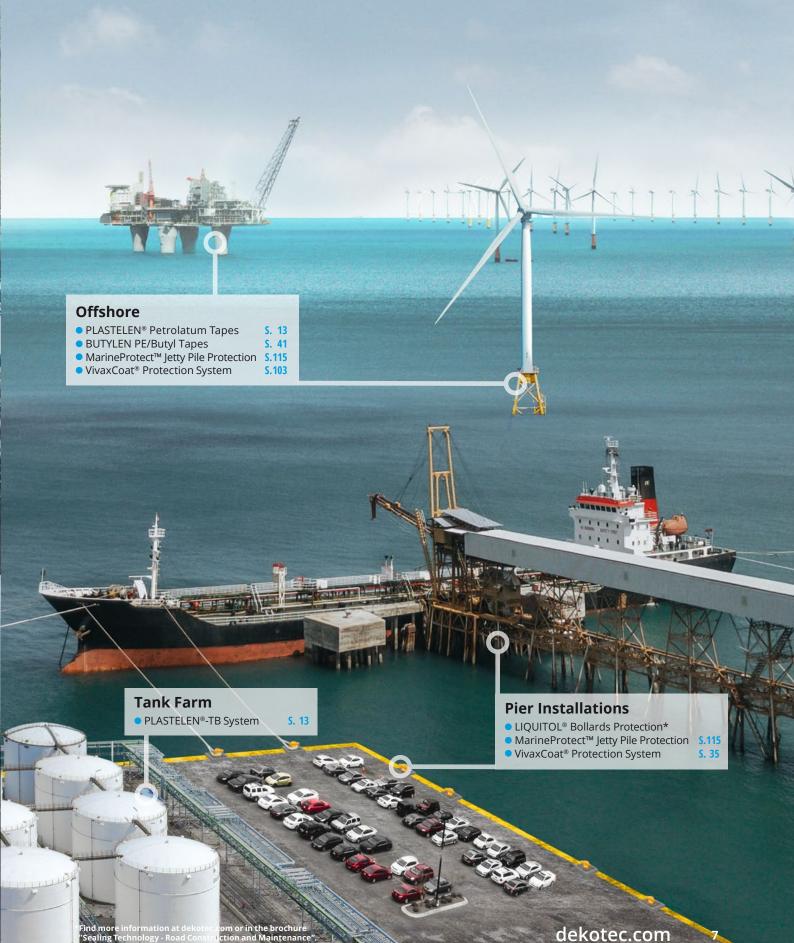
**Corresponds to the thickness of the Heat Shrinkable Sleeve at point of delivery.

CORROSION PREVENTION

Pipe Storage Soil to Air Interface Area SEALID® All-in-1 Solution LIQUITOL® Polyurethane Coatings DEPROTEC® GRP-Systems BUTYLEN PE/Butyl Tapes S. 41 S.107 LIQUITOL® Polyurethane Coatings S.105 VivaxCoat® Protection System S. 35 **Pipeline Repair** • SEALID® All-in-1 Solution BUTYLEN PE/Butyl Tapes S. 29 LIQUITOL® Polyurethane Coatings S. 69 DEKOMAT® Wrapping Devices **S.117** DEXPAND® Pipe Repair System S.115 VivaxCoat® Protection System S.103 Trenchless Installation LIQUITOL® Polyurethane Coatings **S.105** • DEPROTEC® GRP-Systems **Field-Joint Coating** SEALID® All-in-1 Solution PLASTELEN® Petrolatum Tapes S. 13 S. 87 DEKOTEC® Heat Shrinkable Sleeves BUTYLEN PE/Butyl Tapes S. 41 LIQUITOL® Polyurethane Coatings **S. 105** DEKOMAT® Wrapping Devices **S.131** VivaxCoat® Protection System S. 35 **Station Construction** SEALID® All-in-1 Solution DEKOTEC® Heat Shrinkable Sleeves S. 88 PLASTELEN® Petrolatum Tapes S. 13 LIQUITOL® Polyurethan Sealings* BUTYLEN PE/Butyl Tapes S. 41 LIQUITOL® Polyurethane Coatings **S.105** DEKOMAT® Wrapping Devices VivaxCoat® Protection System 5.131

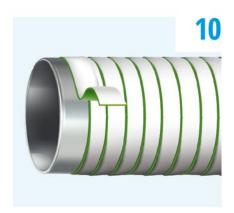








SEALID®All-in-1 Solution



SEALID® All-in-1 Tape

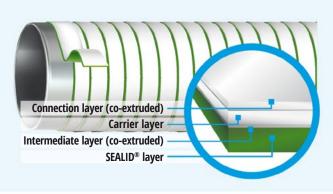
SEALID® All-in-1 offers simultaneous prevention against corrosion and mechanical stress — with just one product in just one wrapping process. Without time-consuming and cost-intensive primer.

Whether whole pipe wrapping during rehabilitation, weld seam protection in new construction or protection of complicated shaped components – SEALID® All-in-1 is the solution for many applications.

The primerless tape meets the requirements of ISO 218093 up to $+70^{\circ}$ C and EN 12068 up to stress class C50 in only one wrapping process .

SEALID®-Tape

Primer-free all-in-one solution for permanent corrosion prevention of steel pipes and pipelines at operating temperatures up to +70°C (+158°F).





For temperatures from -50°C (-58°F) to +90°C (+194°F).



Corrosion and mechanical protection in a single product with just one wrapping process.



Primer-free, solvent-free and environmentally friendly.



Fulfils the requirements of ISO 21809-3 Type 12A-2 at +70°C (+158°F), with just a 2-ply application (in a single wrapping process).



Fulfils the requirements of EN 12068-C 50 and DIN 30672-C 50 in a single wrapping process.

SEALID®-Tape is a patented global innovation.

Secure corrosion prevention and also long-term protection against mechanical loads are ensured with one single product without primer, extensive surface preparation or additional application tools.

SEALID®-Tape fulfils the world's leading standards and differs from all existing solutions.

The resulting benefits are significant:

- Cost saving due to faster work speed with a reduced number of work steps.
 No primer, b. No (air-)drying, c. One single wrapping process
- **2.** Cost saving because of the ease of transport, storage and application as no hazardous substance requirement needs to be met.
- **3.** Elimination of risks to health and environmental as the product is **solvent-free.**

SEALID®-Tape has outstanding surface wetting characteristics. The two layers of the spiral-wrapped tape **quickly fuse together** and form a closed and **durable protective hose.** The system is impermeable for water vapour and oxygen and it is resistant against soil bacteria and soil electrolytes.

The product is also distinguished by exceptional properties such as minimised cathodic disbondment together with an extremely high peel and lap shear strength.

SEALID® tape is manufactured using real multi-layer coextrusion. When spirally wrapped on the pipe, the SEALID® coating amalgamates with the connection layer to form a continuously closed hose-type coating of outstanding durability and resistance.

A single wrapping process (50% overlap) is enough to fulfil the requirements of ISO 21809-3 at operating temperatures of up to +70°C (+158°F). The requirements of EN 12068 and DIN 30672 for class C50 are also met with a single wrapping process (67% overlap).

The product can easily be applied by hand or using modern wrapping devices.

SEALID®-Tape is compatible with PE, PP, FBE, PU and bitumen factory coatings.

Further information:



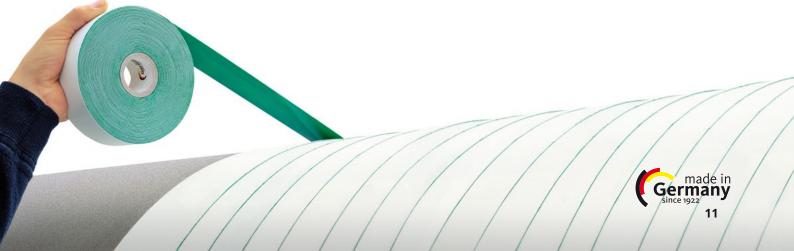
Property		Unit	Typical value	Test method	
Outside colour		-	white	-	
Inside colour		-	green	-	
Total thickness		mm	≥ 1.30		
Outside adhesive layer thickness		mm	≥ 0.08	ISO 4591	
Carrier film thickness		mm	≥ 0.38	ASTM D1000	
Inside adhesive layer thickness		mm	≥ 0.84		
Elongation at break		96	600		
Tear resistance	(+23°C/+73°F)	N/cm	140	EN 12068	
Electrical insulation resistance		Ω m ²	≥ 10 ¹⁰		
Dielectric strength		kV / mm	≥ 40	DIN 53481	
Operating temperature		°C (°F)	-40 to +70 (-40 to +158)		

				Typical value		
Property	Test temperature	Unit	2-ply	3-ply	Test method	
Impact resistance	+23°C (+73°F)	J/mm	≥ 4.0	≥ 5.0		
Indentation resistance (residual layer thickness)	+70°C (+158°F)	mm	≥ 0.65	≥ 1.0		
Cathodic disbondment resistance	+23°C (+73°F)	mm	≤	10		
Peel strength (inner layer/outer layer)	+23°C (+73°F)	N/cm	2	30	ISO 21809-3	
Peel strength (steel surface)	+23°C (+73°F)	N/cm	2	15		
Lan chaar strangth	+23°C (+73°F)	N/cm²	≥	8		
Lap shear strength	+70°C (+158°F)	N/CIII*	≥	3		

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.



Corrosive plus mechanical protection in just one step. Without any primer. Only **SEALID® All-in-1** makes it possible. Patented safety fulfilling ISO 21809-3 and EN 12068. Saving time and money couldn't be more simple. **sealid.de**





PLASTELEN®

Petrolatum Tapes & Mastics



PLASTELEN® Petrolatum - Mastics

PLASTELEN® Petrolatum Mastics moisten all metal surfaces optimally and fill the cavities in metallic structures. Together with PLASTELEN® Petrolatum Tapes they guarantee a permanent corrosion prevention.

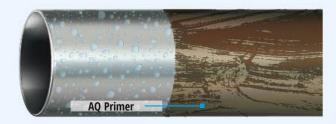


PLASTELEN® Petrolatum -Tapes

Based on the experience of more than 90 years, PLASTELEN® Petrolatum Tapes meet the highest quality standards. They distinguish themselves through their permanent plastic properties, flexibility and optimal moisturizing of surfaces.

PLASTELEN®-AQ Primer, -AQ Primer HT

Petrolatum-based corrosion prevention mastic for coating moist metallic surfaces with operating temperatures of up to +100°C (+212°F).





For operating temperatures up to +100°C (+212°F).



Outstanding moistening of wet surfaces.



Rust removal with a wire brush is adequate as the surface pretreatment.



No pipe interruption during rehabilitation of pipes in operation.



Solvent-free.

PLASTELEN®-AQ Primer, -AQ Primer HT is a petrolatum-based corrosion prevention mastic. More than 100 years of experience, especially with the petrolatum tapes (PLASTELEN® Tape) invented by PLASTELEN, have been utilised for the development of the tape and guarantee the highest quality.

Both Primer were specially developed to **coat moist pipelines and components**. Such moist surfaces can be found, for example, on pipelines that are under strain or in areas where air humidity is high. In such conditions, the usual corrosion prevention coatings cannot be used.

By using PLASTELEN®-AQ Primer, PLASTELEN®-AQ Primer HT, you can save costs on **pipeline interruptions** and you can avoid long waiting times for renovation measures.

Use both Primer together with tried and tested **PLASTELEN® Petrolatum tapes.** There are various different tape types depending on the load category and operating temperature.

These Primer are component of the corrosion protection system **VivaxCoat®**, which consists of the corrosion prevention tape **PLASTELEN®-Tape LT**, **PLASTELEN®-Tape MT** or **PLASTELEN®-Tape HT** and the mechanical protection tape **BUTYLEN-ASSO** or **BUTYLEN-ET100**. The **VivaxCoat®-HT** system fulfils the requirements of EN12068 Class A100 and ISO21809-3 Type 11A.

Simply apply PLASTELEN® AQ Primer HT by hand or using a spatula on a surface from which any rust or loose adhesions have been removed. On moist substrates, moisture is displaced from the surface and the surface is protected against corrosive media.

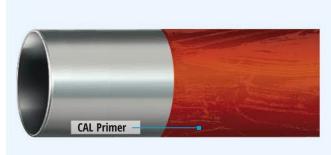
Property	Unit	Туріса	Typical value		
Primer Paste		PLASTELEN®-AQ Primer	PLASTELEN®-AQ Primer HT		
Processing temperature	°C (°F)	-10 to +50 (+14 to +122)	+5 to +50 (+41 to +122)	-	
Operating temperature	°C (°F)	-30 to +80 (-22 to +176)	-40 to +100 (-40 to +212)	÷	
Dripping point PLASTELEN®-AQ Primer HT	°C (°F)	>+100 (>+212)	>+120 (>+248)	DIN 51801	
Cathodic disbondment resistance 28 days, +23 °C (+73°F) (1)	mm (Radius)	≤ 7 (with PLASTELEN®-Tape MT)	≤ 9 (with PLASTELEN®-Tape HT)	EN 12068	
Thermal aging 100d at +120°C (+248°F) (1)	-	Cohesive separation pattern (with PLASTELEN®-Tape MT)	Cohesive separation pattern (with PLASTELEN®-Tape HT)	EN 12068	

⁽¹⁾ with **PLASTELEN®-Tape HT**

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Cal Primer

Corrosion prevention mastic on petrolatum basis for the coating of pipelines with operating temperatures up to +110°C (+230°F).





For operating temperatures of -40°C (-40°F) to +110°C (+230°F).



Solvent-free.



No preheating of the surface required.



High plasticity.



Excellent surface-coating properties.

PLASTELEN®-Cal Primer is a petrolatum-based corrosion prevention mastic. It is used as a primer prior to the application of **PLASTELEN®-Cal tape** to increase adhesion at low application temperatures.

As the corrosion prevention system needs requires a low temperature for application, but the pipelines to which it is applied reach high temperatures during operation, the installation of corrosion protection can prove challenging.

Thanks to special modifications and a high-performance additive, PLASTELEN®-Cal primer is stable for use at high **operating temperatures** of up to +110°C (+230°F).

When using **PLASTELEN®-Cal Primer**, there is **no need to preheat** the substrate – even at low temperatures – to achieve good adhesion to the PLASTELEN®-Cal tape.

The PLASTELEN®-Cal Primer is **easy to apply by hand.** The product is free from solvents for **maximum environmental compatibility**.

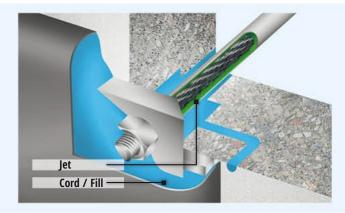
Consumption: app. 500g/m²

Properties	Unit	Typical value	Test method
Processing temperature	°C (°F)	-10 to +50 (+14 to +122)	-
Operating temperature	°C (°F)	-40 to +110 (-40 to +230)	-
Color	-	red	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Jet,-Fill,-Cord

Permanent plastic corrosion prevention mastic on petrolatum basis for the molten pressure injection in prestressed anchor systems, prestressed braids and flange connections.





Operating temperatures up to +65°C (+149°F).



Ideal for prestressed anchors, prestressed braids and flange connections.



Low shrinking during cooling.



Very good moistening of steel surfaces.



High adhesion.

PLASTELEN®-Jet, PLASTELEN®-Fill and PLASTELEN®-Cord are permanent plastic, meltable corrosion prevention mastics on petrolatum basis for the use in prestressed anchor systems, prestressed braids and between the flange plates.

PLASTELEN®-Jet and PLASTELEN®-Fill are designed especially for molten pressure injections into cavities at prestressed anchor systems, PLASTELEN®-Fill moreover for the gap at flange connections. They differentiate itself with respect to their tempera-

Both mastics can be injected by a machine (molten) or through cartridges (slightly heated). PLASTELEN®-Jet and PLASTELEN®-Fill are available in practical package sizes matching any construction measure.

ture stability of +40°C (+104°F) for PLASTELEN®-Jet and up to +65°C (+149°F) for

PLASTELEN®-Fill.

PLASTELEN®-Cord has a very low melt viscosity (temperature dependent) and therefore it is **ideally suited for long flow paths**, e.g. of **up to 50 m** and small gaps and cavities that must be filled. Therefore, PLASTELEN®-Cord will be processed for the filling of individual prestressed braids by using special equipment.

Usage PLASTELEN®-Jet

- Pressure injection into long, narrow cavities at prestressed anchors, e.g. into the annular gap between duct and prestressed steel in the area of the free steel length.
- Filling of the core of prestressed bundles by using special equipment.
- Filling the cavities in the area of the anchor head at permanent temperature stresses up to +40°C (+104°F).

Usage PLASTELEN®-Fill

- Filling the cavities in the area of the anchor head at permanent temperature stresses +65°C (+149°F).
- Filling of the annular space between prestressed anchor and fire protection duct in structural design and bridge construction.
- Coating of steel protrusions exposed to the air.
- Molten filling of horizontal and vertical gaps at flange connections.

Usage PLASTELEN®-Cord

 Molten filling of individually encased prestressed braids by using special equipment.

				Typical properties		
Properties		Unit	PLASTELEN®-Jet	PLASTELEN®-Fill	PLASTELEN®-Cord	Test method
Color		-	dark brown	brown	dark brown	-
Saponification number		mg(KOH)/g	1.0	1.0	1.0	DIN EN 12068
Operating temperature		°C (°F)	≤ +40 (+104)	≤ +65 (+149)	≤ +40 (+104)	
Processing temperature	Machine injection	°C (°F)	+90 - +120 (+194 - +248)	+90 - +120 (+194 - +248)	+90 - +120 (+194 - +248)	
rocessing temperature	Cartridge injection	°C (°F)	+40 - +85 (+104 - +185)	+40 - +85 (+104 - +185)	-	
Density (+23°C/+73°F)		g/cm³	0.94	0.92	0.89	ISO 2811
thermal Contraction coefficie +100°C to +23°C (+212°F to		grd-1	0.61 *10-3	0.77 *10 ⁻³	0.94 *10 ⁻³	ISO 2811
Dripping point according to L	Ibbelohde	°C (°F)	68	83	66	DIN 51801
Viscosity	(+55°C/+131°F)		-	4000	500	
(Rotational viscometer)	(+65°C/+149°F)	mPa s	2000	1000	150	DIN 53019-1
	(+85°C/+185°F)		450	350	50	
Water absorption	1 day	wt.%	< 0.01	< 0.01	< 0.01	DIN EN ISO 62
(+23°C/+73°F)	23 days	W1.70	0.08	0.08	0.12	DIN EN 130 02
Specific electrical resistivity		Ω *cm	> 109	> 109	> 109	DIN IEC 60093

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-KS

Meltable corrosion prevention mastic on petrolatum basis for the filling of sleeve pipes at installation sets.













PLASTELEN®-KS is a permanent plastic corrosion prevention mastic on petrolatum basis for the molten filling of sleeve pipes.

Contaminations collect often in sleeve pipes of ground installation armatures, which can result in a standing water column in the sleeve pipe.

At cathodic protected pipelines voltage drops may develop in the local protection po-tential, which can reach values of several 100 mV. Such defects require on one hand an increased protective current and on the other hand defects in close proximity cannot be detected or with difficulties only due to the overlapping signals.

These problems can be solved effectively and cost-efficient with PLASTELEN®-KS. PLASTELEN®-KS can be fused with simple tools (e.g. with the **PLASTELEN®-Meltomat**),

which means that the previously cleaned sleeve pipes can be filled. The processing takes place at relatively low temperatures of +70°C to +90°C (+158°F to +194°F), which means that high powered boilers are not required and that the thermal shrinkages is limited.

The mastic remains permanent plastic after the solidifying, which means that the linkage can be actuated even at low temperatures.

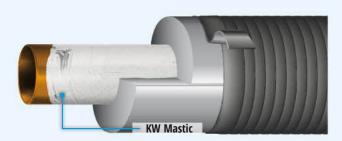
The head of the linkage will not be filled completely to maintain this good accessibility and an encasement with, for example, **PLASTELEN®** petrolatum tape (e.g. **PLASTELEN®-Tec** or **PLASTELEN®-Plast**) can take place.

Properties		Unit	Typical value	Test method
Color			red	-
Saponification number		mg KOH / g	≤ 2	DIN EN 12068
Operating temperature		°C (°F)	≤ +50 (+122)	-
Processing temperature		°C (°F)	+70 to +90 (+158 to +194)	-
Breakaway torque (linkage with 25 mm edge length)	(-10°C/+14°F)	Nm / (20cm)	25	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-KW Mastic

Permanently plastic, petrolatum-based trowelable corrosion protection mastic.











PLASTELEN®-KW is a permanently plastic, petrolatum-based corrosion protection mastic.

PLASTELEN®-KW is optimized for **corrosion prevention on cooling pipes and pipeline parts.** As one example, PLASTELEN®-KW can be applied to halfshells or plates that are then attached as thermal insulation to refrigeration lines. Once coated, these half-shells can then be applied to the pipelines.

Thanks to the excellent stability exhibited by PLASTELEN®-KW, no additional fixing materials are required.

PLASTELEN®-KW reliably wets the pipe-surface while sealing the surface against moisture.

Once applied, half-shells can be wrapped with a **BUTYLEN** 2-layer tape (e.g. **BUTYLEN-PE3**) and so fixed in place.

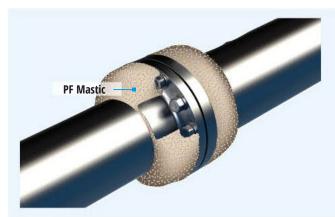
Thanks to the permanently elastic qualities of PLASTELEN®-KW, insulation and coverings can be easily removed, ensuring that plant components remain easily accessible.

Properties		Unit	Typical value
Color		-	white, cream-colored
Operating temperature		°C (°F)	-100 to +30 (-148 to +86)
	Environment	°C (°F)	-10 to +50 (+14 to +122)
Working temperature	Pipe surface	°C (°F)	-10 to +30 (+14 to +86)
	Mastic	°C (°F)	-10 to +30 (+14 to +86)
Thermal stability, short-term		°C (°F)	+60 (+140)
Density		g/cm³	1.26 (app.)

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-PF Mastic, -PF Mastic

Hydrophobic styrofoam ball-containing petrolatum-based mastic filler for filling cavities and smoothing uneven surfaces for subsequent coverage with a PLASTELEN® petrolatum tape.





For temperatures from -40°C (-40°F) to +50°C (+122°F).



Easiest manual application.



Solvent-free.



Cold application.

PLASTELEN®-PF Mastic is a hydrophobic petrolatum-based mastic filler for filling cavities and smoothing uneven surfaces on buried pipeline components (e.g. flanges and fittings). Thanks to its styrofoam ball content, PLASTELEN®-PF Mastic is **easier to apply at low temperatures** than traditional petrolatum mastic fillers.

PLASTELEN®-PF Mastic offers **outstanding formability** and permits the easy filling of cavities such as gaps between flange plates. This reliably prevents cavities and forms a complete corrosion prevention coating.

The low density makes transport easier and permits outstanding stability even on the bottom of the pipe.

PLASTELEN®-PF Mastic is applied by hand or using a spatula to the surface to be coated. This application process moulds the mastic so that when **PLASTELEN®** petrolatum tape is applied, it covers the entire surface of the coated area, without any gaps in contact.

PLASTELEN®-PF Mastic HT is a product variant that is exceptionally easy to apply even at higher ambient temperatures, and is resistant to temperatures up to +50°C (+122°F).

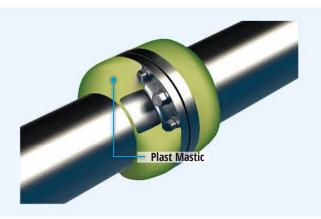
PLASTELEN®-PF Mastic and PLASTELEN®-PF Mastic HT are compatible with all PLASTELEN® petrolatum tapes. A product such as DEPROTEC®-DRM PP 500 Plus rockshield can be used to provide additional mechanical protection.

		Туріса	Typical value			
Properties	Unit	PLASTELEN®-PF Mastic	PLASTELEN®-PF Mastic HT	Standard		
Color		brown	green-grey			
Saponification number	mg (KOH)/ g	≤ 2	≤2	DIN EN 12068		
Operating temperature	°C (°F)	-40 to +30 (-40 to +86)	-40 to +50 (-40 to +122)	-		
Processing temperature	°C (°F)	0 to +30 (+32 to +86)	0 to +50 (+32 to +122)	-		
Density	g/cm³	0.5 - 0.55	0.5 - 0.55	ISO 2811		
Dripping point (Ubbelohde)	°C (°F)	≥ +65 (≥ +149)	÷	DIN 51801		
Cone penetration	1/10 mm	85	60	DIN 51804		

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Plast Mastic

Hydrophobic mastic filler on petrolatum basis for the filling of cavities and the equalization of uneven surfaces.













PLASTELEN®-Plast Mastic is a hydrophobic mastic filler on petrolatum basis for the **filling of cavities** as well as the **equalization of uneven surfaces** at buried pipeline components (e.g. flanges and armatures). PLASTELEN®-Plast Mastic, due to its reinforcement with filler materials and fibers, permits a **good moldability** and **stability**.

PLASTELEN®-Plast Mastic will be applied manually or with a palette-knife to the surface to be coated. For this purpose the mastic will be modeled in such a way that **PLASTELEN®** petrolatum tape can wrap completely seated across the coated area.

PLASTELEN®-Plast Mastic is compatible with all PLASTELEN® petrolatum tapes, such as the corrosion prevention tape **PLASTELEN®-Plast**.

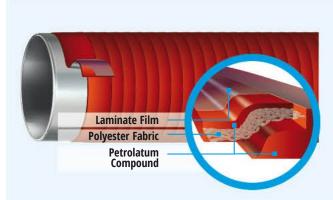
A **DEPROTEC®-DRM PP** rockshield made from robust Polypropylene nonwoven can be used as an additional mechanical protection.

Properties		Unit	Typical value	Test method
Color			green-grey	-
Saponification number		mg(KOH)/ g	≤ 2	DIN EN 12068
Operating temperature		°C (°F)	to +50 (+122)	÷
Processing temperature		°C (°F)	+4 to +30 (+39 to +86)	e e
Characterist	(+4°C/+39°F)		Plastic, still formable, not brittle	
Structure	(+23°C/+73°F)	-	Plastic, easily formable	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Cal

Cold applied corrosion prevention tape for mechanically unstressed pipelines and pipeline components at operating temperatures up to +110°C (+230°F).





For temperatures of -50°C (-58°F) to +120°C (+248°F).



High plasticity and flexibility.



Electrically insulating and diffusion resistant.



No preheating of the surface required.

PLASTELEN®-Cal is a corrosion prevention tape that can be processed cold on the basis of polymer modified petrolatum.

PLASTELEN®-Cal consist of an impregnated polyester fabric, which is coated on both sides with a corrosion prevention petrolatum mastic. The petrolatum mastic is stabilized by polymer additives and therefore permits **operating temperatures of up to +110°C (+230°F).**

PLASTELEN®-Cal has a **peel strength**, which is exceptional for petrolatum tapes, **even for higher temperatures**, and provides **a good flexibility**. In addition PLASTELEN®-Cal provides a **single side laminated PP film**, which prevents a washing out of the protective mass, e.g. caused by rising or falling groundwater. PLASTELEN®-Cal will be wrapped in spirals with the film side to the outside and with at least 50% overlapping around the pipe.

PLASTELEN®-Cal is ideally suited for the encasing of pipelines and a pipeline armatures, which carry hot media and which are located in warm environments.

PLASTELEN®-Cal can also be applied to surfaces that are not preheated. For surface temperatures of less than (+50°C/+122°F), a coating of the surface takes place initially with the **PLASTELEN®-Cal Primer**, a petrolatum mastic that can be processed easily by hand, which achieves a fast and complete coverage of the surface and a good adhesive connection to the PLASTELEN®-Cal tape.

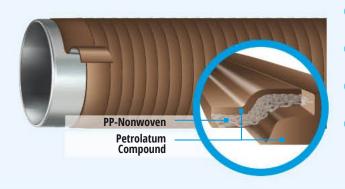
A rockshield **DEPROTEC®-DRM PP** or the polyurethane glass fiber fabric **DEPROTEC®-PUR** can be applied across the encasement to achieve an increased mechanical protection.

Properties		Unit	Typical value	Test method
Thickness		mm	≥ 1.2	-
Specific electrical insulation resis	tance	Ωm^2	≥ 10 ⁶	EN 12068
Dripping point		°C (°F)	≥ 130 (≥ 266)	DIN ISO 2176
Color		-	red	-
Carrier			Polyester fabric	-
Thickness PP laminate film		μm	40	
Elongation at break		%	≥ 15	-
	Tape	°C (°F)	+5 to +50 (+41 to +122)	-
Processing temperature	Pipe surface	°C (°F)	+40 to +110 (+104 to 230)	-
	Pipe surface (with primer)	°C (°F)	-10 to +50 (+14 to +122)	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Feu

Petrolatum tape for sealing and for corrosion prevention at metallic components, pipes and armatures with operating temperatures up to +70°C (+158°F).





For temperatures of -50°C (-58°F) to +80°C (+176°F).



High plasticity and flexibility.



No preheating of the surface required.



Simple manual processing.

PLASTELEN®-Feu is a cold processable corrosion prevention tape on the basis of petrolatum.

PLASTELEN®-Feu consists of an impregnated polypropylene nonwoven carrier, which is coated on both sides with a corrosion prevention petrolatum mastic. The petrolatum mastic is stabilized by polymer additives, which means that PLASTELEN®-Feu can be used at **operating temperatures of -40°C (-40°F) to +70°C (+158°F).** PLASTELEN®-Feu can be applied **without heating the surface** and it **moistens the surface even at low temperatures.** PLASTELEN®-Feu is based on more than 90 years of experience in the production of high quality corrosion prevention products on petrolatum basis. PLASTELEN®-Feu is basically impermeable against water and oxygen and it is electrically insulating. Based on its exceptional properties combination, PLASTELEN® Feu is used in many applications.

- Corrosion prevention for pipelines, pipeline components, pipe connections and armatures.
- Corrosion prevention for constructional metallic components.
- Corrosion prevention of metal parts or pipe systems inserted into concrete or screed.
- Galvanic separation layer for metallic constructions.
- Sealing of thermally insulated metal sheet encasements at cold or heat carrying pipelines and components.
- Sealing of industry glazings and greenhouse.

PLASTELEN®-Feu will be wrapped as insulation layer at least with one layer and, as corrosion prevention encasement, at least with two layers, which means with 50% overlap. PLASTELEN®-Feu can be processed with a layer by layer application for components that are formed complicated and for which a spiral wrapping is not possible. During processing, the tape must be pressed evenly and the mastic must be spread especially in the overlaps.

A rockshield DEPROTEC®-DRM PP can be applied above the tape for an increased mechanical protection.

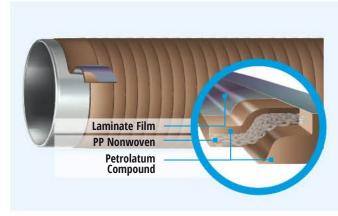
An additional petrolatum tape is available with PLASTELEN®-Cal for the use at higher temperature requirements +110°C (+230°F).

Properties		Unit	Typical value	Test method
Thickness		mm	≥ 1.0	-
Specific electrical insulation resista	nce	$\Omega \ m^2$	≥ 106	EN 12068
Dripping point of the mastic		°C (°F)	≥ +100 (+212)	
Carrier		-	Polypropylene nonwoven	-
UV stability		-	good	-
Processing temporature Environment		06 (05)	-20 to +50 (-4 to +122)	
Processing temperature	PLASTELEN®-Feu	°C (°F)	-10 to +40 (+14 to +104)	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Flex

Petrolatum tape for the corrosion prevention of pipelines, pipeline components and metal structures with operating Temperatures up to +30°C (+86°F).





For temperatures of -50°C (-58°F) to +50°C (+122°F).



High plasticity and flexibility.



Electrically insulating and diffusion resistant.



Ideally suitable for complex surfaces of pipeline components.

PLASTELEN®-Flex is a petrolatum tape that can be processed cold for the corrosion prevention encasement of pipelines and pipelines components, e.g. armatures, flange connections, branches and other metallic structures, in soil and water.

Beyond the application of pipeline construction, PLASTELEN®-Flex finds **use in metal** structures, grounding of lightning rods, prepressed anchors and many other components.

PLASTELEN®-Flex consists of an impregnated polypropylene carrier nonwoven, which is coated on both sides with a corrosion prevention petrolatum mastic. In addition PLASTELEN®-Flex provides a **single side laminated PP film**, which prevents a washing out of the protective mass, e.g. caused by rising or falling groundwater.

PLASTELEN®-Flex is based on more than 90 years of experience in the production of high quality corrosion prevention products on petrolatum basis.

The plastic petrolatum mastic of PLASTELEN®-Flex completely moistens the surface to be protected and seals it reliably against corrosive media such as water and oxygen.

PLASTELEN®-Flex has a thickness of 1.5 mm and therefore offers a tight encasement already with **one winding process with 50% overlap** with a significantly **higher mechanical resistance** than comparable petrolatum tapes.

Components for which a spiral type wrapping is not possible can be protected with PLASTELEN®-Flex using a layer by layer application.

Compatible equalization and modeling mastics on petrolatum basis are available with **PLASTELEN®-PF Mastic** and **PLASTELEN®-Plast Mastic** for the encasements of flanges and other complex geometries.

A rockshield **DEPROTEC®-DRM PP** or the polyurethane glass fiber fabric **DEPROTEC®-PUR** can be applied across the encasement to achieve an increased mechanical protection.

Properties		Unit	Typical value	Required value	Test method
Thickness		mm	≥ 1.5	-	-
Specific electrical encasement re	sistance	Ωm^2	≥ 3*107	≥ 106	EN 12068
Drip resistance 48h (+50°C/+12	2°F)	=	no dripping	no dripping	EN 12068
Carrier		-	Polypropylene nonwoven	-	-
Thickness PP laminate film		μm	100	=	÷
Primer		no primer	-	-	
System design	Encasement	-	2 layers	-	-
Cathodic disbondment 28 days (+23°C/+73°F)	mm	≤ 4	≤ 20	EN 12068
Impact resistance		J	> 2		EN 12068
Indentation resistance (0.1 MPa)	mm	> 2	> 0.6	EN 12068
Low temperature unrolling test (Low temperature unrolling test (-5°C/+23°F)		passed	no separation, no crack development	EN 12068
Saponification value petrolatum	mastic	mg(KOH)/ g	≤ 10	< 25	EN 12068

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Plast

Cold applied petrolatum tape in accordance with DIN 30672 and DIN EN 12068 for the corrosion protective encasement of pipelines, pipeline components and metal structures.





For operating temperatures of -40°C (-40°F) to +30°C (+86°F).



DIN-DVGW approval for stress class A 30 in accordance with DIN 30672 and EN 12068.



High plasticity and flexibility.



Ideally suitable for complex surfaces of pipeline components.



Reliable and permanent corrosion prevention.

PLASTELEN®-Plast is a petrolatum tape in accordance with DIN 30672 and DIN EN 12068 that can be processed cold for the corrosion prevention encasement of pipelines and pipelines components, e.g. armatures, flange connections, branches and other metallic structures, in soil and water.

Beyond the application of pipeline construction, PLASTELEN®-Plast is **used for metal structures**, **grounding of lightning rods or pre-pressed anchors.**

PLASTELEN®-Plast with its advanced development is used for more than 90 years with an outstanding success and it fulfills the current quality standards for a permanent corrosion protection.

PLASTELEN®-Plast consist of an impregnated polypropylene carrier nonwoven, which is coated on both sides with a corrosion prevention petrolatum mastic. In addition PLASTELEN®-Plast provides a **single side laminated PP film**, which prevents a washing out of the protective mass, e.g. caused by rising or falling groundwater.

The plastic petrolatum mastic of PLASTELEN®-Plast completely moistens the surface to be protected and seals it reliably against corrosive media such as water and oxygen.

PLASTELEN®-Plast has a DVGW approval for stress class A 30 in accordance with DIN 30672 and DIN EN 12068 (NG-5180A00703) and it is therefore subject to frequent internal and external quality controls.

Standard designation:

- Coating DIN 30672 A 30
- Coating EN 12068 A 30



The encasement system PLASTELEN®-Plast consists of three tape layers, which are either achieved with a wrapping process with 66% overlap or two wrapping processes with an inner wrapping with 50% overlap and an additional outer wrapping with 10 mm overlap. PLASTELEN®-Plast can be processed with a layer by layer application for components that are formed complicated and for which a spiral wrapping is not possible.

Compatible equalization and modeling mastics on petrolatum basis are available with **PLASTELEN®-PF Mastic** and the **PLASTELEN®-Plast Mastic** for the encasements of flanges and other complex geometries.

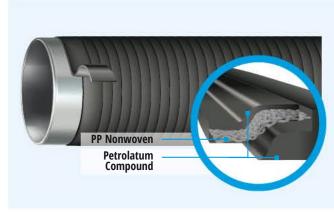
A rockshield **DEPROTEC®-DRM PP** or the polyurethane glass fiber fabric **DEPROTEC® PUR** can be applied across the encasement to achieve an increased mechanical protection.

Properties		Unit	Typical value	Required value	Test method
Thickness		mm	арр. 1.1	-	-
Specific electrical insulation resis	stance	Ω m ²	≥ 3*10 ⁷	≥ 106	EN 12068
Drip resistance 48h (+50°C/+12	2°F)	=	no dripping	no dripping	EN 12068
Carrier		=	Polypropylen-nonwoven	-	-
Thickness PP-laminate film		μm	55	-	-
Curtom docim	Primer	-	no primer	-	-
System design	Encasement		3 layers	-	-
Impact resistance (3 layers)		J	> 4	> 4	EN 12068
Indentation resistance, 0.1 MPa	rod load	mm	> 2.4	> 0.6	EN 12068
Cathodic disbondment resistance	e 28 days (+23°C/+73°F)	mm	≤ 4	≤ 20	EN 12068
Low temperature unrolling test ((+5°C/+23°F)	=	passed	no separation, no crack development	EN 12068
Saponification number (petrolat	rum compound)	mg(KOH)/ g	≤ 10	< 25	EN 12068

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Tape ET

Multifunctional petrolatum tape for reliable corrosion prevention at high operating temperatures, particularly in hot areas.





For operating temperatures of -40°C (-40°F) to +70°C (+158°F).



Non-dripping and easy to apply even at warmer temperatures.



Solvent-free.



Good adhesion to mechanical protective tapes made of PE or PVC.



Very good resistance to acids, salts and alkaline substances.



Cost-effective tape with outstanding price/quality ratio.

PLASTELEN®-Tape ET is a **multifunctional**, cold-applied, petrolatum-based corrosion prevention tape with a high-strength polypropylene non-woven inner.

It is ideal for providing **long-term corrosion protection on metallic components, fittings, flanges, pipelines and pipeline components.**

PLASTELEN®-Tape ET is very malleable, **particularly at high temperatures**, and is easy to apply thanks to its **optimal surface wetting** characteristics. The product includes a special high-performance additive for maximum stability, making it suitable for use even in the world's hottest countries.

To protect the user applying the tape and the environment, PLASTELEN®-Tape ET is — like all PLASTELEN® petrolatum-based tapes and mastics — **solvent and odour-free.**

In addition to a wide application temperature range of -40°C (-40°F) to +70°C (+158°F), PLASTELEN®-Tape ET also shows high resistance to acids, salts and alkaline substances.

The technical performance and cost-effectiveness of PLASTELEN®-Tape ET results in a product that offers **excellent price/quality ratio.**

PLASTELEN®-Tape ET can also be used in conjunction with PLASTELEN® petrolatum mastics, which are available for a range of applications.

PLASTELEN®-Tape ET can be wrapped with 50% overlap around a surface pretreated with PLASTELEN® mastic.

DEKOTEC PE or PVC tapes or **DEPROTEC®-DRM PP** protective rockshields can be applied to provide additional mechanical protection.

Thanks to its **special design**, the product combines perfectly with the mechanical protective tape.

This delivers both **high impact resistance** and an additional sealed casing.

Properties	Unit	Typical value	Test method
Thickness	mm	≥ 1.1	-
Dielectric strength (double-layered)	kV	≥ 16	ASTM D149
Dripping point	°C (°F)	≥ +100 (≥ +212)	EN 12068
Carrier	-	Polypropylene, non-woven	-
Tear resistance (+23°C/+73°F)	N/mm	app. 4.0	EN 12068
Peel strength on steel (+23°C/+73°F)	-	Cohesive separation pattern	EN 12068
Cathodic disbondment resistance 30d (+23°C/+73°F)	mm	≤ 5	EN 12068
Flash point	°C (°F)	≥ +150 (≥ +302)	AWWA
Processing temperature	°C (°F)	+5 to +55 (+41 to +131)	-
Operating temperature	°C (°F)	-40 to +70 (-40 to +158)	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Tape HT

Petrolatum tape for reliable corrosion prevention at high operating temperatures, particularly on moist surfaces.

















PLASTELEN®-Tape HT is a petrolatum-based corrosion prevention tape which fulfils EN 12068. More than 100 years of experience, especially with the petrolatum tapes (PLASTELEN® Tape) invented by PLASTELEN, have been utilised for the development of the tape and guarantee the highest quality.

PLASTELEN®-Tape HT is made of robust, dual layer polyester non-woven fabric and a petrolatum-based corrosion prevention mastic. The petrolatum base has **a very high dripping point and gives the tape excellent adhesion – at the highest temperatures too.** PLASTELEN®-Tape HT is therefore **ideal** for the **highest thermal loads** at permanent operating temperatures of up to +100°C (+212°F), as well as short term temperature peaks of up to +110°C (+230°F).

PLASTELEN®-Tape HT can be used in conjunction with **PLASTELEN® petrolatum mastics** which are available for a range of requirements. For example, **PLASTELEN®-AQ PRIMER HT** allows moist substrates to be coated.

PLASTELEN®-PF MASTIC HT is particularly well suited to smoothing larger geometric shapes (e.g. for coating flanges).

PLASTELEN® Tape HT can be wrapped around a surface which has been pre-treated with a PLASTELEN® petrolatum mastic with 50% overlap. **BUTYLEN®-ET100, DEPROTEC®-PUR** or a **DEPROTEC®-DRM PP** protective rockshield can also be applied to provide additional mechanical protection.

In conjunction with **BUTYLEN®-ET100**, a tight coating with high impact resistance is achieved.

PLASTELEN®-Tape HT is a component in the VivaxCoat®-HT corrosion prevention system. The system includes the water-repellent corrosion prevention coating PLASTELEN®-AQ Primer HT as well as the mechanical protective tape BUTYLEN-ET100. The VivaxCoat®-HT system fulfils the requirements of EN12068 Class A100 and ISO21809-3 Type 11A.

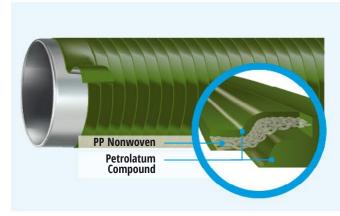
Property		Unit	Typical value	Test method
Thickness		mm	≥2.0	-
Specific electrical insulation resistance	2	Ω m ²	≥ 10 ⁶	
Drip test at +120°C(+248°F)			No dripping	
Dool strongth on stool (1)	+23°C (+73,4°F)	-	Cohesive separation pattern	
Peel strength on steel (1)	+100°C (+212°F)	-	Cohesive separation pattern	EN 12068
Impact resistance (2)		J	> 15	
Indentation resistance at +100°C(+21	2°F) (2) (10MPa, 3d)	mm (Residual coat thickness)	> 0.6	
Cathodic disbondment resistance 28	days, +23 °C (+73.4°F) (1)	mm (Radius)	≤ 9	
Processing temperature	Processing temperature		+5 to +50 (+41 to +122)	-
Operating temperature		°C (°F)	-40 to +100 (-40 to +212)	-
Thermal aging 100d at +120°C(+248°	PF) ⁽¹⁾	-	Cohesive separation pattern	EN 12068

System with PLASTELEN®-AQ Primer HT
System with PLASTELEN®-AQ Primer HT and BUTYLEN-ET100

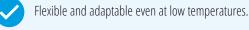
^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Tape LT

Petrolatum tape for reliable corrosion protection at low operating temperatures, especially on wet surfaces.















PLASTELEN®-Tape LT is a corrosion prevention tape that can be cold applied. It is based on petrolatum with a robust inner made from polypropylene nonwoven. It is highly suitable for **long-term corrosion prevention encasements on pipelines, fittings and flanges.**

PLASTELEN®-Tape LT is also **very malleable even at low temperatures.**This corrosion prevention tape is easy to process thanks to its **optimal surface wetting.** Its outstanding price/quality ratio also sets it apart.

PLASTELEN®-Tape LT can be used in conjunction with PLASTELEN® petrolatum mastics which are available for a range of requirements. **PLASTELEN®-AQ Primer** therefore enables moist substrates to be coated, for example.

PLASTELEN®-PF MASTIC is particularly well suited to smoothing larger geometric shapes (e.g. for coating of flanges).

PLASTELEN®-Tape LT can be wrapped with 50% overlap around a surface which has been prepared with a PLASTELEN® mastic or primer. **BUTYLEN-AS50**, **DEPROTEC®-PUR** or a **DEPROTEC®-DRM PP** rockshield can be applied as an additional mechanical protection.

Due to its special design, it combines perfectly with the mechanical protective tape **BUTYLEN-AS50.** A **high impact resistance** and an additional tight encasement will be established.

PLASTELEN®-Tape LT is part of the **VivaxCoat®-LT** corrosion prevention system.

The **VivaxCoat®** system fulfills the requirements of the GRTgaz (France) specifications for the classes HR and THR. A separate product information is available for this system.

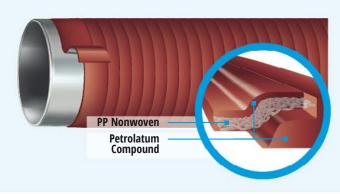
Properties	Unit	Typical value	Test method
Thickness	mm	≥ 1.9	-
Specific electrical insulation resistance	Ω m ²	≥ 10 ⁶	EN 12068
Drip test (+50°C/+122°F)	-	no dripping	EN 12068
Peel strength on steel (+23°C/+73°F)	-	Cohesive separation pattern	EN 12068
Indentation resistance (+23°C/+73°F)	mm	≥ 0.6	EN 12068
Cathodic disbondment resistance 28 days (+23°C(1)/+73°F)	mm (Radius)	≤7	EN 10329
Processing temperature	°C (°F)	-10 to +30 (+14 to +86)	-
Operating temperature	°C (°F)	-40 to +30 (-40 to +86)	-

⁽¹⁾ System with PLASTELEN®-AQ Primer

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Tape MT

Petrolatum tape for reliable corrosion protection at medium operating temperatures, especially on wet surfaces.



∫≤ 60°C

For operating temperatures of -40°C (-40°F) to +60°C (+140°F).



Outstanding qualification for high mechanical and thermal loads.



Solvent free.



Rust removal with a wire brush is adequate.



Highly suitable for use on moist substrates in combination with PLASTELEN®-AQ Primer.



Easy processing on different pipe diameters and components.

PLASTELEN®-Tape MT is a corrosion prevention tape based on petrolatum in accordance with EN 12068. More than 90 years of experience, especially with the petrolatum tapes (PLASTELEN® Tape) invented by us, have been utilized for the development of PLASTELEN®-Tape MT.

PLASTELEN®-Tape MT consists of a robust polypropylene nonwoven and a corrosion prevention mastic based on petrolatum, which has a **high dripping point** and good adhesive resistances even at high temperatures. Therefore, PLASTELEN®-Tape MT is extremely well qualified for high mechanical and thermal loads at permanent operating temperatures of up to +60°C (+140°F), as well as short term temperatures of up to +70°C (+158°F).

PLASTELEN®-Tape MT is used in combination with **PLASTELEN® petrolatum mastics**, which are available for different requirements. For example, **PLASTELEN®-AQ Primer** permits the coating of moist substrates. **PLASTELEN®-PF Mastic** is, for example, especially qualified if large geometries must be formed (e.g. for the encasement of flanges).

PLASTELEN®-Tape MT is wrapped with 50% overlap over a surface that was prepared with a PLASTELEN® petrolatum mastic. **BUTYLEN-ASSO**, **DEPROTEC®-PUR** or **DEPROTEC®- DRM PP** rockshield can be applied as an additional mechanical protection.

A **high impact resistance** is achieved in combination with **BUTYLEN-AS50** and an additional tight encasement will be established.

PLASTELEN®-Tape MT is part of the corrosion prevention system **VivaxCoat®**, which includes PLASTELEN®-AQ Primer, as a water repellent anti corrosion coating, as well as DEPROTEC®-PUR or BUTYLEN-AS50, as a mechanical protective tape. The system **VivaxCoat®** fulfills the requirements of the specifications of GRTgaz (France) for the classes HR and THR.

Properties		Unit	Typical value	Test method
Thickness		mm	≥ 1.7	-
Specific electrical insulation resistance		Ω m ²	≥ 106	EN 12068
Dripping test (+50°C/+122°F)			no dripping	EN 12068
Cathodic disbondment resistance 28 days (+23°C(1)/+73°F)		mm (Radius)	≤7	EN 10329
Dool strongth on stool	(+23°C/+73°F)		Cohesive separation pattern	EN 12068
Peel strength on steel	(+60°C/+140°F)	-	Cohesive separation pattern	EN 12068
Impact resistance (2)		J	> 15	EN 12068
Indentation resistance (+60°C/+140°	F) ⁽²⁾ (10MPa, 3d)	mm (Residual layer thickness)	> 1.1	EN 12068
Resistance against microorganism (pe	el test) (1)	-	Cohesive separation pattern	EN 10329
Heat aging 100 days (+80°C/+176°F)	(1)	-	Cohesive separation pattern	EN 10329
Processing temperature		°C (°F)	-10 to +50 (+14 to +122)	-
Operating temperature		°C (°F)	-40 to +60 (-40 to +140)	-

⁽¹⁾ System with PLASTELEN®-AQ Primer
(2) System with PLASTELEN®-AQ Primer and BUTYLEN-ASSO

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Tape ST

Multifunctional petrolatum tape for reliable corrosion prevention with optimised surface wetting and simple application, particularly in cold areas.





For operating temperatures of -40°C (-40°F) to +45°C (+113°F).



Flexible and adaptable even at low temperatures.



Solvent-free.



Good adhesion to mechanical protective tapes made of PE or PVC.



Very good resistance to acids, salts and alkaline substances.



Cost-effective tape with outstanding price/quality ratio. Suitable for a wide range of applications.

PLASTELEN®-Tape ST is a **multifunctional**, cold-applied, petrolatum-based corrosion prevention tape with a high-strength polypropylene non-woven inner. It is ideal for providing **long-term corrosion protection on metallic components**, **fittings**, **flanges**, **pipelines and pipeline components**.

PLASTELEN®-Tape ST is very **malleable even at low temperatures**, and is easy to apply thanks to its **optimal surface wetting** characteristics.

To protect the user applying the tape and the environment, PLASTELEN®-Tape ST is – like all PLASTELEN® petrolatum-based tapes and mastics – **solvent and odour-free.**

In addition to a wide application temperature range of -40°C (-40°F) to +45°C (+113°F), PLASTELEN®-Tape ST also shows high resistance to acids, salts and alkaline substances.

The outstanding performance and cost-effectiveness of PLASTELEN®-Tape ST results in a product that offers an **excellent price/quality ratio.**

PLASTELEN®-Tape ST can also be used in conjunction with PLASTELEN® petrolatum mastics, which are available for a range of applications.

PLASTELEN®-Tape ST can be wrapped with 50% overlap around a surface pretreated with PLASTELEN® mastic. **DEKOTEC PE or PVC tapes** or **DEPROTEC®-DRM PP** protective rockshields can be applied to provide additional mechanical protection.

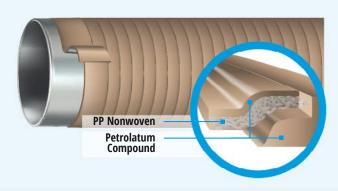
Thanks to its **special design**, the product combines perfectly with the mechanical protective tape. This delivers both **high impact resistance** and an additional sealed casing.

Properties	Unit	Typical value	Test method
Thickness	mm	1.15	-
Dielectric strength (double-layered)	kV	≥ 16	ASTM D149
Dripping point	°C (°F)	≥ +100 (≥ +212)	EN 12068
Carrier	-	Polypropylene, non-woven	-
Tear resistance (+23°C/+73°F)	N/mm	app. 4.0	EN 12068
Peel strength on steel (+23°C/+73°F)	-	Cohesive separation pattern	EN 12068
Cathodic disbondment resistance 30d (+23°C/+73°F)	mm	≤ 5	EN 12068
Flash point	°C (°F)	≥ +150 (≥ +302)	AWWA
Processing temperature	°C (°F)	+5 to +45 (+41 to +113)	-
Operating temperature	°C (°F)	-40 to +45 (-40 to +113)	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Tec

Plastic petrolatum tape for sealing and for corrosion prevention at metallic components, pipes and armatures with operating temperatures up to +35°C (+95°F).





For temperatures of -40°C (-40°F) to +50°C (+122°F).



High plasticity and flexibility.



Electrically insulating and diffusion resistant.



Ideally suitable for complex surfaces of pipeline components.

PLASTELEN®-Tec is a corrosion prevention tape that can be processed cold on the basis of petrolatum.

PLASTELEN®-Tec consist of an impregnated polypropylene carrier nonwoven, which is coated on both sides with a corrosion prevention petrolatum mastic. The petrolatum mastic is stabilized by polymer additives, which means that it can be used at operating temperatures of -40°C (-40°F) to +35°C (+95°F).

PLASTELEN®-Tec is impermeable for water and highly resistant against hydrous electrolyte solution.

PLASTELEN®-Tec is based on more than 90 years of experience in the production of high quality corrosion prevention products on petrolatum basis.

PLASTELEN®-Tec is used in many applications, e.g. as

- Corrosion prevention for structural metallic components in buildings and above ground systems
- Corrosion prevention of metal parts or pipe systems inserted into concrete or screed
- Galvanic separation layer for metallic constructions
- Corrosion prevention of cooling lines or heat insulating insulations

PLASTELEN®-Tec will be wrapped as insulation layer at least with one layer and, as corrosion prevention encasement with 50% overlap, at least with two layers, or processed layer by layer with an adequate overlap.

An alternative corrosion prevention tape with a laminated PP film is available with **PLASTELEN®-Plast** for buried pipelines, which provides an increased resistance against washing out, e.g. due to rising and falling groundwater.

PLASTELEN®-Tape MT (+60°C/+140°F), **PLASTELEN®-Feu** (+70°C/+158°F) and **PLASTELEN®-Cal** (+110°C/+230°F) are additional corrosion prevention tapes with the proven DEKOTEC quality for applications with higher temperature requirements.

Properties	Unit	Typical value	Required value	Test method
Thickness	mm	арр. 1.1		-
Specific electrical insulation resistance	Ω m ²	≥ 10 ⁷	≥ 106	EN 12068
Drip resistance 48h (+50°C/+122°F)	-	no dripping	no dripping	EN 12068
Dripping point	°C (°F)	app. +60 (+140)		-
Carrier	-	Polypropylene nonwoven		-
Low temperature unrolling test (-5°C/+23°F)	-	passed	no separation, no crack development	EN 12068
Saponification value (petrolatum mastic)	mg KOH / g	≤ 10	< 25	EN 12068
UV stability	-	good		-
Operating temperature	°C (°F)	-40 to +35 (-40 to +95)	-	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-Verte

Plastic petrolatum tape for sealing and corrosion prevention at metallic components, cable connections, pipelines and armatures.





For temperatures of -50°C (-58°F) to +50°C (+122°F).



Flexible and adaptable.



Resistant against acids, lyes and salts.



Impermeable for water and gas.



Fulfills GrDF standard MBAA023 and BAA023.

PLASTELEN®-Verte is a cold applied corrosion prevention tape based on petrolatum in accordance with EN 12068 and it fulfills the standards MBAA023 and BAA023 of Gaz Réseau Distribution France (GRDF).

PLASTELEN®-Verte consists of an impregnated polypropylene carrier nonwoven, which is coated on both sides with a corrosion prevention petrolatum mastic. The petrolatum mastic is stabilized by polymer and mineral additives, which means that it can be used at design temperatures of -50°C (+58°F) and up to +50°C (+122°F).

PLASTELEN®-Verte is moisture impermeable and highly resistant against acids, lyes and salts.

PLASTELEN®-Verte is based on more than 90 years of experience in the production of high quality corrosion prevention products on petrolatum basis.

PLASTELEN®-Verte is used in many applications, e.g. as

- Corrosion prevention for structural metallic components in buildings and above ground systems;
- Corrosion prevention of metal parts or pipe systems inserted into concrete or screed;
- Galvanic separation layer for metallic constructions;
- Temporary sealing of leaks in low-pressure gas pipes.

PLASTELEN®-Verte will be wrapped as insulation layer at least with one layer and, as corrosion prevention encasement, at least with two layers, which means wrapped with at least 50% overlapping or layer-by-layer with appropriate overlapping.

A rockshield **DEPROTEC®-DRM PP** or the polyurethane glass fiber fabric **DEPROTEC®-PUR** can be applied across the encasement to achieve an increased mechanical protection.

PLASTELEN®-Tape MT (+60°C/+140°F), **PLASTELEN®-Feu** (+70°C/+158°F) and **PLASTELEN®-Cal** (+110°C/+230°F) are additional corrosion prevention tapes with the proven DEKOTEC quality for applications with higher temperature requirements.

Properties	Unit	Typical value	Required value	Test method	
Thickness	mm	арр. 1.1	-	-	
Specific electrical insulation resistance	$\Omega \; m^2$	≥ 10 ¹⁰	≥ 106	EN 12068	
Dripping point	°C (°F)	app. +60 (+140)	-	-	
Color	-	brown-green	-	-	
Carrier	-	Polypropylene nonwoven	-	-	
Dielectric strength	kV / mm	≥ 9	-	-	
Tape strength	N / cm	≥ 60	-	EN 12068	
Elongation at break	%	≥ 7	-	DIN 30672	
Saponification number	mg KOH / g	≤ 0.25	< 25	EN 12068	
Operating temperature	°C (°F)	-40°C (-40°F) to +30°C (+86°F)	-	-	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PLASTELEN®-TB System

Highly effective corrosion protection and sealing system for the transition area from steel to concrete in above-ground tank bases.





For service temperatures up to +80°C (+176°F).



Easy application, without special pretreatment, even on moist surfaces.



Flexible and adaptable in the entire application temperature range.



Solvent free corrosion prevention system. No risk of explosion or skin burns during application.



Waterproof and eco-friendly.



Can be applied manually without special equipment.

Tank bases of above ground storage tanks are frequently exposed to progressing corrosion. Due to gaps between the bottom steel plate and concrete base, air and water can penetrate and start corroding this area of the tank. This may lead, in worst case, to a replacement of the tank or a total shutdown.

PLASTELEN®-TB System is a protective system for the transmission zone, steal-concrete, at above ground tank bases. It provides the combination of an excellent corrosion and weather protection for operating temperatures up to +80°C (+176°F).

PLASTELEN®-TB System is cost effective protection system to protect the outer tank base against corrosion and contributes to economical repair and increases the service life of the tanks. It can be easily applied manually. Even a layer of condensation, which precludes the application of conventional anti corrosion systems, does not prevent PLASTELEN®-TB System from working effectively. Additionally, the system convinces through its flexibility and adaptability in the entire application temperature range.

The system consists of:

PLASTELEN®-TB Primer
PLASTELEN®-TB Mastic
PLASTELEN®-TB Tape
PLASTELEN®-TB ProtectTape
PLASTELEN®-TB AcrylCoat

PLASTELEN®-TB Primer permits an easy coating of metallic or concrete surfaces, manually or with a putty knife. A special formulation permits the application even for moist substrates.

PLASTELEN®-TB Mastic is a waterproof and eco-friendly self-supporting mastic for sealing and shaping to the transition area of irregular profiles.

PLASTELEN®-TB Tape is very malleable in the entire application temperature range and due to its optimal surface wetting, this petrolatum-based corrosion prevention tape is easy to process and has a robust inner made from polypropylene nonwoven. Due to its special design, it connects perfectly with the mechanical protective tape.

PLASTELEN®-TB ProtectTape creates a highly resistant mechanical encasement above the corrosion prevention coating. Due to the strong connection between the corrosion prevention tape and the mechanical protective tape, a very compact and stable overall system is achieved.

PLASTELEN®-TB AcrylCoat is a UV-resistant top coat as additional protection and a visual completion of the applied corrosion protection system Customers may use their own coatings, if technically equivalent to PLASTELEN®-TB AcrylCoat, to achieve a colour shade that matches with the usual colour scheme of their storage tank coatings.

Product processing: Please refer to the separate PLASTELEN®-TB System application recommendation.

		PLASTELEN®-TB				
Properties	Unit	Primer	Mastic	Tape	Protection Tape	AcrylCoat
Density	g/cm³	1,1	0,55	-	-	1,0
Thickness	mm	-	-	1,1	0,7	-
Colour		green-brown	brownish	dark brown	inside black	white (standard) Project-specific colour possible (min. 500L)
Dripping point	°C (°F)	≥+120 (+248)	≥+100 (+212)	≥+100 (+212)	=	=
Cathodic disbondment resistance 30d / +23°C (+73°F) system	mm			≤ 10		
Dielectric strength	kV			≥ 35		
Maximum service temperature	°C (°F)			Up to +80°C (+176°F)		
Resistance to oil, gasoline, kerosene	-			good		

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.



In **1927** in Berlin/Germany, the chemist **Paul Schade** researched a safe and durable solution to protect pipes from corrosion: He used a fabric tape which he coated with Vaseline. – A great idea.

In the same year this Petrolatum-Tape of Paul Schade is patented and goes down in history as the fledgling company's first invention. This Petrolatum-Tape (PLASTELEN®-Tape) is the world's first **reliable passive corrosion prevention solution** for pipes and pipelines and ensures **maximum safety** – all over the world.

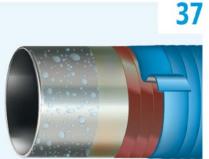
Always one step ahead: In the beginning with an idea. Today with **top quality solutions**.



VivaxCoat®

Protection Systems for Wet Surfaces







VivaxCoat®-LT

VivaxCoat®-LT is a coating system for permanent corrosion protection of moist steel pipes and fittings at **low operating temperatures**. Suitable for pipes with a condensation film on which conventional coating systems cannot bee used.

VivaxCoat®-MT

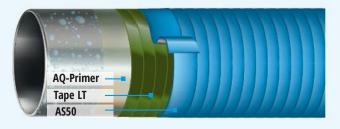
VivaxCoat®-MT is a coating system for permanent corrosion protection of moist steel pipes and fittings at **medium operating temperatures**. Suitable for pipes with a condensation film on which conventional coating systems cannot bee used.

VivaxCoat®-HT

The VivaxCoat®-HT coating system has been specially developed for use on wet surfaces and at **high temperatures** of up to +100°C (+212°F). Pipelines in operation under high humidity are optimally protected.

VivaxCoat®-LT

Coating system for a permanent corrosion prevention of steel pipes, armatures in new building and rehabilitation.





Fulfills class HR und THR in accordance with SG 0130-01 of GRTgaz France.



Service temperature -40°C to +30°C (-40°F to +86°F).



Easy application, without special pre-treatment, on moist surfaces.



Coating of pipes under load is possible.



Solvent-free.



Very good resistance against salt containing atmospheres and soils.

VivaxCoat®-LT is a durable corrosion protection system which has been specifically designed for use on **moist substrates**.

Moist surfaces often pose a particular challenge, particularly for the **rehabilitation** of old pipeline coatings. The unique combination of a modified, petrolatum-based corrosion protection tape with a PE/butyl rubber tape opens up new and efficient options for pipeline rehabilitation.

Even a **layer of condensation**, which precludes the application of conventional field coating systems, does not prevent VivaxCoat®-LT from working effectively.

Such **moist surfaces** can be found, for example, on pipelines that are under load or which are exposed to high humidity.

Pipeline downtimes or long waiting times during the coating work will be prevented and **costs significantly reduced** by using VivaxCoat®-LT.

VivaxCoat $^{\circ}$ -LT is especially suitable for permanent corrosion prevention of pipelines installed in the soil, armatures and flanges with permanent operating temperatures up to +30 $^{\circ}$ C (+86 $^{\circ}$ F).

The system fulfills the requirements of SG 0130-01 of GRTgaz (France) for the classes HR and THR.

The **corrosion prevention system VivaxCoat®-LT** consists of the coating mastic **PLASTELEN®-AQ Primer**, the corrosion prevention tape **PLASTELEN®-Tape LT** as well as **BUTYLEN-AS50** the mechanical protective tape.

PLASTELEN®-AQ Primer permits an easy coating of metallic pipelines and armatures, manually or with a putty knife. A special formulation permits the outstanding wetting even for moist substrates.

PLASTELEN®-Tape LT is very malleable even at low temperatures and due to its optimal surface wetting, this petrolatum-based corrosion prevention tape is easy to process and has a robust inner made from polypropylene nonwoven. Due to its special design, it combines perfectly with the mechanical protective tape. Its outstanding price/quality ratio also sets it apart.

BUTYLEN-AS50 creates an extremely resistant mechanical encasement around the corrosion prevention coating. Spirally wrapped, it amalgamates with itself and forms a closed hose.

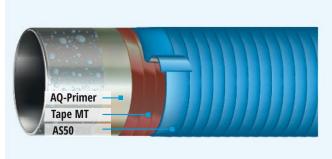
Due to the strong connection between the corrosion prevention tape and the mechanical protective tape, a very compact and stable overall system is achieved.

Property		Unit	Typical value		Test method
Priming-Paste		-	PLASTELEN®-AQ-Primer		
Corrosion prevention tape		-	PLASTELEN®-Tape LT (2 layers)		
Mechanical protection tape		-	BUTYLEN-AS50 (2 layers)	BUTYLEN-AS50 (4 layers)	
Service temperature		°C (°F)	-40°C to +30°C (-40°F to +86°F)		-
Dripping point PLASTELEN®-AQ Primer		°C (°F)	> +100 (> +212)		ISO 21809-3
Dripping point PLASTELEN®-Tape LT		°C (°F)	app. +60 (app. +140)		ISO 21809-3
Thickness (system)		mm	≥ 6.3	≥ 8.5	ISO 21809-3
Indentation resistance (+23°C/+73°F) (Remaining layer thickness) (3 days, 10MPa)		mm	> 1.8	> 4.0	ISO 21809-3
Impact resistance		J	≥ 15	≥ 20	ISO 21809-3
Specific electrical insulation resistance	RS100	$\Omega \; m^2$	> 106	> 106	ISO 21809-3
	RS100/RS70		> 0.8	> 0.8	
Peel strength on pipe surface (+23°C/+73°F)		-	Cohesive separation pattern	Cohesive separation pattern	ISO 21809-3
Peel strength on PE factory coating (+23°C/+73°F)		-	Cohesive separation pattern	Cohesive separation pattern	ISO 21809-3
Peel strength on steel after thermal aging 28days, (+30°C/86°F) (+23°C/+73°F)		-	Cohesive separation pattern	Cohesive separation pattern	ISO 21809-3
Cathodic disbondment resistance 28 days, (+23°C/+73°F) (radius)		mm	≤ 9		ISO 21809-3

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

VivaxCoat®-MT

Coating system for a permanent corrosion prevention of steel pipes, armatures in new building and rehabilitation.





Fulfills class HR und THR in accordance with SG 0130-01 of GRTgaz France.



Service temperature -40°C to +60°C (-40°F to +140°F).



Easy application, without special pre-treatment, on moist surfaces.



Coating of pipes under load is possible.



Solvent-free.



Very good resistance against salt containing atmospheres and soils.

VivaxCoat®-MT is a durable corrosion protection system which has been specifically designed for use on **moist substrates**.

Moist surfaces often pose a particular challenge, particularly for the **rehabilitation** of old pipeline coatings. The unique combination of a modified, petrolatum-based corrosion protection tape with a PE/butyl rubber tape opens up new and efficient options for pipeline rehabilitation.

Even a **layer of condensation**, which precludes the application of conventional field coating systems, does not prevent VivaxCoat®-MT from working effectively.

Such **moist surfaces** can be found, for example, on pipelines that are under load or which are exposed to high humidity.

Pipeline downtimes or long waiting times during the coating work will be prevented and **costs significantly reduced** by using VivaxCoat®-MT.

VivaxCoat®-MT is especially suitable for permanent corrosion prevention of pipelines installed in the soil, armatures and flanges with permanent operating temperatures up to $+60^{\circ}$ C ($+140^{\circ}$ F).

The system fulfills the requirements of SG 0130-01 of GRTgaz (France) for the classes HR and THR.

The corrosion prevention system **VivaxCoat®-MT** consists of the coating mastic **PLASTELEN®-AQ Primer**, the corrosion prevention tape **PLASTELEN®-Tape MT** as well as **BUTYLEN-AS50** the mechanical protective tape.

PLASTELEN®-AQ Primer permits an easy coating of metallic pipelines and armatures, manually or with a putty knife. A special formulation permits the outstanding wetting even for moist substrates.

PLASTELEN®-Tape MT is a corrosion prevention tape that can be easily processed;

it is based on petrolatum with a robust inner made from polypropylene nonwoven. Due to its special design, it combines perfectly with the mechanical protective tape.

BUTYLEN-AS50 creates an extremely resistant mechanical encasement around the corrosion prevention coating. Spirally wrapped, it amalgamates with itself and forms a closed hose.

Due to the strong connection between the corrosion prevention tape and the mechanical protective tape, a very compact and stable overall system is achieved.

Property		Unit	Туріса	Test method	
Priming-Paste			PLASTELEN [®]	®-AQ-Primer	
Corrosion prevention tape		-	PLASTELEN®-Ta	ape MT (2 layers)	
Mechanical protection tape		-	BUTYLEN-AS50 (2 layers)	BUTYLEN-AS50 (3 layers)	
Service temperature		°C (°F)	-40°C to +60°C ((-40°F to +140°F)	-
Dripping point PLASTELEN	I®-AQ Primer	°C (°F)	>+100	(>+212)	ISO 21809-3
Dripping point PLASTELEN	l®-Tape MT	°C (°F)	app. +80 ((арр. +176)	ISO 21809-3
Thickness (system)		mm	≥ 5.9	≥ 7.0	ISO 21809-3
Indentation resistance (+23° (Remaining layer thickness)		mm	≥ 3.0 ≥ 5.0		ISO 21809-3
Impact resistance		J	≥ 15	≥ 20	ISO 21809-3
Specific electrical	RS100	Ω m ²	> 106	> 106	ISO 21809-3
insulation resistance	RS100/RS70	Δ III-	> 0.8	> 0.8	150 21809-3
Peel strength on pipe surfac (+23°C/+73°F)	e	-	Cohesive separation pattern	Cohesive separation pattern	ISO 21809-3
Peel strength on PE factory ((+23°C/+73°F)	coating	-	Cohesive separation pattern Cohesive separation pattern		ISO 21809-3
Peel strength on steel after t (+30°C/86°F) (+23°C/+73°		-	Cohesive separation pattern Cohesive separation pattern		ISO 21809-3
Cathodic disbondment resis (+23°C/+73°F) (radius)	tance 28 days,	mm	≤	9	ISO 21809-3

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

VivaxCoat®-HT

Coating system offering permanent corrosion prevention for steel pipes, armatures in new buildings and for restoration work.





For temperatures of -50°C to +100°C (-58°F to +212°F).



Fulfils EN 12068-A100.



Fulfils ISO 21809-3; Type 11A.



Can be applied to moist surfaces without special pre-treatment.



Coating of pipes in operation possible.



Solvent-free.



Very good resistance to salty atmospheres and soils.

VivaxCoat®-HT is a durable corrosion protection system which has been specifically designed for use on **moist substrates.**

Moist surfaces often pose a particular challenge, particularly when **restoring** old coatings on piping systems. The unique combination of a modified, petrolatum-based corrosion protection tape with a PE/butyl rubber tape opens up new and efficient options for restoring piping.

Even a **layer of condensation**, which precludes the application of customary post-factory coating systems, does not prevent **VivaxCoat®-HT** from working effectively.

Such **moist surfaces** can be found, for example, on pipelines that are under strain or in areas where air humidity is high.

Using **VivaxCoat®-HT** means that pipeline interruptions or long waiting times for coating work to be processed can be avoided, thus **reducing costs significantly**.

VivaxCoat®-HT is especially suitable for permanent corrosion prevention of buried pipelines, armatures and flanges with operating temperatures of up to +100°C (+212°F). The system fulfils the requirements of EN12068 Class A100 and ISO21809-3 Type 11A.

The **VivaxCoat®-HT** corrosion protection system comprises the **PLASTELEN®-AQ Primer HT**, the **PLASTELEN®-Tape HT** corrosion protection tape and the mechanical protective tape **BUTYLEN®-ET100**.

PLASTELEN®-AQ Primer HT allows metallic pipelines and armatures to be coated with ease, either manually or with a putty knife. A special formulation enables outstanding wetting, even for moist substrates.

PLASTELEN®-Tape HT is very malleable in the processing temperature range and thanks to its optimal surface wetting, this petrolatum-based corrosion protection tape is easy to process and has a robust polyester non-woven carrier material.

Due to its special qualities, it combines perfectly with the mechanical protective tape. Its outstanding price/quality ratio also sets it apart.

BUTYLEN®-ET100 creates an extremely mechanically-resistant coating around the corrosion protection layer. It welds itself with an overlapping winding effect and thereby forms a closed pipe.

Thanks to the strong connection between the corrosion protection tape and the mechanical protective tape, a very compact and stable overall system is achieved.

Property		Unit	Typical value	Test method
Priming-Paste		-	PLASTELEN®-AQ-Primer HT	
Corrosion prevention tape		-	PLASTELEN®-Tape HT (2 layers)	
Mechanical protection tape		-	BUTYLEN®-ET100 (2 layers)	
Operating temperature		°C (°F)	-40 to +100 (-40 to +212)	-
Dripping point PLASTELEN	®-AQ Primer HT	°C (°F)	≥+120 (≥+248)	
Dripping point PLASTELEN	®-Tape HT	°C (°F)	≥+120 (≥+248)	
Thickness (system)		mm	≥ 6.3	
Indentation resistance (+23°C/+73°F) (Remaining layer thickness) (3 days, 10MPa)		mm	> 0.8	
Impact resistance		J/mm	≥ 2,4	
Specific electrical	RS100	0 m2	> 108	ISO 21809-3
insulation resistance**	RS100/RS70	Ω m ²	> 0.8	130 21003 3
Peel strength on pipe surface	e (+23°C/+73°F)	-	Cohesive separation pattern	
Peel strength on PE factory of	coating (+23°C/+73°F)	-	Cohesive separation pattern	
Peel strength on steel after thermal aging 28days, (+30°C/86°F) (+23°C/+73°F)		-	Cohesive separation pattern	
Cathodic disbondment resis (radius)	tance 28 days, (+23°C/+73°F)	mm	≤9	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at www.PLASTELEN-group.com.



BUTYLEN

PE/Butyl-Tapes & Systems



BUTYLEN Primer & Mastics

BUTYLEN Primer is the perfect basis for all BUTYLEN Tapes and guarantees the ideal finish of a surface preparation. The mastics based on butyl rubber fill in unevenness and, thanks to their permanently malleable properties, also ideally absorb movements.



BUTYLEN Single Tape Systems

Real co-extruded 3-ply tapes. A comprehensive corrosion prevention and mechanical prevention is achieved with only one tape. The outer and inner wrapping amalgamate completely due to the 3-ply design of the tape.

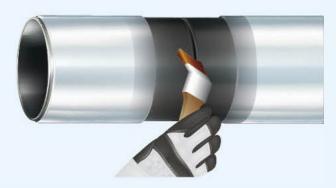


BUTYLEN Multi Tape Systems

The inner layer made of a self-amalgamating 3-ply tape provides a permanent corrosion prevention. The outer layer consists of a robust two or three-layer tape and protects the inner layer reliably against mechanical stresses.

BUTYLEN-HT, -HT25, -HT100, -MT25 Primer

Solvent based primer for BUTYLEN tapes and tape systems.





For temperatures from 60°C (76°F) to +100°C (+212°F).



Perfectly adapted to BUTYLEN tapes and tape systems.



Outstanding resistance against cathodic disbondment.



For steel and other metal surfaces.



Dries fast and is easy to apply.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.



For application with roller or brush.

BUTYLEN-HT/-MT Primer is an integral part of all **BUTYLEN** tape systems and is applied as prime coat before the wrapping of the **BUTYLEN** tapes on the metal surface and adjacent factory coatings.

BUTYLEN-HT/-MT Primer is based on naphtha (petroleum spirit) and it includes butyl rubber as well as resins for an optimal adhesive connection between the BUTYLEN tapes and the pipe surface.

BUTYLEN-HT/-MT Primer is available on the basis of two solvents with different volatilization ranges. This means that optimal processing conditions are achieved for **cold** (e.g., BUTYLEN-HT Primer as well as **warm** (e.g. BUTYLEN-MT25 Primer) **climatic conditions**.

BUTYLEN-HT/-MT Primer provide a high yield. A thin covering coating is adequate. The areal coverage is app. 0.2 liter per m².

BUTYLEN-HT/-MT Primer improves the peel strength of BUTYLEN tape systems on the metal surface as well as on the factory coating and therefore supports the permanent corrosion protection.

The surface must be cleaned (surface cleanliness ST2 or SA 2.5 in accordance with ISO 8501-1) before BUTYLEN-HT/-MT Primer is applied.

It is recommended to repeat the prime coat at the latest after 6 hours if the application of a BUTYLEN tape system cannot be started immediately after the drying of the primer.

BUTYLEN-HT/-MT Primer can be processed with a brush or a painter's roller.

The prime coat must be dry before the application of the BUTYLEN tapes. The drying time is approximately 5 to 25 minutes depending on the primer type, the ambient temperature, the air movement and the moisture.

				Typical value					
Property		Unit	HT	HT25	HT100	MT25	Test method		
Solvents		-	Petroleum spirit	Petroleum spirit	Petroleum spirit	Petroleum spirit	-		
Density	(+23°C/+73°F)	g/cm³	0.79	0.78	0.80	0.80	DIN 51757		
Solids content		wt%	30	24	30	≥ 24	ISO 1515		
Drying time for manual applic	cation 1)	min (app.)	5 to 10	5 to 10	10	20 to 25	-		
Maximum waiting time for the	BUTYLEN tape application	h		<	8		-		
Consumption		I/m²	0.2			-			
Operating temperature 2)		°C (°F)	-60 to +100 (-76 to +212)			-			

¹⁾ Depending on the temperature, humidity, air movement and surface temperature of the pipe 2) Depending on the BUTYLEN tape system used.

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-W/ -W+/ -WP Mastic

Butyl rubber mastic for the filling of cavities and the forming of transitions for corrosion prevention coatings with BUTYLEN tape systems.



Seals cavities reliably.

Easily adaptable to edges and chamfers.

Outstanding interaction with all BUTYLEN tapes.

Permanent plastic.

Available in many practical dimensions.

BUTYLEN-Mastic is a permanent plastic butyl rubber filling mastic, which can be formed by hand, for the **equalization of uneven surfaces** before the application of BUTYLEN tapes.

BUTYLEN-Mastic is ideally qualified to **equalize unevennesses such as high welding seems**. BUTYLEN-Mastic connects itself through a **self-amalgamation** effect with the butyl rubber layer of the BUTYLEN tape and therefore provides a complete cover of the surface. Cavities or cracks will be closed reliably and a permanent corrosion prevention will be built up.

The filling of chamfers for T-fittings, the equalization of the transition of the steel surface to the factory coating or the closing of cable outlets from the field-joint coating are applications for which this product is often used. BUTYLEN-Mastic can also be used to fill defects in the factory or field-joint coating. The defect area is closed permanently and reliability after the subsequent encasement with a BUTYLEN tape system.

BUTYLEN-Mastic is available in **different plasticity grades** and practical **customizations in bar and tape form**.

The use of **BUTYLEN-HT Primer** is recommended for an optimal adhesion to the pipe surface.

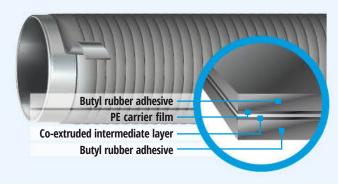
To adapt longer transverse welding seams or spiral welding seams, the adaptation can be performed alternatively with a soft BUTYLEN tape, e.g. **BUTYLEN-N15**.

			Typical value				
Property	Unit	BUTYLEN-W	BUTYLEN-WP	BUTYLEN-W+			
Density	g/cm³	> 1.4	> 1.4	> 1.7			
Consistency		soft, easily formable	good form stability	high stability			
Saponification number	mg(KOH)/g	< 10	< 10	< 10			
Processing temperature	°C (°F)	-10 to +50 (+14 to +122)	-10 to +50 (+14 to +122)	-10 to +50 (+14 to +122)			

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-E, BUTYLEN-N

Self-amalgamating plastic tapes on the basis of butyl rubber for the corrosion prevention and the electrical insulation of pipes and metal parts.



BUTYLEN-E and **BUTYLEN-N** are plastic tapes that are processed cold. They are butyl rubber based for permanent corrosion prevention encasements and electrical insulations.

The BUTYLEN-E/-N tapes **grow together in the overlapping** area to a hose-type encasement, which is basically **impermeable against water and oxygen** and it is **electrically highly insulating**.

All BUTYLEN-E/-N tapes include a polyethylene carrier film, which prevents an overstretching of the tapes during wrapping. Due to its flexibility and adaptability, the BUTYLEN-E/-N tapes adapt especially well to the substrate structure.

Based on these properties, the BUTYLEN-E/-N tapes are used in many application areas:

- Corrosion prevention encasement of metallic pipelines at welding connections, containers and systems.
- Corrosion prevention coating for press fitting systems.
- Galvanic isolation at the connection of metals to prevent contact corrosion.



Can be processed in a cold condition, no flame required.



High flexibility and adaptability.



Fast self-amalgamation.



Electrically highly insulating.



Oxygen and water impermeable.



Used in pipeline and plant construction, in chassis and vehicle manufacturing as well as the electrical and telecommunication industry.

- Sealing of rivet and screw connections in chassis and vehicle manufacture.
- Insulation and sealing of sleeve necks for cable glands in cable sleeves.
- Cable glands at boxes, housings and cabinets.
- Roof inserts of electrical and phone cables and antenna masts.

The colors of the BUTYLEN-E/-N tapes are different (grey or black) and they are available in several tape thicknesses (overview see table).

The use of **BUTYLEN-HT Primer** is recommended to improve the adhesive strength to the surface.

BUTYLEN-E/-N tapes are processed with a slight tension wrapped in spirals. The overlap for this application is normally 50% of the tape width.

In addition, BUTYLEN-E/-N tapes can be equipped with an outer wrapping made from a two-layer tape, e.g. **BUTYLEN-PE3**, **BUTYLEN-PE5** or **BUTYLEN-R20 HT**. The outer resistant polyethylene carrier film of these tapes results in a significantly increased mechanical strength of the coating.

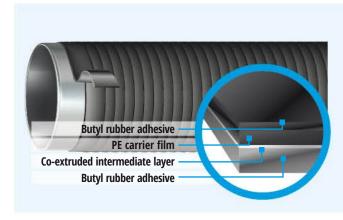
Product name	Unit	Tape thickness	Color
BUTYLEN-N8	mm	0.8	grey
BUTYLEN-N10	mm	1.0	grey
BUTYLEN-N12	mm	1.2	grey
BUTYLEN-N15	mm	1.5	grey
BUTYLEN-E10	mm	1.0	black
BUTYLEN-E12	mm	1.2	black
BUTYLEN-E15	mm	1.5	black

		Туріса	Typical value		
Property	Unit	BUTYLEN-N10	BUTYLEN-E10	Test method	
Tape thickness	mm	≥ 1.0	≥ 1.0	ISO 4591	
Thick carrier film	μm	70	25	ISO 4591	
Elongation at break	96	500	200	DIN 30672	
Tensile strength	N / mm²	3	0.75	DIN 53515	
Dielectric strength	kV / mm	40	40	DIN 53481	
Operating temperature	°C (°F)	-40 to +50 (-	40 to +122)		
Design temperature	°C (°F)	-50 to +70 (-	58 to +158)		

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS39 P

Single tape system for the corrosion prevention coating of metal pipes and pipelines in accordance with DIN 30672, EN 12068, ASTM and AWWA. Corrosion prevention system proven for decades — for high mechanical and corrosive stresses.





For temperatures up to +85°C (+185°F).



Fulfills EN 12068-C50 and DIN 30672-C50.



Fulfills ISO 21809-3, Type 12A-1.



Real co-extruded 3-ply tape.



Easy processing through adaptable and highly tear-resistant carrier film.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

BUTYLEN-AS39 P is a cold applied single tape system for the corrosion prevention of metal pipes and pipelines in a high mechanical and corrosive stress classes.

With its outstanding properties, BUTYLEN-AS39 P is the proven corrosion prevention technology for cold applied corrosion prevention tapes since 1972. Due to the innovative formula, the tapes grow completely together in the overlapping area and create a **long-lasting hose-type coating**.

BUTYLEN-AS39 P is basically impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-AS39 P is compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen.

The system BUTYLEN-AS39 P consists of:

BUTYLEN-HT Primer

A solvent containing primer in accordance with EN 12068 and DIN 30672 for the corrosion prevention with BUTYLEN tapes. Please refer to the separate product information of the BUTYLEN-HT Primer.

RLITYLEN-AS39 P

A real **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier materials with butyl rubber adhesive.

BUTYLEN-AS39 P has a thickness of \geq 0.8 mm.

BUTYLEN-AS39 P fulfills the international standards DIN 30672, EN 12068, ISO 218093, ASTM and AWWA.

Supplementary products:

BUTYLEN-W and -WP Mastic as permanently plastic formable butyl rubber mastic for the equalization of unevennesses and cavities. DEPROTEC®-DRM PP rockshields made of polypropylene non-woven material for the additional mechanical protection of BUTYLEN coatings with shock absorbing and load distributing effects.

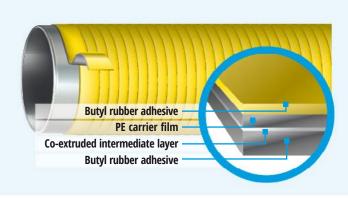
Property		Unit	BUTYLEN-AS39 P – Typical value	Test method
Carrier film color		-	black	-
Butyl adhesive color inside		-	grey	-
Butyl adhesive color outside		-	black or yellow	-
Total thickness		mm	≥ 0.8	
Carrier film thickness app.		mm	≥ 0.28	ISO 4591
Inside adhesive layer thickness	арр.	mm	≥ 0.44	ASTM D1000
Outside adhesive layer thicknes	is app.	mm	≥ 0.08	
Elongation at break		96	≥ 600	DIN 30672
Tape strength	(+23°C/+73°F)	N/cm	≥ 100	EN 12068
Dielectric strength		kV / mm	≥ 40	DIN 53481

Property	Unit	BUTYLEN-AS39P	Require	l value	Test method	
Electrical insulation resistance	Ω m ²	≥ 10)10	≥1) ⁸	EN 12068
Peel resistance		(+23°C/+73°F)	(+50°C/+122°F)			
metal/prime coat/AS39 P	N / cm	≥ 25	≥ 2.5	≥ 10 (class C)	≥1	EN 12068
metal/prime coat/A559 P	N / UII	≥ 33	≥ 2.5	not st	ated	ASTM D1000
Peel resistance layer to layer		(+23°C/+73°F)	(+50°C/+122°F)			
AS39P / AS39P	N / cm	≥ 30 ≥ 4		≥ 10	≥ 2	EN 12068
Indentation resistance - residual layer		(+50°C/+122°F)				
thickness at stamp load: (Stamp-Ø 1.80 mm – four-layer)	mm / N/mm²	≥ 0.8 / 10 (fulfills class C)		> 0	.6	EN 12068
Impact resistance (4 layer)	J	≥ 15 (cl	ass C)	≥ 1	5	EN 12068
Cathodic disbondment resistance	mm	≤(≤ 6 not stated		ASTM G8	
Lap shear strength		(+23°C/+73°F)				
on steel		≥ 15		≥5		511.400.00
on factory coating	N / cm ²	≥ 1	5	≥ 5		EN 12068

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS40 Plus

Single tape system for the corrosion prevention coating of metal pipes and pipelines in accordance with DIN 30672, EN 12068, ASTM and AWWA. Corrosion prevention system proven for decades — for high mechanical and corrosive stresses.



For temperatures up to +85°C (+185°F).

EN 12068-B50 and -C50and DIN 30672-B50 and -C50.

Fulfills the requirements of ISO 21809-3; Type 12A-1.

Real co-extruded 3-ply tape.

Easy processing through adaptable and highly tear-resistant carrier film

Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

Single tape system for the corrosion prevention of metal pipes and pipelines in high mechanical and corrosive stress classes.

With its outstanding properties, BUTYLEN-AS40 Plus is the proven corrosion prevention technology for cold applied corrosion prevention tapes since 1972. Due to the innovative formula, the tapes grow completely together in the overlapping area and create a **long-lasting hose-type coating**.

BUTYLEN-AS40 Plus is a system approved by DIN-DVGW and it can be processed, depending on the protection class, three-layer (B 50) or four-layer (C 50).

BUTYLEN-AS40 Plus is basically impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-AS40 Plus is compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen

The system BUTYLEN-AS40 Plus consists of:

BUTYLEN-HT Primer

A solvent containing primer in accordance with EN 12068 and DIN 30672 for the corrosion prevention with **BUTYLEN** tapes. Please refer to the separate product information of the BUTYLEN-HT.

BUTYLEN-AS40 Plus

A real **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier film with butyl rubber adhesive.

BUTYLEN-AS40 Plus fulfills the interna-tional standards DIN 30672, EN 12068, ASTM and AWWA.

Supplementary products:

BUTYLEN-W and **-WP Mastic** as permanently plastic formable butyl rubber mastic for the equalization of unevennesses and cavities.

DEPROTEC®-DRM PP rockschields and **rockshield hose** made of polypropylene non-woven material for the additional mechanical protection of BUTYLEN coatings with shock absorbing and load distributing effects.

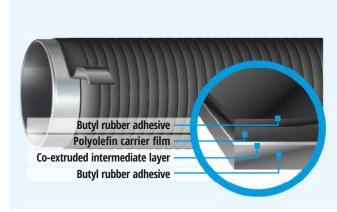
Property		Unit	BUTYLEN-A	S40 Plus – Typical value	Test method
Carrier film color		-	black		-
Butyl adhesive color inside		-		grey	-
Butyl adhesive color outside	!	-		black or yellow	-
Total thickness		mm		≥ 0.8	
Carrier film thickness app.		mm		≥ 0.28	ISO 4591
Inside adhesive layer thickn	Inside adhesive layer thickness app.		mm ≥ 0.44		ASTM D1000
Outside adhesive layer thick	ness app.	mm		≥ 0.08	
Elongation at break		96		≥ 600	DIN 30672
Tape strength	(+23°C/+73°F)	N/cm		≥ 100	EN 12068
Dielectric strength		kV / mm		≥ 40	DIN 53481
Property	Unit	BUTYLEN-System AS40 F	Plus – Typical value	Required value	Test method

Property	Unit	BUTYLEN-System AS40 I	Required value		Test method	
Specific electrical insulation resistance	Ω m ²	≥ 10 ¹⁰		≥ 1) ⁸	EN 12068
Peel resistance		(+23°C/+73°F)	(+50°C/+122°F)			
metal/prime coat/AS40 Plus	N / cm	≥ 25	≥ 2.5	≥ 10 (class C)	≥1	EN 12068
metarprime toat/A340 rius	N / CIII	≥ 33	≥ 2.5	not sta	ated	ASTM D1000
Peel resistance layer to layer		(+23°C/+73°F)	(+50°C/+122°F)			
AS40 Plus / AS40 Plus	N / cm	≥ 30	≥ 4	≥ 10	≥ 2	EN 12068
Indentation resistance - residual layer		(+50°C/+122°F)				
thickness at stamp load: 4 layer (Stamp-Ø 1.80 mm – 4-layer) 3 layers (Stamp-Ø 5.65 mm – 3-layer)	mm / N/mm²	≥ 0.8 (fulfills class C) ≥ 0.8 (fulfills class B)		> 0.	6	EN 12068
Impact resistance (4-layer)/(3-layer)	J	≥ 15 (class C)/ ≥	10 (class B)	≥ 15 /	≥ 10	EN 12068
Cathodic disbondment resistance	mm	≤6		not stated		ASTM G8
Lap shear strength		(+23°C/+73°F)				
on steel		≥ 15		≥ .		511 40440
on factory coating	N / cm ²	≥ 15		≥ 1	5	EN 12068

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS40 HT

Single tape system resistant to high temperatures for lasting corrosion prevention for metal pipes and pipelines, particularly at operating temperatures up to +100°C (+212°F).





For temperatures from -50°C (-58°F) to +100°C (+212°F).



Fulfils EN 12068-C80 and DIN 30672-C80.



Fulfils ISO 21809-3; Type 12A-3.



Fulfils ISO 21809-3 at **+100°C** (**+212°F**), in a **2-layer** application with just one wrapping process.



Excellent shear strength even at maximum operating temperature.



Cost-effective use by hand or with DENSOMAT® wrapping devices.

BUTYLEN-AS40 HT sets a new benchmark as a **single tape system** suitable for cold processing and resistant to high temperatures. A patent provides the impressive testament to the product's unique composition.

Thanks to the innovative formula, the tapes fuse together completely in the overlap area and create a long-lasting hose-type coating.

BUTYLEN-AS40 HT has **outstanding properties**, particularly in combination with the primer specially formulated to resist higher temperatures, **BUTYLEN-HT100 Primer**.

Just **one wrapping process** with 50% overlap **suffices** to fulfil the requirements of ISO 21809-3.

With a 4-layer application, you can further increase the effect of the properties significantly.

Even at the **maximum operating temperature** you will obtain **excellent shear strength**, regardless of the number of layers you have selected.

The outstanding economic and qualitative properties of BUTYLEN-AS40 HT allow you to achieve a **cost-efficient coating.**

BUTYLEN-AS40 HT is impermeable against water vapour and oxygen and it is resistant against soil bacteria and soil electrolytes.

As a **genuine**, **co-extruded** 3-layer plastic tape, it has an **excellent bond between adhesive and carrier film**. It consists of stabilised polyolefin carrier material with a butyl rubber adhesive on both sides.

BUTYLEN-AS40 HT is compatible with factory coatings made of PE, PP, FBE, PU and bitumen.

PALIMEX®-AL and **PALIMEX®-PB** are other products available to you for use **above ground:** they are also visually appealing and reduce the UV strain.

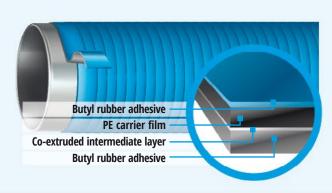
Property		Unit	Typical value	Test method
Outside colour			Black	-
Inside colour		-	grey	-
Total thickness		mm	≥ 0.8	
Outer adhesive layer thickness		mm	≥ 0.08	100 1501
Carrier film thickness		mm	≥ 0.28	ISO 4591 ASTM D1000
Inside adhesive layer thickness		mm	≥ 0.44	751W B 1000
Operating temperature		°C (°F)	-40°C (-40°F) to +100°C (+212°F)	
Elongation at break		%	600	EN 12068
Tape strength	(+23°C/+73°F)	N/cm	100	EN 12068
Dielectric strength		kV / mm	≥ 40	DIN 53481

				Typical	value	
Property		Test temperature	Unit	2-layer	4-layer	Test Standard
Impact resistance		+23°C (+73°F)	J/mm	≥ 4.3	≥ 6.0	
Indentation resistance (residual layer thickness)		+23°C (+73°F)		≥ 0. 9	≥ 2.0	
indentation tesistance (tes	idudi layer (flickfiess)	+100°C (+212°F)	mm	≥ 0.6	≥ 1.3	
Cathodic disbondment resistance (28 days)		+23°C (+73°F)	mm	≤5		
Peel strength	(inner layer/inner layer) (inner layer/outer layer) (Außenlage/Außenlage)	+23°C (+73°F)	N/cm	≥ 35		ISO 21809-3
Schälwiderstand (steel surf	face)	+23°C (+73°F)	N/cm	≥ 18		
Schälwiderstand (factory co	oating)	+23°C (+73°F)	N/cm	≥ 18		
Lap shear strength		+23°C (+73°F)	N/cm²	≥ 20 ≥ 4		
		+100°C (+212°F)	N/CIII-			

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS50

Single tape system for outstanding corrosion prevention of metal pipes and pipelines in accordance with DIN 30672, EN 12068, ASTM and AWWA. For extreme corrosion conditions and mechanical stresses.



≤ 50°C

For operating temperatures up to +50°C (+122° F).



Fulfills EN 12068-B50 and DIN 30672-B50



Fulfills class B 50 in accordance with EN 12068, already with one wrapping with 50% overlapping.



Fulfills ISO 21809-3; Type 12A-1.



Extremely cost efficient and easy application.



Especially qualified for the requirements of the water pipe construction.

Single tape system for outstanding corrosion prevention of metal pipes with outstanding economic and qualitative properties.

Due to the innovative formula, the tapes grow completely together in the overlapping area and create a **long-lasting hose-type coating**.

BUTYLEN-AS50 significantly **exceeds the requirements** of the stress class **B 50** in accordance with EN 12068 and DIN 30672, using **only one wrapping** process with 50% overlap.

The BUTYLEN-AS50 is basically impermeable against water vapor and oxygen and it is resistant against soil bacteria and soil electrolytes.

BUTYLEN-AS50 is compatible with factory coatings made from PE, PP, FBE, PU and bitumen.

The system BUTYLEN-AS50 consists of:

BUTYLEN-HT Primer

A solvent containing prime coat in accordance with EN 12068 and DIN 30672 for corrosion prevention with **BUTYLEN** tapes. Please refer to the separate product information of the BUTYLEN-HT Primer.

BUTYLEN-AS50

A real **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier materials with butyl rubber adhesive on both sides.

Due to its intermediate layer, BUTYLEN-AS50 features an outstanding connection between adhesive and carrier film.

BUTYLEN-AS50 fulfills the international standards DIN 30672, EN 12068, ASTM and AWWA.

Property		Unit	BUTYLEN-AS50 – Typical value	Test method
Carrier film color		-	black	-
Butyl adhesive color inside	Butyl adhesive color inside		grey	-
Butyl adhesive color outside		-	black, blue	-
Total thickness		mm	≥ 1.1	
Carrier film thickness app.	Carrier film thickness app.		≥ 0.6	ISO 4591
Inside adhesive layer thicknes	is app.	mm	≥ 0.5	ASTM D1000
Outside adhesive layer thickne	ess app.	mm	≥ 0.08	
Elongation at break		%	≥ 550	DIN 30672
Tape strength	(+23°C/+73°F)	N/cm	≥ 95	EN 12068
Dielectric strength		kV / mm	≥ 40	DIN 53481

Property	Unit	BUTYLEN-System AS	50 – Typical value	Required	l value	Test method	
Specific electrical insulation resistance	Ω m ²	≥ 10)10	≥ 10)8	EN 12068	
Peel resistance		(+23°C/+73°F)	(+50°C/+122°F)				
metal / prime coat / AS50	N / cm	≥ 30	≥ 2.5	≥ 4 (class C)	≥ 0.4	EN 12068	
metal / prime coat / A550	N / CIII	≥ 33	≥ 2.5	not sta	ited	ASTM D1000	
Peel resistance layer to layer		(+23°C/+73°F)	(+50°C/+122°F)				
AS50 / AS50	N / cm	≥ 30	≥ 4	≥8	≥ 2	EN 12068	
Indentation resistance - residual layer		(+50°C/+	-122°F)				
thickness at stamp load (10 N/mm² Stamp-diameter 5.65 mm)	mm / N/mm²	> 0.8	mm	> 0.	6	EN 12068	
Impact resistance	J	≥1	0	≥ {	}	EN 12068	
Cathodic disbondment resistance	mm	≤(j.	not sta	nted	ASTM G8	
Lap shear strength		(+23°C/-	+73°F)				
on steel	N/ 2	≥1	5	5		FN 42000	
on factory coating	N / cm²	≥1	5	5		EN 12068	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-S10

Single tape system for the corrosion prevention coating of metal pipes, pipelines and containers in accordance with DIN 30672, EN 12068, ASTM and AWWA. For extreme corrosion conditions and mechanical stresses on uneven substrates.



BUTYLEN-S10 is a cold applied single tape system for corrosion prevention of metal pipes, pipelines and fittings. It is **especially suitable for uneven substrates** and **complicated geometries**.

An especially adaptable carrier film makes it possible that BUTYLEN-S10 adapts perfectly to uneven surfaces and parts that are formed with a complicated shape.

Due to the innovative formula, the tapes grow completely together in the overlapping area and create a **long-lasting hose-type coating**.

BUTYLEN-S10 is a system approved by DIN-DVGW (B 50) with an **impact resistance** that is equivalent to **class C**.

BUTYLEN-S10 is basically impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-S10 is compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen.

The system BUTYLEN-S10 consists of:

BUTYLEN-HT Primer

a solvent containing primer, which provides an optimal adhesion of the **BUTYLEN** tapes with the substrate.

Please refer to the separate product information of the BUTYLEN-HT Primer.

BUTYLEN-S10, a **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier materials with butyl rubber adhesive on both sides.

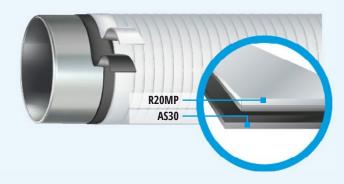
Property		Unit	BUTYLEN-S10 – Typical value	Test method
Carrier film color		-	black	-
Butyl adhesive color inside		-	grey	-
Butyl adhesive color outside		-	black	-
Total thickness		mm	≥0.8	
Carrier film thickness app.		mm	≥ 0.14	ISO 4591
Inside adhesive layer thickness app		mm	≥ 0.38	ASTM D1000
Outside adhesive layer thickness ap	р.	mm	≥ 0.28	
Elongation at break		%	≥ 250	DIN 30672
Tape strength	(+23°C/+73°F)	N/cm	≥ 40	EN 12068
Dielectric strength		kV / mm	≥10	DIN 53481

Property		Unit	Typical value		Required value		Test method
Specific electrical insulation resistance	2	$\Omega \; m^2$	≥ 1	010	≥ 108		EN 12068
Peel resistance			(+23°C/+73°F)	(+50°C/+122°F)			
metal / primer / S10		N / cm	≥ 20	≥3	≥ 4 (class C)	≥ 0.4	EN 12068
illetal / prillier / 510		N / UII	≥ 35	≥5	not state	d	ASTM D1000
Peel resistance layer to layer			(+23°C/+73°F)				
S10 / S10		N / cm	≥ 25	≥3	≥ 8	≥2	EN 12068
Indentation resistance	(+50°C/+122°F)	mm	> 0.8	mm	> 0.6		EN 12068
Impact resistance (four-layer)		J	≥ 15 (fulfill	ls class C)	≥ 10		EN 12068
Cathodic disbondment resistance		mm	≤	8	not state	d	ASTM G8
Lap shear strength (+23°C/+73°F)	on steel	N / cm ²	≥ 1	15	5		EN 12068
rah zuen zuenku (+55 C/+12 L)	on PE	N7 UIF	≥ 1	15	5		EN 12000
6	Primer		BUTYLI	EN-HT			
Systems building	Tape		BUTYLEN-S1	0, 4 layers			

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS30/-R20 MP

Two-tape system for the corrosion prevention coating of metal pipes and pipelines in accordance with DIN 30672 and EN 12068.



BUTYLEN-AS30/-R20 MP is a cold applied tape system for corrosion prevention of metal pipes and pipelines with outstanding economic and qualitative properties. Due to the innovative formula, the tapes grow completely together in the overlapping area and create a **long-lasting hose-type encasement**.

BUTYLEN-AS30/-R20 MP fulfills the requirements of the impact resistance of class B 50 in accordance with EN 12068 and **even the indentation resistance of class C 50**.

BUTYLEN-AS30/-R20 MP is basically impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-AS30/-R20 MP is compatibele with factory coatings made of PE, PP, FBE, PU, CTE und Bitumen.



No spiral corrosion hazard as compared to a two-ply tape.



Fulfills EN 12068-B50.



Fulfills ISO 21809-3, Type 12A-1.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.



Outstanding tape elasticity and elongation at break.



Cost-effective system with outstanding price/performance ratio.

The system **BUTYLEN-AS30/-R20 MP** consists of:

BUTYLEN-HT Primer

A solvent containing primer for corrosion prevention in combination with BUTYLEN tapes. For the processing in hot environments, the BUTYLEN-MT25 Primer can be used as an alternative. Please refer to the separate product data sheet BUTYLEN-Primer

BUTYLEN-AS30

A real **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier materials with butyl rubber adhesive on both sides. BUTYLEN-AS30 grows completely together in the overlapping area and creates a hose-type encasement, which results in a reliable and durable corrosion protection. An outstanding connection between the adhesive and the carrier film is guaranteed by the co-extruded intermediate layer.

BUTYLEN-R20 MP

A **co-extruded two-layer plastic tape** made from robust white polyethylene carrier film with a single side butyl rubber coating. An outstanding connection between the adhesive and the carrier film is achieved by the co-extruded intermediate layer. The butyl rubber adhesive layer grows completely together with the outside layer of BUTYLEN-AS30.

Typical product properties (Excerpt*)

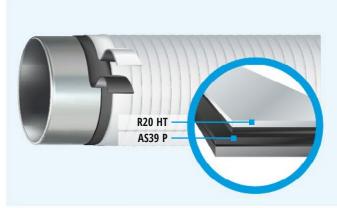
Property		Unit	BUTYLEN-AS30 – Typical value	BUTYLEN-R20MP – Typical value	Test method
Carrier film color		-	black	white	-
Butyl adhesive color inside		-	grey	black	-
Butyl adhesive color outside		-	black	-	-
Total thickness		mm	≥ 0.5	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.18	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.24	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.08	-	
Elongation at break		%	≥ 600	≥ 500	DIN 30672
Tensile strength	(+23°C/+73°F)	N/cm	≥ 65	≥ 65	EN 12068
Dielectric strength		kV / mm	≥ 40	≥ 50	ASTM D149

BUTYLEN-AS30/-R20 MP with BUTYLEN-HT Primer

Property	Unit	Typica	Typical value		l value	Test method
Specific electrical insulation resistance	Ω m ²	≥	≥ 10¹¹		≥ 108	
Peel resistance		(+23°C/+73°F)	(+50°C/+122°F)			
metal/primer/tape	N / cm	≥ 15	≥ 2.0	≥ 4 (class C)	≥ 0.4	EN 12068
metai/primer/tape	N7 UII	≥ 33	≥ 2.5	not st	ated	ASTM D1000
Peel resistance layer to layer		(+23°C/+73°F)	(+50°C/+122°F)			
AS30 / AS30		≥ 22	≥ 4.0	≥ 8	≥ 2	
AS30 / R20 MP	N / cm	≥ 22	≥ 3.5	≥ 8	≥ 2	EN 12068
R20 MP / R20 MP		≥ 4	≥ 3.5	≥ 2	≥ 2	
Indentation resistance - residual layer thickness		(+50°C	/+122°F)			
for stamp load 1N / mm², stamp-Ø 5.65 mm		> 1.3 (fulf	> 1.3 (fulfills class B)		> 0.6	
for stamp load 10 N / mm ² , stamp-Ø 1.8 mm	mm	> 0.6 (full	> 0.6 (fulfills class C)		> 0.6	
Impact resistance	J	≥	10	≥8		EN 12068
Cathodic disbondment resistance (radius)	mm	<	: 2	< 2	0	EN 12068
Lap shear strength		(+23°C	C/+73°F)			
on steel	N / cm²	2	: 8	5		EN 12068
on factory coating	N/ UII	2	8	5		LIN 12000

BUTYLEN-AS39 P/-R20 HT

Two-tape system for the corrosion prevention coating of metal pipes and pipelines in accordance with DIN 30672, EN 12068 and ASTM. For extreme corrosion conditions and extreme mechanical stresses — corrosion prevention system with a proven success rate of many thousand kilometers pipeline construction and rehabilitation worldwide.





For temperatures up to +85°C (+185°F).



Excellent mechanical protection and excellent corrosion prevention.



Fulfills the requirements of EN 12068-C50 and DIN 30672-C50



Fulfills the requirements of ISO 21809-3; Type 12A-1.



Real co-extruded three-ply tape as the inner layer and two-layer tape as the outer layer.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

BUTYLEN-AS39 P/-R20 HT is a cold applied two-tape system for the corrosion prevention of metal pipes and pipelines in extreme corrosion conditions and mechanical stresses.

Due to the innovative formula, the tapes grow completely together in the overlapping area and create a long-lasting hose-type coating.

BUTYLEN-AS39 P/-R20 HT has proven itself in a multitude of construction projects and has **many approvals of pipeline network operators** such as Indian Oil Corporation Ltd.

BUTYLEN-AS39 P/-R20 HT is basically impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-AS39 P/-R20 HT is compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen.

The system **BUTYLEN-AS39 P/-R20 HT** consists of:

BUTYLEN-HT Primer

A solvent containing primer in accordance with EN 12068 and DIN 30672 for the corrosion prevention in combination with **BUTYLEN** tapes. For the processing in hot environments.

BUTYLEN-AS39 P.

A real **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier materials with butyl rubber adhesive on both sides.

BUTYLEN-R20 HT

A real **co-extruded two-layer plastic tape** made from stabilized polyethylene carrier film with a butyl rubber adhesive on one side. The outstanding connection between the adhesive and the carrier film is guaranteed by the co-extruded intermediate layer. The adhesive layer grows completely together with the outside layer BUTYLEN-AS39 P.

Typical product properties (Excerpt*)

Property		Unit	BUTYLEN-AS39 P – Typical value	BUTYLEN-R20 HT – Typical value	Test method
Carrier film color		-	black	white, black or blue	-
Butyl adhesive color inside		-	grey	black	-
Butyl adhesive color outside		-	black	-	-
Total thickness		mm	≥ 0.8	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.28	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.44	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.08	-	
Elongation at break		%	≥ 600	≥ 550	DIN 30672
Tape strength (-	+23°C/+73°F)	N/cm	≥ 100	≥ 65	EN 12068
Dielectric strength		kV / mm	≥ 40	≥ 35	DIN 53481

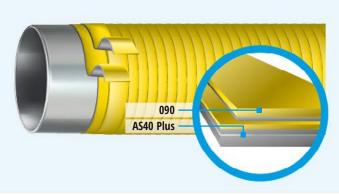
BUTYLEN-AS39 P/-R20 HT mit BUTYLEN-HT Primer

Property	Unit	BUTYLEN-AS39 P/-R	20 HT – Typical value	Require	ed value	Test method
Electrical insulation resistance	Ω m ²	≥	≥ 10 ¹⁰		≥ 108	
Peel resistance		(+23°C/+73°F)	(+50°C/+122°F)	(+23°C/+73°F)	(+50°C/+122°F)	
metal/primer/tape	N / cm	≥ 25	≥3	≥10	≥ 1	EN 12068
птесат/риппет/саре	N / UII	≥ 45	≥5	not s	tated	ASTM D1000
Peel resistance layer to layer		(+23°C/+73°F)	(+50°C/+122°F)			
AS39P / AS39P		≥ 30	≥ 4	≥ 8	≥ 2	
AS39P / R20HT	N / cm	≥ 30	≥ 3	≥ 8	≥ 2	EN 12068
R20HT / R20HT		≥3	≥ 3	≥ 2	≥ 2	
Indentation resistance - residual layer thickness		(+50°C	/+122°F)			EN 12068
at stamp load 10 N / mm² (stamp-Ø 1.8 mm)	mm	≥	≥ 1.1		≥ 0.6	
Impact resistance	J	≥	16	≥ 15		EN 12068
Cathodic disbondment resistance	mm	•	< 6	<	20	EN 12068
Lap shear strength		(+23°C	(/+73°F)			
on steel	N / cm²	≥	15	≥	5	EN 12068
on factory coating	N / CIII	≥	15	≥	5	- EN 12008

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS40 Plus/-090

Two-tape system for the field-joint coating of pipelines especially gas pipe networks.





Approval by GRTgaz (FR) for stress class HR (RV02).



Fulfills stress class B 50 in accordance with EN 12068.



Compatible with factory coatings made of PE, PP, FBE, PUR and bitumen.



Ideal for corrosion prevention in gas pipe networks.

BUTYLEN-AS40 Plus/-090 is a tape system for the permanent corrosion prevention for buried pipelines.

BUTYLEN-AS40 Plus/-090 is outstandingly qualified for the **use on pipes with smaller nominal pipe sizes**. The yellow color of the outside tape is adapted to the use in gas pipe networks.

BUTYLEN-AS40 Plus/-090 fulfills the requirements for stress class B 50 in accordance with EN 12068. In addition BUTYLEN-AS40 Plus/-090 fulfills the requirements for stress class HR of the specification RV02 by GRTgaz (France) (certificate No. 106).

Standard designation:

• EN 12068 - **B 50**



BUTYLEN-AS40 Plus as inside tape, fulfills essentially the corrosion prevention of the encasement system.

BUTYLEN-AS40 Plus is a **co-ex-truded 3-ply tape** with a two-sided asymmetrical butyl rubber coating.

This 3-ply design establishes an essentially gas and water type encasement in the overlapping area of the tape through self-amalgamation of the upper and lower butyl rubber coating.

BUTYLEN-090 is used as the outside tape in the encasement system and provides the mechanical protection of the inside tape. BUTYLEN-090 is a flexible two-layer tape with a polyethylene outside layer and an inside butyl rubber coating, which welds together with the outside layer of the inside tape. Both BUTYLEN tapes can be processed efficiently with the **DEKOMAT® wrapping devices**.

Typical product properties (Excerpt*)

Property	Unit	BUTYLEN-AS40 Plus – Typical value	BUTYLEN-090 – Typical value	Test method
Carrier film color	-	black	yellow	=
Butyl adhesive color inside	-	grey	grey	-
Butyl adhesive color outside	-	black	-	-
Tape thickness	mm	≥ 0.8	≥ 0.4	
Carrier film thickness app.	mm	≥ 0.28	≥ 0.26	ISO 4591
Inside adhesive layer thickness app.	mm	≥ 0.44	≥ 0.14	ASTM D1000
Outside adhesive layer thickness app.	mm	≥ 0.08	=	
Elongation at break	%	≥ 600	≥ 400	DIN 30672
Tape strength	N/cm	≥ 100	≥ 35	EN 12068
Electric strength	kV / mm	≥ 40	-	ASTM D149

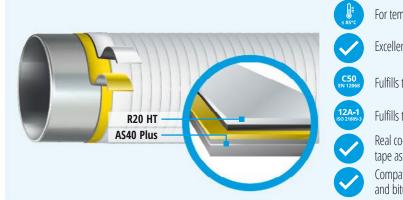
BUTYLEN-AS40 Plus/-090 mit BUTYLEN-HT Primer

Property		Unit	Typical value	Required value	Test method
Specific electrical insulation	resistance	Ω m ²	≥ 10¹0	≥ 10 ⁶	EN 12068
Peel strength on steel	Steel (+23°C/+73°F)	N / cm	≥ 25	≥ 4	EN 12068
reei stietigti on steet	Steel (+50°C/+122°F)	N / UII	≥ 2.5	≥ 0.4	EN 12068
	AS40 Plus / AS40 Plus		≥ 30	≥ 8	
Peel resistance layer to layer	AS40 Plus / 090	N / cm	≥ 30	≥ 8	EN 12068
to layer	090 / 090		≥ 2	≥ 2	
Indentation re-sistance (residual layer thickness)	(+23°C/+73°F) 1N/mm², stamp-Ø 5.65mm	mm	≥ 0.6	≥ 0.6	EN 12068
Impact resistance		1	≥ 16	≥ 15	GdF RV 02
iiihari ieziziqiire		J	≥ 10	≥ 8	EN 12068
Cathodic disbondment resis	stance	mm	< 6	< 20	EN 12068
Lap shear strength	on steel	N / cm ²	≥ 15	≥5	EN 12068
rah zuear zuenku	on PE	N / CIII	≥ 15	≥5	EN 12000
	Primer		BUTYLEN-HT Primer	-	
System design	Innter tape		BUTYLEN-AS40 Plus, 2 Lagen	-	-
	Outer tape		BUTYLEN-090, 2 Lagen	-	
Total thickness		mm	≥ 2.4	-	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS40 Plus/-R20 HT

Two-tape system for the corrosion prevention coating of metal pipes and pipelines in accordance with DIN 30672 and EN 12068.



BUTYLEN-AS40 Plus/-R20 HT is a cold applied two-tape system for the corrosion prevention of metal pipes and pipelines in extreme corrosion conditions and mechanical stresses. Compared to the single tape system BUTYLEN-AS40 Plus, a robust and UV resistant surface of the encasement is achieved with the outside tape **BUTYLEN-R20 HT.**

BUTYLEN-AS40 Plus/-R20 HT provides a **self-amalgamation of the tapes** in the overlapping area, which means that a tight and durable hose-type encasement is established.

BUTYLEN-AS40 Plus/-R20 HT is basically impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-AS40 Plus/-R20 HT is compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen.



For temperatures up to +85°C (+185°F).

Excellent mechanical protection and excellent corrosion prevention.

Fulfills the requirements of EN 12068-C50 and DIN 30672-C50

Fulfills the requirements of ISO 21809-3; Type 12A-1.

Real co-extruded three-ply tape as the inner layer and two-layer tape as the outer layer.

Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

The system BUTYLEN-AS40 Plus/-R20 HT consists of:

BUTYLEN-HT Primer

A solvent containing primer in accordance with EN 12068 and DIN 30672 for the corrosion prevention with **BUTYLEN** tapes.

BUTYLEN-AS40 Plus

A real **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier with butyl rubber adhesive on both sides.

BUTYLEN-R20 HT

A real **co-extruded two-ply plastic tape** made from stabilized polyethylene carrier film with a butyl rubber adhesive on one side.

The outstanding connection between the adhesive and the carrier film is guaranteed by the co-extruded intermediate layer. The adhesive layer grows completely together with the outside layer of BUTYLEN-AS40 Plus.

Typical product properties (Excerpt*)

Property		Unit	BUTYLEN-AS40 Plus – Typical value	BUTYLEN-R20 HT – Typical value	Test method
Carrier film color		-	black, yellow or blue	white, black or blue	-
Butyl adhesive color inside		-	grey	black	-
Butyl adhesive color outside		=	black	=	Ē
Tape thickness		mm	≥ 0.8	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.2	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.5	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.1	-	
Elongation at break		%	≥ 600	≥ 500	DIN 30672
Tape strength	(+23°C/+73°F)	N/cm	≥ 100	≥ 65	EN 12068

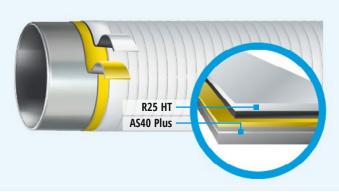
BUTYLEN-AS40 Plus/-R20 HT with BUTYLEN-HT Primer

Property	Unit	BUTYLEN-AS40 Plus/R	20 HT – Typical value	Required	d value	Test method
Specific electrical insulation resistance	Ω m ²	≥1	010	≥ 1	D ⁸	EN 12068
Peel resistance		(+23°C/+73°F)	(+50°C/+122°F)	(+23°C/+73°F)	(+50°C/+122°F)	
metal/primer/tape	N / cm	≥ 25	≥3	≥10	≥1	EN 12068
птесат/риппет/саре	N / UII	≥ 45	≥5	not st	ated	ASTM D1000
Peel strength layer to layer		(+23°C/+73°F)	(+50°C/+122°F)			
AS50 / AS50		≥ 30	≥ 4	≥ 10	≥ 2	
AS50 / R20 HT	N / cm	≥ 30	≥3	≥ 2	≥ 2	EN 12068
R20HT / R20 HT		≥ 3	≥3	≥ 2	≥ 2	
Indentation resistance - residual layer thickness at stamp		(+50°C/	+122°F)			EN 12000
load 10 N/mm² (stamp-Ø 1.8 mm)	mm	≥1.1		≥ 0.6		EN 12068
Impact resistance	J	≥ '	6	≥ 15		EN 12068
Cathodic disbondment resistance	mm	<	6	<2	0	EN 12068
Lap shear strength		(+23°C/	′+73°F)			
on steel	N / cm ²	≥ '	15	5		EN 12000
on factory coating	N / UIII	≥ '	15	5		EN 12068

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS40 Plus/-R25 HT

Two-tape system for the field-joint coating of pipelines, especially in case of very high mechanical stress and large nominal pipe sizes.





Approval by GRTgaz (FR) for stress class STHR (RV02).



Fulfils stress class C 50 in accordance with EN 12068.



Fulfills the requirements of ISO 21809-3; Type 12A-1.



Proven corrosion prevention with co-extruded three-ply tape.



Compatible with factory coatings made of PE, PP, FBE, PUR and bitumen.

BUTYLEN-AS40 Plus/-R25 HT is a coating system for the permanent corrosion prevention of pipelines **satisfying the highest requirements for mechanical stresses and durability**. BUTYLEN- AS40 Plus/-R25 HT is designed for the field-joint coating or the rehabilitation of corrosion prevention coatings on transport lines, especially for large nominal pipe sizes.

The BUTYLEN-AS40 Plus/-R25 HT system fulfills the requirements for the stress class C 50 in accordance with EN 12068 and additionally the high requirements for the stress class STHR of the RV02 specification by GRTgaz (France) (certificate No. 214).

Standard designation: • EN 12068 - C 50



BUTYLEN-AS40 Plus inside tape, fulfills essentially the corrosion prevention of the encasement system. **BUTYLEN-AS40 Plus is a co-extruded 3-ply tape**.

This three-layer design establishes an essentially gas and water type encasement in the overlapping area of the tape through self-amalgamation of the upper and lower butyl rubber coating.

BUTYLEN-R25 HT is a robust two-layer tape consisting of an outside layer made of high density polyethylene and an in inside butyl rubber coating, which grows together with the outside layer of the inside tape.

The high strength polyethylene outside layer and the relative large tape thickness of 0.65 mm **provide an outstanding mechanical protection** of the corrosion prevention encasement.

Both BUTYLEN tapes can be processed efficiently with the

DEKOMAT® wrapping devices.

Typical product properties (Excerpt*)

Property	Unit	BUTYLEN-AS40 Plus – Typical value	BUTYLEN-R25 HT – Typical value	Test method
Carrier film color	-	black	white, black or blue	-
Butyl adhesive color inside	-	grey	black	-
Butyl adhesive color outside	-	black	-	-
Tape thickness	mm	≥ 0.8	≥ 0.65	
Carrier film thickness app.	mm	≥0.28	≥ 0.33	ISO 4591
Inside adhesive layer thickness app.	mm	≥0.44	≥ 0.32	ASTM D1000
Outside adhesive layer thickness app.	mm	≥0.08	-	
Elongation at break	%	≥600	≥ 450	DIN 30672
Tape strength	N/cm	≥100	≥ 65	EN 12068
Dielectric strength	kV / mm	≥40	-	ASTM D149

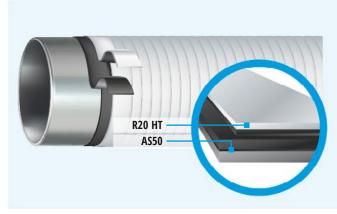
BUTYLEN-AS40 Plus/-R25 HT with BUTYLEN-HT Primer

Property		Unit	Typical value	Required value	Test method
Specific electrical insulation	resistance	Ω m ²	≥ 10 ¹⁰	≥ 108	EN 12068
Peel strength on steel	Steel (+23°C/+73°F)	N / cm	≥ 25	≥ 10	EN 12068
reei strength on steel	Steel (+50°C/+122°F)	N / CIII	≥ 2.5	≥1	EN 12068
	AS40 Plus / AS40 Plus		≥ 30	≥ 15	
Peel strength layer to layer	AS40 Plus / R25 HT	N / cm	≥ 30	≥ 15	EN 12068
	R25 HT / R25 HT		≥3	≥ 2	
Indentation resistance (residual layer thickness)			≥ 0.6	≥ 0.6	EN 12068 / RV02
Impact registance		T.	≥ 30		GdF RV 02
Impact resistance		J	≥ 17	≥ 15	EN 12068
Cathodic disbondment resist	ance	mm	< 6	< 20	EN 12068
Lap shear strength	on steel	N / cm ²	≥ 15	≥5	EN 12068
(+23°C/+73°F)	on PE	N / CIII	≥ 15	≥ 5	EN 12008
	Primer		BUTYLEN-HT Primer	-	
System design	Inner tape		BUTYLEN-AS40 Plus, 2 layers	-	-
	Outer tape		BUTYLEN-R25 HT, 2 layers	-	
Total thickness		mm	≥ 2.9	-	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-AS50/-R20 HT

Two-tape system for the corrosion prevention coating of metal pipes and pipelines in accordance with DIN 30672, EN 12068. For extreme corrosion conditions and extreme mechanical stresses.





For temperatures up to +85°C (+185°F).



Maximum mechanical protection and maximum corrosion prevention.



Exceeds the requirements of stress class C 50 in accordance with EN 12068.



Fulfills EN 12068-C50 and DIN 30672-C50.



Fulfills the requirements of ISO 21809-3; Type 12A-1.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

BUTYLEN-AS50/-R20HT is a cold applied two-tape system for the corrosion prevention of metal pipes and pipelines with outstanding properties.

An **indentation resistance** of \geq 1.2 mm, which **exceeds** the requirements of \geq 0.6 mm for stress class C **by 100%** and an **impact resistance of** \geq **20J** are proof for the uniqueness of this tape system.

BUTYLEN-AS50/-R20HT is basically impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-AS50/-R20HT is compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen.

The system **BUTYLEN-AS50/-R20 HT** consists of:

BUTYLEN-HT Primer

A solvent containing primer in accordance with EN 12068 and DIN 30672 for corrosion prevention with BUTYLEN tapes. Please refer to the separate product information of the BUTYLEN-HT primer.

BUTYLEN-AS50

A real **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier material with butyl rubber adhesive. BUTYLEN-AS50 has a thickness of ≥1.1 mm. BUTYLEN-AS50 fulfills the international standards DIN 30672, EN 12068, ASTM and AWWA.

BUTYLEN-R20HT

A real **co-extruded two-ply plastic tape** made from stabilized white polyethylene carrier film with a butyl rubber adhesive on one side. Outstanding connection between the adhesive and the carrier film is guaranteed by the co-extruded intermediate layer.

The adhesive layer grows completely together with the outside layer of **BUTYLEN-AS50. BUTYLEN-R20 HT** fulfills the international standards DIN 30672, EN 12068, ASTM and AWWA.

Typical product properties (Excerpt*)

Property	Property Unit		BUTYLEN-AS50 – Typical value	BUTYLEN-R20 HT – Typical value	Test method
Carrier film color		-	black	white	-
Butyl adhesive color inside		-	grey	black	-
Butyl adhesive color outside		-	black	=	-
Total thickness		mm	≥ 1.1	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.5	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.5	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.1	-	
Elongation at break		96	≥ 550	≥ 550	DIN 30672
Tape strength (+2	23°C/+73°F)	N/cm	≥ 95	≥ 65	EN 12068
Dielectric strength		kV / mm	≥ 40	≥ 35	DIN 53481

BUTYLEN-AS50/-R20 HT with BUTYLEN-HT Primer

Property	Unit	BUTYLEN-AS50 Plus/R	20 HT – Typical value	Required	d value	Test method
Specific electrical insulation resistance	Ω m ²	≥1	010	≥ 1	O ⁸	EN 12068
Peel resistance		(+23°C/+73°F)	(+50°C/+122°F)			
metal/primer/tape	N / cm	≥ 30	≥ 2.5	≥10	≥1	EN 12068
песа/рипегларе	N / CIII	≥ 33	≥ 2.5	not st	ated	ASTM D1000
Peel strength layer to layer		(+23°C/+73°F)	(+50°C/+122°F)			
AS50 / AS50		≥ 30	≥ 4	≥ 15	≥ 2	
AS50 / R20 HT	N / cm	≥ 25	≥3	≥ 15	≥ 2	EN 12068
R20HT / R20 HT		≥5	≥3	≥ 2	≥ 2	
Indentation resistance - residual layer thickness		(+50°C/	(+50°C/+122°F)			
at stamp load 10N/mm ² (stamp-Ø 1.8 mm)	mm	Impact re	Impact resistance		≥ 0.6	
Impact resistance	J	Cathodic disbone	dment resistance	≥1	5	EN 12068
Cathodic disbondment resistance	mm	Lap shear	Lap shear strength		not stated	
Lap shear strength		on s	on steel			
on steel	N / cm ²	On factor	y coating	5		EN 12000
on factory coating	IN / CIII ^c	≥ `	15	5		EN 12068

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-E10/-090

Two-tape system for the field-joint coating of pipelines and pipeline components.



BUTYLEN-E10/-090 is a durable corrosion prevention system for pipelines and pipeline components.

BUTYLEN-E10/-090 is optimized for the requirements in urban supply networks. The **high flexibility and elasticity** of BUTYLEN-E10 and BUTYLEN-090 permit a **fast and safe application** of the field-joint coating system on the pipeline components, such as **T-fittings and house connection valves**.

The system is also ideally qualified for pipes with small nominal pipe diameter, even for tight construction site conditions.

BUTYLEN-E10/-090 fulfills the requirements for stress class B 30 in accordance with EN 12068.

BUTYLEN-E10/-090 has an approval by Gaz de France (France) for stress class R in accordance with the specifications RV02 (certificate No. 25).

Standard designation:

● EN 12068 - B 30



BUTYLEN-E10 as inside tape, fulfills essentially the corrosion prevention of the encasement system. BUTYLEN-E10 consists of a double-sided butyl rubber coating, which is applied to the PE carrier film. This three-layer design establishes an essentially gas and water tight encasement in the overlapping area of the tape through self-amalgamation of the upper and lower butyl rubber coating. The large tape thickness of 1.0 mm **permits an optimal coverage of the surface,**

also for uneven surfaces.

BUTYLEN-090 is used as the outside tape in the encasement system. BUTYLEN-090 is a flexible two-ply tape with a polyethylene outside layer and an inside butyl rubber layer, which amalgamates with the outside layer of the inside tape. BUTYLEN-090 acts as mechanical protection layer for the corrosion prevention tape located on the inside.

Both BUTYLEN tapes can be processed efficiently with the

DEKOMAT® wrapping devices.

Typical product properties (Excerpt*)

Property	Unit	BUTYLEN-E10 – Typical value	BUTYLEN-090 – Typical value	Test method
Carrier film color	-	-	yellow	-
Butyl adhesive color inside	-	black	grey	-
Butyl adhesive color outside	-	black	-	-
Tape thickness	mm	≥ 1.0	≥ 0.4	
Carrier film thickness app.	mm	≥ 0.025	≥ 0.26	ISO 4591
Inside adhesive layer thickness app.	mm	≥ 0.5	≥ 0.14	ASTM D1000
Outside adhesive layer thickness app.	mm	≥ 0.45	-	
Elongation at break	96	≥ 200	≥ 400	DIN 30672
Tape strengh	N/cm	-	≥ 35	EN 12068

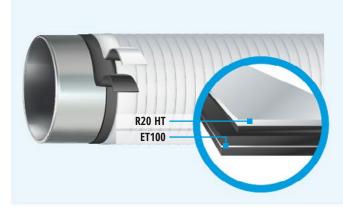
BUTYLEN-E10/-090 with BUTYLEN-HT Primer

Property	operty Unit		Typical value	Required value	Test method	
Specific electrical insulation	resistance	Ω m ²	≥ 1010	≥ 106	EN 12068	
Peel resistance	steel	N / cm	≥ 15	≥ 4	EN 12068	
(+23°C/+73°F)	PE factory coating	N / UII	≥ 10	≥ 2	EN 12068	
	E10 / E10		≥ 30	≥ 8		
Peel strength layer to layer	E10 / 090	N / cm	≥ 20	≥8	EN 12068	
	090 / 090		≥ 2	≥ 2		
Indentation resistance (residual layer thickness)	(+23°C/+73°F) (1 MPa)	mm	≥1	≥ 0.6	EN 12068 / RV02	
Impact resistance		J	≥ 10	≥8	EN 12068	
Cathodic disbondment resis	tance	mm	≤ 8	≤ 20	EN 12068	
Lap shear strength	on steel	N / cm ²	≥ 10	≥5	EN 12068	
	Primer		BUTYLEN-HT	-		
System design	Inner tape		BUTYLEN-E10, 2 layers	-	-	
	Outer tape		BUTYLEN-090, 2 layers	-		
Total thickness		mm	≥ 2.8	-	-	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-ET100/-R20 HT

High temperature two-tape system for the corrosion prevention coating of metal pipes and pipelines in accordance with DIN 30672, EN 12068, ASTM and AWWA. Especially qualified for high operating temperatures for district heating pipelines, oil lines and gas compressor stations.







Excellent corrosion prevention for pipelines with increased temperature stress.



Especially thick and adaptable inner layer made from butyl rubber tape with a thickness of 1.0 mm.



Exceeds the requirements of stress class B 70 in accordance with EN 12068.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

BUTYLEN-ET100/-R20HT is a cold applied high temperature two-tape system for the corrosion prevention of metal pipes and pipelines. BUTYLEN-ET100/-R20 HT features outstanding properties and is especially suited for increased operating temperatures, e.g. for district heating pipelines, compressor stations and for oil lines.

BUTYLEN-ET100/-R20 HT is a system approved by Enagás S.A. (Spain).

Standard designation:

- EN 12068 B 70
- DIN 30672 B 70



BUTYLEN-ET100/-R20HT HT is essentially impermeable to water vapor and oxygen and is resistant against soil bacteria and electrolytes. BUTYLEN ET100/-R20 HT is compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

The system BUTYLEN-ET100/-R20 HT consists of:

BUTYLEN-HT Primer

A solvent containing primer in accordance with EN 12068 and DIN 30672 for the corrosion prevention with BUTYLEN tapes. Please refer to the separate product information of the BUTYLEN-HT Primer.

BUTYLEN-ET100

A real **co-extruded 3-ply butyl rubber tape** with butyl rubber adhesive on both sides of a carrier film made of stabilized polyethylene film. The special formulation of the butyl rubber adhesive in the BUTYLEN-ET100/-R20 HT gives the tape an **extraordi**nary temperature stability up to +100°C (+212°F). BUTYLEN-ET100 has a thickness of ≥ 1.0 mm. BUTYLEN-ET100/-R20 HT fulfills the international standards DIN 30672, EN 12068, ASTM and AWWA.

BUTYLEN-R20HT, a real **co-extruded 2-ply plastic tape** made from stabilized polyethylene carrier film with a butyl rubber adhesive on one side. Outstanding connection between the adhesive and the carrier film is guaranteed by the co-extruded intermediate layer. The adhesive layer grows completely together with the outside layer of BUTYLEN- ET100.

BUTYLEN-R20 HT fulfills the international standards DIN 30672, EN 12068, ASTM and AWWA.

DEPROTEC®-DRM PP1000 Plus

As a mechanically protecting outside layer, we recommend the use of DEPROTEC®-DRM PP1000 Plus rockshield as an additional mechanically protection for operating temperatures above +70°C (+158°F).

Tupical product properties (Excerpt*)

Property Unit		Unit	BUTYLEN-ET100 – Typical value	BUTYLEN-R20HT – Typical value	Test method
Carrier film color		-	colorless	white	-
Butyl adhesive color inside		-	black	black	-
Butyl adhesive color outside		-	black	-	-
Total thickness		mm	≥ 1.0	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.025	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.5	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.5	-	
Elongation at break		96	≥ 200	≥ 550	DIN 30672
Tape strength	(+23°C/+73°F)	N/cm	-	≥ 65	EN 12068
Dielectric strength		kV / mm	≥ 35	≥ 35	DIN 53481

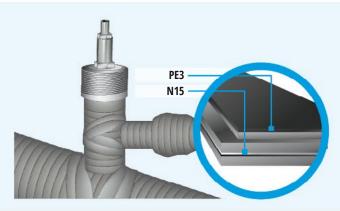
BUTYLEN-ET100/-R20 HT with BUTYLEN-HT Primer

Property		Unit			Typical value			Standard
			(+23°C/+73°F)	(+50°C/+122°F)	(+70°C/+158°F)	(+85°C/+185°F)	(+100°C/+212°F)	
Specific electrical insulation res	sistance	Ω m ²			≥ 10 ¹⁰			DIN EN 12068
Peel strength on steel		N / cm	30	5	2.5 **	1.4 **	0.8 **	DIN EN 12068
Peel strength layer to layer - ET	100/ET100, ET100/R20 HT	N / cm	22	-	-	-	-	DIN EN 12068
	Extra load 10 N / mm ² Stamp-Ø 1.8 mm ²	- mm	-	2.1	1.6	0.9	-	DIN EN 12068
	Extra load 1 N / mm ² Stamp-Ø 5.65 mm ²	111111	-	-	2.1	1.8	0.9	DIN EN 12006
Impact resistance		J			16			DIN EN 12068
Cathodic disbondment (radius	\	mm	8	28	-	-	-	DIN EN 12068
Cathonic dispondinienic (tadius)	111111	8	-	-	-	-	ASTM G 8
Lap shear strength		N / cm ²	15	6	5 **	4.8 **	4.5 **	DIN EN 12068
	Primer				BUTYLEN-HT Primer			
Custom docim	Inner tape				BUTYLEN-ET10 (2 layers	i)		
System design -	Outer tape	-	BUTYLEN-R20 HT (2 layers)					-
	Mechanical protection			BI	JTYLEN-DRM PP1000 PI	us		
Thickness of the encasement (without BUTYLEN-DRM PP1000	Plus)	mm			3.0			-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-N15/-PE3

Two-tape system for corrosion prevention coating of metal pipes, pipelines, containers and fittings according to EN 12068 and DIN 30672.





Especially thick and adaptable inner layer made from butyl rubber tape with a thickness of 1.5mm.



Fulfills EN 12068-B30 and DIN 30672-B30.



Outstanding formability offered by inner and outer tape.



Ideal for coatings in distribution networks.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

BUTYLEN-N15/-PE3 is a cold-applied two-tape system for the corrosion pro-tection of metal pipes and fittings. BUTYLEN-N15/-PE3 is optimized to meet the requirements of municipal supply networks. The **great flexibility and elasticity** shown by BUTYLEN-N15 and BUTYLEN-PE3 enables **rapid and reliable application** of coating system on pipeline parts such as T-fittings and house connection valves. The system is also ideally suited to pipes with small nominal pipe sizes, even in tight construction site conditions.

BUTYLEN-N15/-PE3 is effectively impermeable to water vapor and oxygen, and is resistant to soil bacteria and electrolytes.

BUTYLEN-N15/-PE3 is compatible with factory coatings made from PE, PP, FBE, PU, CTE and bitumen.

As an inner tape, **BUTYLEN-N15** assumes the major corrosion prevention properties of the system. BUTYLEN-N15 consists of a double-sided butyl rubber adhesive coating, which is applied to the **co-extruded PE film** located on the inside. In the overlapping area of the tape, this 3-ply design establishes a wrapping that is effectively impermeable to gas and water by means of the self-amalgamation of the upper and lower butyl rubber layer. The adaptable butyl rubber adhesive layer makes it possible for BUTYLEN-N15 to **adapt optimally to uneven substrates**.

BUTYLEN-PE3 is a genuine **co-extruded 2-ply polymeric tape** made from a stabilized black polyethylene carrier film with a butyl rubber adhesive on one side. The thickness is ≥0.4 mm. The co-extruded intermediate layer ensures an outstanding bond between the adhesive and the carrier film. The adhesive layer fuses completely with the outer layer of BUTYLEN-N15.

BUTYLEN-PE3 is used as the outer tape in the wrapping system. A simple layer (wrap with app. 1 cm of overlap) of BUTYLEN-PE3 tape is sufficient to **satisfy** the medium

stress class B of EN 12068 and DIN 30672.

Both **BUTYLEN** tapes can be effectively processed with the **DEKOMAT® wrapping devices**.

Typical product properties (Excerpt*)

Property		Unit	BUTYLEN-N15 – Typical value	BUTYLEN-PE3 – Typical value	Test method
Carrier film color		-	black	black	-
Butyl adhesive color (inner)		-	grey	grey	-
Butyl adhesive color (outer)		=	grey	=	-
Total thickness		mm	≥1.5	≥0.4	
Carrier film thickness (app.)		mm	≥0.07	≥0.22	ISO 4591
Inner adhesive layer thickness (app.)		mm	≥0.75	≥0.18	ASTM D1000
Outer adhesive layer thickness (app.)		mm	≥0.68	-	
Elongation at break		%	-	≥250	DIN 30672
Tensile strength	(+23°C/+73°F)	N/cm	-	≥40	EN 12068
Dielectric strength		kV / mm	>40	>40	DIN 53481

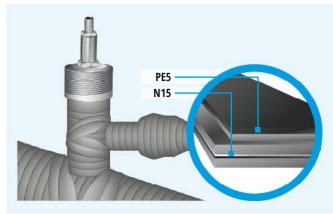
BUTYLEN-N15/-PE3 with BUTYLEN-HT Primer

Property	Unit Typical value		Typical value	Required value	Test method
Specific electrical insulation	resistance	Ω m ²	≥ 10¹¹	≥ 106	EN 12068
Peel resistance	Steel	N / cm	≥15	≥ 4	EN 12068
(+23°C/+73°F)	PE factory coating	N / UII	≥15	≥ 2	EN 12068
	N15 / N15		≥ 30	≥ 8	
Peel resistance layer/layer	N15 / PE3	N / cm	≥ 15	≥ 8	EN 12068
	PE3 / PE3		≥ 2	≥ 2	
Indentation resistance (residual layer thickness)	(+23°C/+73°F) (1 MPa)	mm	≥1.2	≥ 0.6	EN 12068 / RV02
Impact resistance		J	≥8	≥8	EN 12068
cathodic disbondment resist	ance	mm	<13	≤20	EN 12068
Lap shear strength	on steel	N / cm ²	≥10	≥5	EN 12068
	Prime coat		BUTYLEN-HT	-	
System design Inner tape			BUTYLEN-N15, 2 layers	-	-
	Outer tape		BUTYLEN-PE3, 1 layer	-	
Total thickness		mm	≥3.4	-	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-N15/-PE5

Two-tape system for the corrosion prevention coating of metal pipes, pipelines and containers in accordance with DIN 30672, EN 12068, ASTM and AWWA. For extreme corrosion conditions and mechanical stresses on uneven substrates.





Especially thick and adaptable inner layer made from butyl rubber tape with a thickness of 1.5mm.



Ideal for uneven surfaces.



Excellent corrosion protection and exceptionally easy to apply.



Fulfills EN 12068-C30 and DIN 30672-C30.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

BUTYLEN-N15/-PE5 is a cold applied two-tape system for corrosion prevention of metal pipes and moldings with special qualification for the application of uneven substrates and complicated geometries.

A flexible butyl rubber adhesive layer with a thickness of 1.5 mm makes it possible for BUTYLEN-N15 to adapt **optimally to uneven substrates** even with **complicated geometries**.

BUTYLEN-N15/-PE5 is essentially impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-N15/-PE5 is compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen.

The system BUTYLEN-N15/-PE5 consists of:

BUTYLEN-HT Primer is a solvent containing primer in accordance with EN 12068 and DIN 30672 for corrosion prevention with BUTYLEN tapes. Please refer to the separate product information of the BUTYLEN-HT Primer.

BUTYLEN-N15 is a real **co-extruded 3-ply butyl rubber tape** with butyl rubber adhesive on both sides and a carrier film made from stabilized polyethylene film. BUTYLEN-N15 has a thickness of ≥1.5mm. BUTYLEN-N15 fulfills the in-ternational standards DIN 30672, EN 12068, ASTM and AWWA.

BUTYLEN-PE5 is a real **co-extruded two-ply plastic tape** made from stabilized black polyethylene carrier film with a butyl rubber adhesive on one side. The thickness is ≥ 0.5 mm.

Outstanding connection between the adhesive and the carrier film due to the co-extruded intermediate layer. The adhesive layer grows completely together with the outside layer of BUTYLEN-N15. BUTYLEN-PE5 fulfills the international standards DIN 30672, EN 12068, ASTM and AWWA.

Typical product properties (Excerpt*)

Property	ty Unit		BUTYLEN-N15 – Typical value	BUTYLEN-PE5 – Typical value	Test method
Carrier film color		-	black	black	-
Butyl adhesive color inside		-	grey	grey	-
Butyl adhesive color outside		-	grey	=	-
Total thickness		mm	≥ 1.5	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.07	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.75	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.68	-	
Elongation at break		%	-	≥ 450	DIN 30672
Tape strength (+23°C/+73°F) N		N/cm	-	≥ 60	EN 12068
Dielectric strength kV		kV / mm	≥ 40	≥ 40	DIN 53481

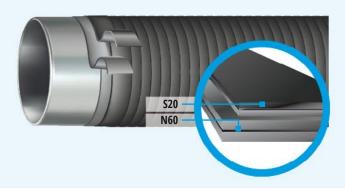
BUTYLEN-N15/-PE5 (2+2 Lagen) with BUTYLEN-HT Primer

Property	Unit	BUTYLEN-N15/-P	E5 – Typical value	Required	value	Test method
Specific electrical insulation resistance	Ω m ²	≥	1012	≥ 108		EN 12068
Peel strength		(+23°C/+73°F)	(+30°C/+86°F)			
metal/primer/tape	N / cm	≥ 15	≥ 1.5	≥ 10 (class C)	≥ 1	EN 12068
шеш/ришег/царе	N7 UII	≥ 18	≥ 1.8	not stat	ed	ASTM D1000
Peel strength layer to layer		(+23°C/+73°F)	(+30°C/+86°F)			
N15 / N15		≥ 30	≥ 2	≥ 10	≥ 2	
N15 / PE5	N / cm	≥ 15	≥ 2	≥ 10	≥ 2	EN 12068
PE5 / PE5		≥ 2	≥ 2	≥ 2	≥ 2	
Indentation resistance - residual layer thickn	ess for stamp mm / N/mm²	+30°C	(+86°F)			EN 12068
load (stamp-Ø 1.8 mm)		≥	≥ 0.6		> 0.6	
Impact resistance	J	≥	15	> 15		EN 12068
Cathodic disbondment resistance	mm	≤	10	not stated		ASTM G8
Lap shear strength on stee	el N / mm²	≥	≥ 10			
Total system thickness		≥	4.00			100 1501
2 layers BUTYLEN-N15	mm	≥:	3.00	not stat	ed	ISO 4591 ASTM D1000
2 layers BUTYLEN-PE5		≥	1.00			A31W1 D1000

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-N60/-S20

Two-tape system for the corrosion prevention of metal pipes and pipelines in accordance with DIN 30672, EN 12068, ASTM and AWWA. Based on the good adaptability to unevennesses, especially qualified for the demanding use on pipes with large diameters.



For temperatures up to +70°C (+158°F).



The system consists of two real co-extruded three-ply tapes.



Adapts perfectly to large beads and edges.



Fulfills EN 12068-C50 and DIN 30672-C50.



Fulfills the requirements of ISO 21809-3; Type 12A-1.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

BUTYLEN-N60/-S20 is a cold applied two-tape system for the corrosion prevention of metal pipes and pipelines with small to very large diameters.

By using 3-ply tape as inside and outside tape, each in 2 layers, **all 4 tape layers** of the system **grow completely together** due to the innovative formula.

BUTYLEN-N60/-S20 is basically impermeable for water vapor and oxygen and it is resistant against soil bacteria and electrolytes.

BUTYLEN-N60/-S20 is compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen

The system **BUTYLEN-N60/-S20** consists of:

BUTYLEN-HT Primer

A solvent containing primer in accordance with EN 12068 and DIN 30672 for corrosion prevention with BUTYLEN tapes. Please refer to the separate product information of the BUTYLEN-HT Primer.

BUTYLEN-N60

A real **co-extruded three-layer plastic tape** made from stabilized polyethylene carrier material with butyl rubber adhesive. BUTYLEN-N60 has a thickness of ≥ 1.2 mm.

The butyl rubber adhesive layer is especially thick with ≥ 1.0 mm, providing the best corrosion protection. BUTYLEN-N60 fulfills the international standards DIN 30672, EN 12068, ASTM and AWWA.

BUTYLEN-S20

A real **co-extruded 3-ply plastic tape** made from stabilized polyethylene carrier materials with butyl rubber adhesive. BUTYLEN-S20 has a thickness of \geq 0.5 mm. The adhesive layer grows completely together with the outside layer of BUTYLEN-N60 and with itself in the overlapping area.

BUTYLEN-S20 fulfills the international standards DIN 30672, EN 12068, ASTM and AWWA.

Typical product properties (Excerpt*)

Property		Unit	BUTYLEN-N60 – Typical value	BUTYLEN-S20 – Typical value	Test method
Carrier film color		-	black	black	-
Butyl adhesive color inside		-	grey	grey	-
Butyl adhesive color outside		-	grey	black	=
Total thickness		mm	≥ 1.2	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.14	≥ 0.28	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 1.0	≥ 0.16	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.06	≥ 0.06	
Elongation at break		%	≥ 450	≥ 600	DIN 30672
Tape strength	(+23°C/+73°F)	N/cm	≥ 40	≥ 100	EN 12068
Dielectric strength		kV / mm	> 40	> 40	DIN 53481

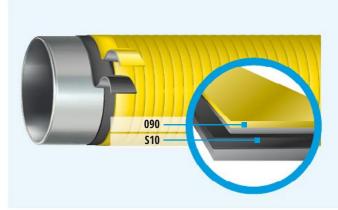
BUTYLEN-N60/-S20 with BUTYLEN-HT Primer

Property	Unit	BUTYLEN-N60/-S2	20 – Typical value	Required	value	Test method	
Specific electrical insulation resistance	Ω m ²	≥1	011	≥ 10	8	EN 12068	
Peel strength		(+23°C/+73°F)	(+50°C/+122°F)				
Metal/primer/tape	N / cm	≥ 30	≥ 2.5	≥ 10	≥ 1	EN 12068	
wetai/primer/tape	N / CIII	≥ 33	≥ 2.5	not sta	ted	ASTM D1000	
Peel strength layer to layer		(+23°C/+73°F)	(+50°C/+122°F)				
N60 / N60		≥ 30	≥ 3.5	≥ 10	≥ 2		
N60 / S20	N / cm	≥ 25	≥3	≥ 10	≥ 2	EN 12068	
S20 / S20		≥ 25	≥3	≥2	≥ 2		
ndentation resistance -residual layer thickness		(+50°C/	+122°F)			EN 12068	
(1 N/mm² stamp load, stamp-Ø 5.65 mm)	mm	≥ (0.7	> 0.6	> 0.6		
mpact resistance	J	>	15	> 15	,	EN 12068	
Cathodic disbondment resistance	mm	≥	6	not sta	ted	ASTM G8	
Lap shear strength		(+23°C	/+73°F)				
on steel	N / mm²	≥ 0	.15	0.05	0.05		
on PE factory coating	IN / IIIIII ²	≥ 0	≥ 0.15		0.05		

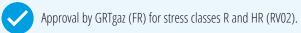
^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN-S10/-090

Two-tape system for the field-joint coating of pipelines and pipeline components.











BUTYLEN-S10/-090 is a tape system for the permanent corrosion prevention of pipelines and pipeline components.

The **high flexibility** and **elasticity** of BUTYLEN-S10 and BUTYLEN-090 permit a **fast** and **safe application** of the field-joint coating systems on the pipeline components, such as **T-fittings and house connection valves**.

Depending on the number of tape layers of the outside tape, the stress classes R or HR of GRTgaz are achieved. Based on the **modular design**, this BUTYLEN tape system can be used to establish the **technically and economically optimal system** in accordance with the requirements of the construction project. BUTYLEN-510/-090 has an approval by GRTgaz (France) for stress class R and HR in accordance with the specifications RV02 (certificate No. 70).

BUTYLEN-S10 as an inside tape, fulfills essentially the corrosion prevention of the encasement system. BUTYLEN-S10 features an especially adaptable carrier film and a symmetrical butyl rubber coating on both sides. The butyl rubber layers grow completely together in the overlapping area and create **a durable and hose-type coating**.

BUTYLEN-090 is used as the outside tape in the encasement system and provides the mechanical protection for the inside tape. BUTYLEN-090 is a flexible two-layer tape with a polyethylene outside layer and an inside butyl rubber coating, which amalgamates with the outside layer of the inside tape.

Both BUTYLEN tapes can be processed efficiently with the **DEKOMAT® wrapping devices**.

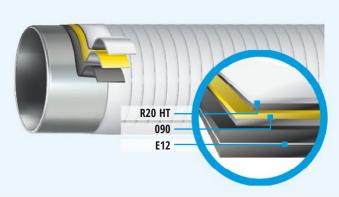
Property	Unit	BUTYLEN-S10 – Typical value	BUTYLEN-090 – Typical value	Test method
Carrier film color	-	black	yellow	-
Butyl adhesive color inside	-	grey	grey	-
Butyl adhesive color outside	=	black	=	=
Tape thickness	mm	≥ 0.8	≥ 0.4	
Carrier film thickness app.	mm	≥ 0.14	≥ 0.26	ISO 4591
Inside adhesive layer thickness app.	mm	≥ 0.38	≥ 0.14	ASTM D1000
Outside adhesive layer thickness app.	mm	≥ 0.28	-	
Elongation at brea	%	≥ 500	≥ 400	DIN 30672
Tape strength	N/cm	≥ 40	≥ 35	EN 12068

Property		Unit	Typical	value	Required	l value	Test method
Specific electrical insulation	resistance	Ω m ²	≥ 10 ¹⁰	≥ 1010	≥ 108	≥ 108	EN 12068
Peel strength on steel	(+23°C/+73°F)	N / cm	≥ 20	≥20	≥ 15	≥ 15	EN 12068
reei strength on steel	(+50°C/+122°F)	N / UII	≥ 3	≥3	≥ 2	≥ 2	
	S10 / S10		≥ 25	≥25	-	-	
Peel strength layer to layer	S10 / 090	N / cm	≥ 10	≥10	-	-	EN 12068
	090 / 090		≥ 2	≥2	-	-	
Indentation resistance	(+50°C/+122°F)	mm	≥ 0.6 (1 MPa)	≥ 0.6 (10 MPa)	≥ 0.6 (1 MPa)	≥ 0.6 (10 MPa)	EN 12068
Impact resistance		J	≥ 10	≥ 15	≥ 10	≥ 15	GdF RV02
Cathodic disbondment resist	ance	mm	≤ 8	≤ 8	< 15	< 15	EN 12068
Lap shear strength on Steel	(+23°C/+73°F)	N / cm ²	≥ 15	≥ 15	=	-	EN 12068
	Primer		BUTYLEN-HT Primer		-	-	
System design	Inner tape		BUTYLE 2 layer	:N-S10 2 layer	-	-	
	Outer tape		BUTYLE 1 layer	N-090 2 layer	-	-	
Total thickness		mm	≥ 2.0	≥ 2.4	-	-	-
Stress class		-	R	HR	R	HR	RV 02

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN System 1 BUTYLEN-E12/-090/-R20 HT

Robust field coating system for the corrosion prevention of pipelines and pipeline components.





For permanent operating temperatures up to +30°C (+86°F).



Highly resistant thanks to three-tape design.



Fulfills stress class C 30 in accordance with EN 12068 and ÖNORM B 5250.



Easy application even for manual wrapping.

BUTYLEN System 1 is a robust field coating system for the permanent corrosion prevention of pipelines and pipeline components. BUTYLEN System 1 is a highly stressable systems based on is design of **three BUTYLEN tapes**.

The **requirements** for the stress class C 30 in accordance with EN 12068 and ÖNORM B 5250 **are exceeded**.

Standard designation:

- EN 12068 C 30
- ÖNORM B 5250 C 30

BUTYLEN System 1 consists of three BUTYLEN tapes that have been proven for a long time:

BUTYLEN-E12 is a soft butyl rubber tape, which — as the inner tape — assumes the major corrosion prevention properties of the system. The thick butyl rubber layer of the system permits an **outstanding molding of unevenly formed surfaces**

and an easy manual processing, e.g. on pipelines with small nominal pipe sizes, pipe bends and house connection valves. Due to its self-amalgamation effect in the overlapping area, BUTYLEN-E12 creates an essentially gas and water tight as well as electrically high insulating encasement.

BUTYLEN-090 is used as the middle layer in the coating system. It is a flexible two-ply tape with a polyethylene outside layer and a butyl rubber coating posi-tioned on the inside. The applied winding tension presses the inner tape solidly to the component surface and supports the self-amalgamation of the inner tape.

BUTYLEN-R20 HT is a robust two-ply tape. The solid polyethylene outside layer protects the encasement against mechanical stresses.

All three BUTYLEN tapes can be processed efficiently with the **DEKOMAT® wrapping devices**.

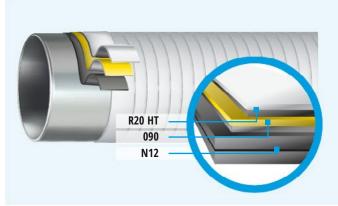
Property		Unit	BUTYLEN-E12 – Typical value	BUTYLEN-090 – Typical value	BUTYLEN-R20 HT – Typical value	Test method
Carrier film color		-	-	yellow	white, black , or blue	-
Butyl adhesive color inside		-	black	black	black	-
Butyl adhesive color outside		-	black	-	-	=
Tape thickness		mm	≥ 1.2	≥ 0.4	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.025	≥ 0.22	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.73	≥ 0.18	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.45	-	-	
Elongation at break		%	-	≥ 400	≥ 500	DIN 30672
Tape strength (+	+23°C/+73°F)	N/cm	-	≥ 35	≥ 65	EN 12068
Dielectric strength		kV / mm	-	-	≥ 50	ASTM D149

Property		Unit	BUTYLEN System 1 – Typical value	Required value	Test method
Specific electrical insula	tion resistance	Ω m ²	≥ 10¹º	≥ 10 ⁸	EN 12068
Peel strength metal/prin		N / cm	≥15	≥ 10	EN 12068 ASTM D1000
	E12 / E12		≥ 30	≥ 15	
Peel strength	E12 / 090	N. / em	≥ 20	≥ 15	EN 12000
layer to layer	090 / 090	N / cm	≥2	≥ 2	EN 12068
	R20 HT / R20 HT		≥3	≥ 2	
Indentation resistance (resid	ual layer thickness) (stamp load 10MPa)	mm	> 0.8	≥ 0.6	EN 12068
Impact resistance		J	> 15	≥ 15	EN 12068
Cathodic disbondment (radius)	mm	< 8	< 20	EN 12068
Lap shear strength	on steel	N / cm ²	> 15	≥5	EN 12068
	Primer		BUTYLEN-HT Primer		
Contract desires	Inner tape		BUTYLEN-E12, 2 Lagen		
System design Tensioning tape			BUTYLEN-090, 2 Lagen	-	-
	Outer tape		BUTYLEN-R20 HT, 2 Lagen		
Total thickness		mm	>4.2	-	-

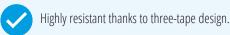
^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

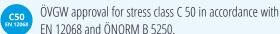
BUTYLEN System 2 BUTYLEN-N12/-090/-R20 HT

Robust field coating system for the corrosion prevention of pipelines and pipeline components.











BUTYLEN System 2 is a robust field coating system for the permanent corrosion prevention of pipelines and pipeline components. BUTYLEN System 2 is a highly stressable system based on its design of **three BUTYLEN tapes**, which has proven itself outstandingly in many construction measures on transportation and distribution pipelines.

BUTYLEN System 2 features an ÖVGW approval for the stress class C 50 in accordance with EN 12068 and ÖNORM B 5250. The requirements for this standard are exceeded.

Standard designation:

- EN 12068 C 50
- ÖNORM B 5250 C 50



BUTYLEN System 2 consists of three BUTYLEN tapes that have been proven for a long time:

BUTYLEN-N12 as the inner tape, assumes the major corrosion prevention properties of the system. The thick butyl rubber layer of the tape **equalizes unevenly formed surfaces** and permits an easy processing on pipelines with small as well as large nominal pipe sizes. Due to its self-amalgamation effect in the overlapping area, BUTYLEN-N12 creates an essentially gas and water tight as well as electrically high insulating encasement.

BUTYLEN-090 is used as the middle layer in the encasement system. It is a flexible two-ply tape with a polyethylene outside layer and a butyl rubber coating positioned on the inside. The applied winding tension presses the inside tape solidly to the component surface and thus supports the self-amalgamation of the inside tape.

BUTYLEN-R20 HT is a robust two-ply tape. The solid polyethylene outside layer protects the coating against mechanical stresses.

All three BUTYLEN tapes can be processed efficiently with the **DEKOMAT® wrapping devices**.

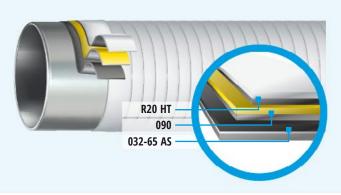
Property		Unit	BUTYLEN-N12 – Typical value	BUTYLEN-090 – Typical value	BUTYLEN-R20 HT – Typical value	Test method
Carrier film color		-	-	yellow	white, black or blue	-
Butyl adhesive color inside		-	grey	grey	black	-
Butyl adhesive color outside		-	grey	-	-	=
Tape thickness		mm	≥ 1.2	≥ 0.4	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.07	≥ 0.26	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.7	≥ 0.14	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.43	-	-	
Elongation at break		%	≥ 500	≥ 400	≥ 500	DIN 30672
Tape strength ((+23°C/+73°F)	N/cm	≥ 30	≥ 35	≥ 65	EN 12068
Dielectric strength		kV / mm	-	-	≥ 50	ASTM D149

Property		Unit	BUTYLEN System 2 – Typical value	Required value	Test method
Specific electrical insulation	resistance	Ω m ²	≥ 10¹0	≥ 108	EN 12068
Peel strength to steel	(+23°C/+73°F)	N / cm	≥ 15	≥ 10	EN 12068
	(+50°C/+122°F)	N / CIII	≥5	≥1	
	N12 / N12		≥ 30	≥ 15	
Peel strength	N12 / 090	N / cm	≥ 25	≥ 15	EN 12068
layer to layer	090 / 090	N / UII	≥ 2	≥ 2	EN 12000
	R20 HT / R20 HT		≥ 3	≥ 2	
Indentation resistance (residual layer thickness)	(+23°C/+73°F) (10 MPa)	mm	≥ 0.6	≥ 0.6	EN 12068
Impact resistance		J	> 20	≥ 15	EN 12068
Cathodic disbondment (rac	lius)	mm	< 9	< 20	EN 12068
Lap shear strength on steel		N / cm ²	15	≥5	EN 12068
	Primer		BUTYLEN-HT Primer		
System design	Inner tape		BUTYLEN-N12, 2 Lagen		
	Tensioning tape		BUTYLEN-090, 2 Lagen	•	-
	Outer tape		BUTYLEN-R20 HT, 2 Lagen		
Total thickness		mm	≥ 4.2	-	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN System 3 BUTYLEN-032-65 AS/-090/-R20 HT

Robust field coating system for the corrosion prevention of pipelines and pipeline components.





For operating temperatures up to +50°C (+122°F).



Highly resistant thanks to the three-tape design.



ÖVGW approval for stress class C 50 in accordance with EN 12068 and ÖNORM B 5250.

BUTYLEN System 3 iis a field coating system for the permanent corrosion prevention of pipelines and pipeline components. BUTYLEN System 3 is a highly stressable systems based on is design of **three BUTYLEN tapes**. An essentially gas and watertight as well as electrically highly insulating encasement will be created due to the **self-amalgamation effect** of the inside tape **BUTYLEN-032-65 AS**.

BUTYLEN System 3 features an ÖVGW approval for the stress class C 50 in accordance with EN 12068 and ÖNORM B 5250. The requirements for this standard are significantly exceeded.

Standard designation:

- EN 12068 C 50
- ÖNORM B 5250 C 50



BUTYLEN System 3 consists of three BUTYLEN tapes:

BUTYLEN-032-65 AS as the inner tape, assumes the major corrosion prevention properties of the system. BUTYLEN-032-65 AS is a **co-extruded 3-ply tape** with an **asymmetrical layer design**. Even for a relative thin tape thickness of 0.65 mm with this design, a thick butyl rubber layer is placed on the pipe surface and it provides an **outstanding adhesive connection even if the pipe surface is uneven**. A self-amalgamation effect will be achieved in the overlapping area due to the thin butyl rubber layer at the upper side of the tape.

The low tape thickness results also in a good processability at pipe bends and fittings.

BUTYLEN-090 is used as the middle layer in the encasement system. It is a flexible two-ply tape with a polyethylene outside layer and a butyl rubber coating positioned on the inside. The applied winding tension presses the inside tape solidly to the component surface and therefore supports the self-amalgamation of the inside tape.

BUTYLEN-R20 HT is a robust two-ply tape. The solid polyethylene outside layer protects the encasement against mechanical stresses.

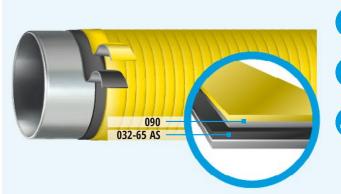
Property		Unit	BUTYLEN-032-65 AS – Typical value	BUTYLEN-090 – Typical value	BUTYLEN-R20 HT – Typical value	Test method
Carrier film color		-	black	yellow	white. black or blue	-
Butyl adhesive color inside		-	grey	grey	black	-
Butyl adhesive color outside		-	black	-	-	=
Tape thickness		mm	≥ 0.65	≥ 0.4	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.18	≥ 0.26	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.39	≥ 0.14	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.08	-	-	
Elongation at break		%	≥ 550	≥ 400	≥ 500	DIN 30672
Tape strength	(+23°C/+73°F)	N/cm	≥ 50	≥ 35	≥ 65	EN 12068
Dielectric strength		kV / mm	-	-	≥ 50	ASTM D149

Property			Unit	BUTYLEN System 3 – Typical value	Required value	Test method
Specific electrica	l insulation resis	tance	Ω m ²	≥ 10¹0	≥ 108	EN 12068
	on steel	(+23°C/+73°F)		≥ 15	≥ 10	EN 12068
Peel strength	eel strength	(+50°C/+122°F)	N / cm	≥ 2	≥1	EN 12068
on PE	on PE	(+23°C/+73°F)		≥ 10	≥ 4	EN 12068
		032-65 AS / 032-65 AS		≥ 22	≥ 15	
Peel strength		032-65 AS / 090	N / cm	≥ 22	≥ 15	EN 12068
layer to layer		090 / 090	N / CIII	≥ 2	≥ 2	EIN 12008
		R20 HT / R20 HT		≥3	≥ 2	
Indentation resis (residual layer th		(+23°C/+73°F) (10 MPa)	mm	≥ 0.8	≥ 0.6	EN 12068
Impact resistanc	e		J	≥ 20	≥ 15	EN 12068
Cathodic disbon	dment resistance		mm	< 2	< 20	EN 12068
Lap shear streng	th on steel		N / cm ²	≥ 8	≥5	EN 12068
		Primer		BUTYLEN-HT Primer		
System design		Inside tape		BUTYLEN-032-65 AS, 2 Lagen		
		Tensioning tape		BUTYLEN-090, 2 Lagen		
		Outside tape		BUTYLEN-R20 HT, 2 Lagen		
Total thickness			mm	≥ 3.1	-	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

BUTYLEN System 4 BUTYLEN-032-65 AS/-090

Robust two-tape field coating system for the corrosion prevention of pipelines and pipeline components.



For operating temperatures up to +50°C (+122°F).



ÖVGW approval for stress class C 50 in accordance with EN 12068 and ÖNORM B 5250.

BUTYLEN System 4 is a two-tape field coating system for the permanent corrosion prevention of pipelines and pipeline components. BUTYLEN System 4 due to its design of two thin and well formable BUTYLEN tapes is **optimally qualified for the encasement** of pipeline components such as **T-fittings, flanges, sleeves or pipe elbows with small nominal pipe size**. Based on the **multi-layer design, a coating system** is created **for high mechanical and corrosive stresses**.

BUTYLEN System 4 features an ÖVGW approval for stress class C 50 in accordance with EN 12068 and ÖNORM B 5250.

Standard designation:

- EN 12068 C 50
- ONORM B 5250 C 50



BUTYLEN System 4 consists of the following BUTYLEN tapes:

BUTYLEN-032-65 AS as the inside tape, assumes the major corrosion prevention properties of the system.

BUTYLEN-032-65 AS is a **co-extruded 3-ply tape** with an **asymmetrical layer design**. This design with a relative thin tape thickness of 0.65 mm provides nevertheless a thick butyl rubber coating on the pipe surface and therefore it provides an **outstanding adhesive connection even if the pipe surface is uneven**.

Due to the butyl rubber layer at the upper side of the tape, a self-amalgamation effect will be achieved in the overlapping area and an essentially gas and watertight as well as electrically high insulating encasement will be created.

In the BUTYLEN System 4, BUTYLEN-032-65 AS is used as corrosion prevention tape (winding with \geq 50% overlapping) as well as a tensioning tape (winding with \geq 66% overlapping).

BUTYLEN-090 is used as the outside tape in the encasement system. BUTYLEN-090 is a flexible two-ply tape with a polyethylene outside layer and an inside butyl rubber adhesive, which welds together with the outside layer of the inner tape. BUTYLEN-090 acts as mechanical protection layer for the corrosion prevention tape located on the inside.

Both BUTYLEN tapes can be processed efficiently with the

DEKOMAT® wrapping devices.

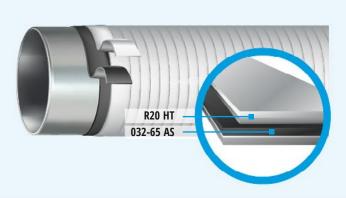
Property		Unit	BUTYLEN-032-65 AS – Typical value	BUTYLEN-090 – Typical value	Test method
Carrier film color		-	black	yellow	-
Butyl adhesive color inside		-	grey	grey	-
Butyl adhesive color outside		=	black	-	=
Tape thickness		mm	≥ 0.65	≥ 0.4	
Carrier film thickness app.		mm	≥ 0.18	≥ 0.26	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.39	≥ 0.14	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.08	-	
Elongation at break		%	≥ 550	≥ 400	DIN 30672
Tape strength (+2	23°C/+73°F)	N/cm	≥ 50	≥ 35	EN 12068
Dielectric strength		kV / mm	-	-	ASTM D149

Property			Unit	BUTYLEN System 4 – Typical value	Required value	Test method
Specific electrical	insulation resis	tance	Ω m ²	≥ 10 ¹⁰	≥ 108	EN 12068
	on steel	(+23°C/+73°F)		≥ 15	≥ 10	EN 12068
Peel strength	ength on steel	(+50°C/+122°F)	N / cm	≥ 2	≥1	EN 12068
	on PE	(+23°C/+73°F)		≥ 10	≥ 4	EN 12068
D 1		032-65 AS / 032-65 AS		≥ 22	≥ 15	
Peel strength layer to layer		032-65 AS / 090	N / cm	≥ 22	≥ 15	EN 12068
layer to layer		090 / 090		≥2	≥ 2	
Indentation resista (residual layer thi		(+23°C/+73°F) (10 MPa)	mm	≥ 0.8	≥ 0.6	EN 12068
Impact resistance			J	≥ 15	≥ 15	EN 12068
Cathodic disbondi	ment resistance	!	mm	< 2	< 20	EN 12068
Lap shear strength	n on steel		N / cm ²	≥8	≥ 5	EN 12068
		Primer		BUTYLEN-HT Primer		
System design		Inside tape		BUTYLEN-032-65 AS, 2 Lagen		
		Tensioning tape		BUTYLEN-032-65 AS, 3 Lagen	-	-
		Outside tape		BUTYLEN-090, 2 Lagen		
Total thickness			mm	≥ 4.1	=	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

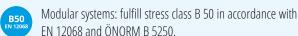
BUTYLEN System 5 & System 6 BUTYLEN-032-65 AS/-R20 HT

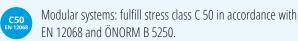
Robust two-tape field-joint coating system for the corrosion prevention of pipelines and pipeline components.











BUTYLEN System 5 and **BUTYLEN System 6** are field-joint encasement systems for the permanent corrosion prevention of buried pipelines and pipeline components.

BUTYLEN System 5 and BUTYLEN System 6 consist **modularly** of the corrosion prevention tape **BUTYLEN-032-65 AS** and the mechanical protection tape **BUTYLEN-R20 HT**. Depending on the number of tape layers of the outside tape, the stress classes B or C of EN 12068 are achieved.

Based on this **modular design**, these identical BUTYLEN tapes can be used to establish the **technically and economically optimal system** in accordance with the requirements of the construction project.

BUTYLEN System 6 features an ÖVGW approval for stress class C 50 in accordance with EN 12068 and ÖNORM B 5250.

Standard designation:

- EN 12068 B 50 & C 50
- ÖNORM B 5250 B 50 & C 50



BUTYLEN-032-65 AS as the inner tape, assumes the major corrosion prevention properties of the system. **BUTYLEN-032-65 AS** is a **co-extruded 3-ply tape** with an **asymmetrical layer design**. This design with a relative thin tape thickness of 0.65 mm provides nevertheless a thick butyl rubber coating on the pipe surface and therefore it provides an **outstanding adhesive connection even if the pipe surface is uneven**. Due to the butyl rubber layer at the upper side of the tape, a self-amalgamation effect will be achieved in the overlapping area and an essentially gas and watertight as well as electrically high insulating encasement will be created. The low tape thickness results also in a good processability at pipe elbows and fittings.

BUTYLEN-R20 HT is a robust two-ply tape. The solid polyethylene outside layer protects the encasement against mechanical stresses.

Both BUTYLEN tapes can be processed efficiently with the **DEKOMA®** wrapping devices.

Property Unit		Unit	BUTYLEN-032-65 AS – Typical value	BUTYLEN-R20 HT – Typical value	Test method
Carrier film color		-	black	white, black or blue	-
Butyl adhesive color inside		-	grey	black	-
Butyl adhesive color outside		=	black	-	=
Tape thickness		mm	≥ 0.65	≥ 0.5	
Carrier film thickness app.		mm	≥ 0.18	≥ 0.3	ISO 4591
Inside adhesive layer thickness app.		mm	≥ 0.39	≥ 0.2	ASTM D1000
Outside adhesive layer thickness app.		mm	≥ 0.08	-	
Elongation at break		96	≥ 550	≥ 500	DIN 30672
Tape strength (+:	-23°C/+73°F)	N/cm	≥ 50	≥ 65	EN 12068
Dielectric strength		kV / mm	-	≥ 50	ASTM D149

Property			BUTYLEN System 5 –		Required value			
			Typical value		Class B	Class C	Test method	
Specific electrical insulation resistance		Ω m ²	≥ 10 ¹⁰	≥ 10 ¹⁰	≥ 106	≥ 108	EN 12068	
Peel strength on steel	on stool	(+23°C/+73°F)	N / cm	≥ 15	≥ 15	≥ 4	≥ 10	EN 12068
	011 21661	(+50°C/+122°F)		≥2	≥2	≥ 0,4	≥1	EN 12068
	on PE	(+23°C/+73°F)		≥ 10	≥ 10	≥ 2	≥ 4	EN 12068
Dool etropath lavor	to lavor	032-65 AS / 032-65 AS	N / cm	≥ 22	≥ 22	≥ 8	≥ 15	EN 12000
Peel strength layer to layer		R20 HT / R20 HT	N / CM	≥3	≥3	≥ 2	≥ 2	— EN 12068
Indentation resista (residual thickness		(+23°C/+73°F) (10 MPa)	mm	≥ 0.6	≥ 0.6	≥ 0.6 (1 MPa)	≥ 0.6 (10 MPa)	EN 12068
Impact resistance		J	≥ 10	≥ 15	≥ 8	≥ 15	EN 12068	
Cathodic disbondment resistance		mm	< 2	< 2	< 20	< 20	EN 12068	
Lap shear strength on steel		N / cm ²	≥ 8	≥ 8	≥ 5	≥ 5	EN 12068	
Primer System design Inner tape			BUTYLEN-HT Primer		-	-		
		Inner tape		BUTYLEN-032-65 AS 2 layers 2 layers		-	-	
System design	Outer tana		BUTYLEN-R20 HT					
		Outer tape		2 layers	3 layers	-	-	
Total thickness		mm	≥ 2.3	≥ 2.8	=	-	-	
Stress class		-	B 50	C 50			EN 12068	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.



Only **BUTYLEN** protects like **BUTYLEN**. The only corrosion prevention tape with 40 years' proven durability. Extremely resilient. Easy to process – using **DEKOMAT**® wrapping machines.

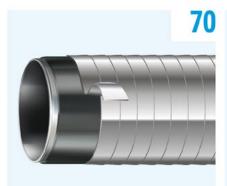
dekotec.com

BUTYLEN Protection for Eternity



PALIMEX®

Insulation & Sealing Tapes



PALIMEX®-AL, -PB

PALIMEX®-AL or -PB is used as permanent UV protection and insulation on above ground pipelines and pipe bridges and it provides them an attractive silver glossy (PALIMEX®-AL) or matt grey (PALIMEX®-PB) surface optic.



PALIMEX®-Alltape, -Anker, -PE100

PALIMEX®-Alltape and PALIMEX®-Anker are available in multiple colors and find their applications in industrial and commercial use for insulating, bundling, marking, sealing, and many more.

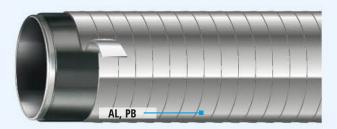


PALIMEX®-FK, -K, -RW120

Based on their sealing, vibration damping and insulation properties, PALIMEX®-FK, -K and -RW120 have found a large variety of application options in metal-structure and industry insulation.

PALIMEX®-AL/-PB

Self-adhesive butyl rubber tapes with a laminated highly tear-resistant aluminum film for the sealing and insulation of above ground applications, e.g. on pipe bridges or for soil to air interface areas.





For temperatures up to +80°C (+176°F).



UV resistant.



Lowers the surface temperature by reflecting the sunlight.



Highly tear resistant.



Highly adhesive butyl rubber coating for optimal adhesion to different substrates.

PALIMEX®-AL and **PALIMEX®-PB** are self-adhesive butyl rubber plastic tapes with laminated, polyester reinforced highly tear resistant aluminum film in silver gloss (PALIMEX®-AL) of matt grey (PALIMEX®-PB) design. The highly adhesive coating made from butyl rubber **adheres very well to all common materials and surfaces**. Therefore, the surfaces, edges, folds and other transitions will be completely covered and optimally sealed.

PALIMEX®-AL and PALIMEX®-PB are **UV resistant** and **diffusion resistant** against water vapor and oxygen.

Due to its metallic gloss, PALIMEX®-AL and PALIMEX®-PB reflect the solar radiation and therefore lower the surface temperature of the coating material. This means that the **service life of the encasement material** of pipelines can be **significantly increased** especially in very warm countries with intensive sun radiation. Due to their metallic colors, PALIMEX®-AL and PALIMEX®-PB are also qualified for optically unobtrusive above grounds applications, e.g., on pipe bridges or soil to air interface area.

PALIMEX®-AL and PALIMEX®-PB are compatible with factory coatings made of PE, PP, FBE, PU, CTE and Bitumen.

PALIMEX®-AL and PALIMEX®-PB can be used in combination with all BUTYLEN 3-ply tapes (e.g. BUTYLEN-AS40 Plus) as corrosion prevention layer.

In addition, petrolatum tapes (PLASTELEN®-Plast, PLASTELEN®-Feu and PLASTELEN®-Cal) can also be used as corrosion prevention layer.

In addition to the wrapping of corrosion prevention systems in pipeline construction, PALIMEX®-AL and PALIMEX®-PB can also be used for the corrosion prevention of pipe and cable brackets, for the antenna and chimney construction, for sheet metal paneling and sheet metal connections for roofs and buildings, in windows construction, for the installation and repair of gutters as well as for glass roofs, for greenhouses and dome lights.

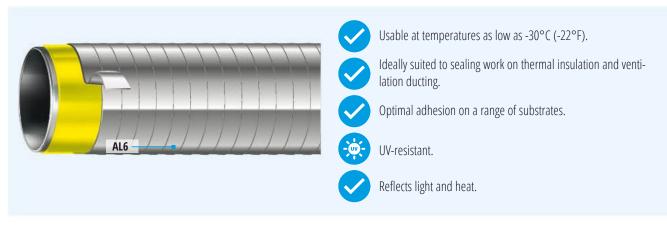
PALIMEX®-AL and PALIMEX®-PB must be applied with at least 25 mm tape overlap. A clean, dry and grease free surface must be provided before the application. Careful work is required in case of sharp edges or chamfers to prevent damages to the film.

Property	Unit	Typical value
Thickness	mm	≥0.6
Weight per unit area	g / m²	app. 10 ¹⁵
Tensile strength	N / cm	33
Peel strength on steel (90°, 100 mm / min)	N / cm	≥4
Water vapor permeability	g / m² pro 24 h	<1
Operating temperature	°C (°F)	-30 (-22) to +80 (+176)
Processing temperature (Environment, tape, surface)	°C (°F)	0 (+32) to +40 (+104)
Resistant against	-	Weather, frost, water, UV
Not permanently resistant against	-	Oil, benzine, organic solvents

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-AL6

Thin, universally-deployable aluminum sealing tape with high adhesion.



PALIMEX®-AL6 is a soft aluminum foil tape that is coated with an acrylic adhesive and contains a release film made from siliconized paper. PALIMEX®-AL6 is impermeable to water vapor and oxygen, and resistant to UV radiation.

One use for PALIMEX®-AL6 is as a **UV protective tape for PE-coated pipes** – an application specifically recommended by Gaz de France (FR).

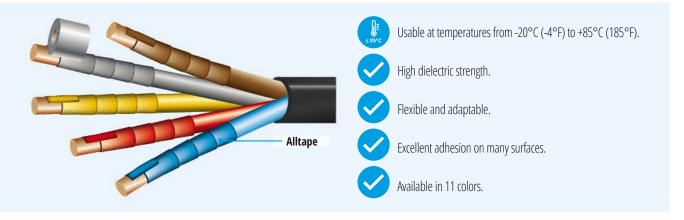
In addition, PALIMEX®-AL6 is also ideally suited for **sealing** aluminum-laminated insulation on **ventilation ducting** and pipelines

Property	Unit	Typical value
Thickness	mm	0.06
Color	-	aluminium
Traction resistance	N / cm	≥18
Elongation after fracture	%	≥5
Adhesion on steel	N / cm	≥5
Adhesion Layer/layer	N / cm	≥5
Operating temperature	°C (°F)	-20 to +110 (-4 to +230)
Application temperature	°C (°F)	0 to +50 (+32 to +122)

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-Alltape

PVC insulation and multi-purpose universal tape for industrial and commercial use.



PALIMEX®-Alltape is a universal insulation and multi-purpose tape consisting of a PVC carrier film with a rubber adhesive coating.

PALIMEX®-Alltape is practical for many industrial and commercial applications, such as electrical insulation and sealing of ventilation pipelines (spiral ducting). PALIMEX®-Alltape is **easily worked** with even **at low temperatures** and is characterized by its large application temperature range of -20°C (4°F) to +85°C (+185°F).

PALIMEX®-Alltape is naturally ideally suited for work involving insulation, bundling, bonding, marking and sealing, etc.

PALIMEX®-Alltape is available in **11 colors** and a wide variety of dimensions.

Property	Unit	Typical value
Thickness	mm	0.2 (арр.)
Color	-	blue, brown, yellow, green, grey, Isogenopak grey, orange, red, black, violet, white
Tensile strength	N / cm	≥ 15
Elongation at break	%	≥100
Adhesive strength to steel	N / cm	≥ 0.5
Adhesive strength layer/layer	N / cm	≥ 1.0
Dielectric strength	KV / mm	≥ 25
Operating temperature	°C (°F)	-20 (-4) to +80 (+176)
Application temperature	°C (°F)	-15 to +50 (+5 - +122)

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-Anker

PVC insulation and multi-purpose universal tape with self-extinguishing carrier film for industrial and commercial use.



PALIMEX®-Anker is a universal insulation and multi-purpose tape consisting of a PVC carrier film with a rubber adhesive coating.

PALIMEX®-Anker has a tape thickness of just 0.15 mm, making it **highly flexible** and adaptable.

PALIMEX®-Anker is the ideal choice for a great many industrial and commercial applications, including those that involve insulation, bundling, bonding, marking, sealing, etc.

PALIMEX®-Anker remains thermally stable at temperatures as high as +90°C (+194°F).

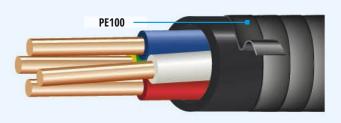
PALIMEX®-Anker is available in **11 colors** and a wide variety of dimensions.

Property	Unit	Typical value
Thickness	mm	0.15 (app.)
Color	-	blue, brown, yellow, green, grey, Isogeno-grey, orange, red, black, white,
Traction resistance	yellow/green (earthing)	≥ 30
Elongation after fracture	%	≥ 170
Adhesion on steel	N / cm	≥ 1.8
Adhesion layer/layer	N /cm	≥ 1.8
Dielectric strength	kV / mm	≥ 40
Design temperature	°C (°F)	0 to +90 (+32 - +194)
Application temperature	°C (°F)	-5 to +70 (+23 - +158)

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-PE100

PE insulation and multi-purpose universal tape for industrial and commercial use.





For temperatures up to +70°C (+158°F).



Halogen-free.



High electrical resistance and dielectric strength.



High bond strength on many surfaces.



UV-stabilized (black).

PALIMEX®-PE100 is a universal insulation and multi-purpose tape consisting of a PE carrier film with a rubber adhesive coating.

With a tape thickness of 0.15 mm, PALIMEX®-PE100 is **highly flexible and tear-resistant**.

PALIMEX®-PE100 is especially suited for sealing and electrical isolation work. In addition, PALIMEX®-PE100 is also characterized by its **excellent adhesion both to metal and plastic surfaces**.

PALIMEX®-PE100 can be used as an additional layer of protection for coatings using **PLASTELEN®** petrolatum tapes.

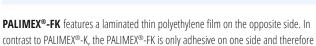
Property	Unit	Typical value
Thickness	mm	0.15
Color	-	black, grey
Tear resistance	N / cm	≥18
Elongation after fracture	%	≥ 300
Adhesion on PE	N / cm	≥ 2.0
Adhesion on steel	N / cm	≥3.5
Volume resistivity	Ω • m	≥ 10 ¹³
Dielectric strength	kV / mm	≥70
Thermal stability	°C (°F)	max. +70 (+158)
Application temperature	°C (°F)	+10°C to +40°C (+50 to +104)

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-FK/-K and -RW120

Self adhesive, plastic insulation and sealing tapes on butyl rubber basis. Also available as a red tape (PALIMEX®-RW120), a variant especially for railway constructions (fulfills DB-TL 91863).





PALIMEX®-K is a self-adhesive plastic insulation and sealing tape made from adaptable butyl rubber, single side installation adhesive and a release layer. PALIMEX®-K is adhesive on both sides and is therefore ideal for the use between metal parts.

ideal for the use on free surfaces.

PALIMEX® tapes are used as intermediate layer between metal surfaces of the same or different type or construction parts made from other materials. Based on their high electrical resistance, they prevent the generation of galvanic elements between components made from different metals.



Qualified for temperatures up to +80°C (+176°F).



Electrically highly insulating.



Galvanic isolation.



Especially high adhesive force without pre-treatment of the surface or primer.



Vibration damping.



Highly tear resistant.

PALIMEX®-FK, -K and RW120 are qualified for the

- Sealing of surfaces of metals of the same or different type in heating and cooling systems.
- Sealing of sheet metal ducts, riveted sheet metal packs as well as connections at corrugated spiral pipes in air conditioning and ventilation systems.
- Sealing of connections for prefabricated construction parts made from metal, plastic, glass and other materials.
- Sealing and corrosion prevention at chassis parts and other design elements in the automotive and mobile home construction.
- Sealing of components for the electrical separation of construction elements made from different materials, e.g. steel and aluminum or steel and copper or brass, e.g. in the shipbuilding and air-craft industry.
- Sealing of shed roofs and facades.
- Corrosion protecting and sealing intermediate layer in wagon and container construction

PALIMEX®-RW120 is especially qualified for the sealing against moisture and for the corrosion prevention of components at rail-road cars, which are connected forcefit through screw connections.

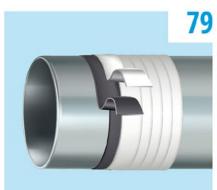
Property		Unit	Typical value	Test method
Processing temperature	Environment	°C (°F)	-10 to +70 (+14 to +158)	-
	Metal surface		0 to +50 (+32 to +122)	
	Tape		0 to +50 (+32 to +122)	
Operating temperature		°C (°F)	-50 to +80 (-58 to +176)	-
Equivalent air layer thickness		m	2200	DIN 52615
Dielectric strength		kV/mm	≥ 35	DIN 53481
Specific electrical insulation re-	sistance	Ω m ²	≥ 108	DIN 53482
Heat resistance at +120°C (+24	48°F)		Mastic does not drip	
Heat pressure test			Mastic swells less than 2 mm out, no excretion at lower edge	DB-TL 91863
Low temperature resistance			Cracks do not occur	(PALIMEX®-RW120)
Adhesive capability low tempe	rature resistance		Intermediate layer adheres strongly	
Resistance to:				
- Diluted acids			resistant	-
- Diluted lyes			resistant	-
- Salt solutions, sea water			resistant	-
- Fungus, soil bacteria			resistant	-
Petroleum ether and other alip	hatic and aromatic hydrocarbo	ns	Durable for short term contact, not durable in case of permanent storage.	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.



PALIMEX®

Protection and Ventilation Tapes





PALIMEX® Protective Tapes

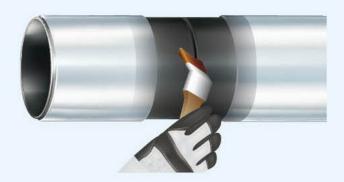
Used individually or combined as a tape system, the economical PALIMEX® Protective Tapes provide permanent and reliable protection. Thanks to their variable tape thickness, they guarantee optimal adaption to parts with complex geometries.

PALIMEX® Ventilation Tapes

With exceptional workability, adhesive strength and sealing effect, PALIMEX® Ventilation Tapes set a new standard in air-conditioning and ventilation technology. Thanks to their pleasing appearance, they can also be used in visible areas.

PALIMEX®-HT Primer

Solvent-based primer for PALIMEX® tapes and tape systems.













PALIMEX®-HT Primer is applied to the metal surface and the adjacent factory coating before PALIMEX® tape is wrapped around the area requiring protection.

The product is an integral component of the **PALIMEX®-880/-855 tape system**. PALIMEX®-HT Primer is based on butyl rubber dissolved in naphtha (petroleum spirit). This solution is combined with resins to ensure **perfect adhesion** of PALIMEX® tapes to the treated surface.

PALIMEX®- HT Primer significantly improves resistance to cathodic disbondment and boosts the peel strength of the PALIMEX® tape system, both on the metal surface and on the factory coating. PALIMEX®-HT Primer can also be used as **temporary corrosion protection to prevent rust formation on blasted surfaces**.

The surface must be cleaned (surface cleanliness ST2 or SA2.5 in accordance with ISO 8501-3) and dried before PALIMEX®-HT Primer is applied. PALIMEX®-HT Primer can be applied with a brush or a roller.

PALIMEX®-HT Primer is a **high-yield product** with a **short drying time**. Coverage is around 0.2 litres per m² for a thin coating.

The drying time is approximately 5 to 10 minutes depending on the ambient temperature, air movement and air moisture.

Product processing:

Please refer to the separate **PALIMEX®-880/-855** application instructions.

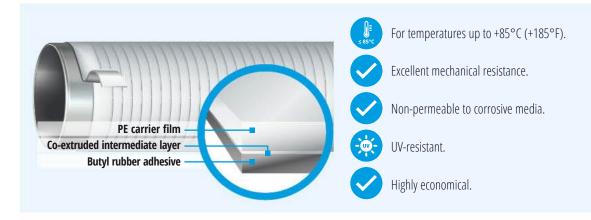
Property		Unit	Typical value	Test method
Solvent		-	petroleum spirit	-
Density	(+23°C/+73°F)	g/cm³	0.79	DIN 51757
Solids content		wt%	30	ISO 1515
Aromatics content		wt%	< 0.0005	-
Drying time for manual	application 1)	min (app.)	5 to 10	-
Maximum waiting time	before PALIMEX® tape application	h	< 8	-
Consumption		I/m²	0.2	-
Operating temperature		°C (°F)	-60 to +50 (-76 to +122)	-

¹⁾ Depending on the temperature, humidity, air movement and surface temperature of the pipe

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-855

Robust outer protection tape for demanding mechanical applications.



PALIMEX®-855 is a protective tape for the permanent protection of buried steel and cast iron pipelines in demanding mechanical applications. The tape is ideal for use as an outer tape.

The **co-extruded** two-layer plastic tape is comprised of a stabilised polyethylene carrier material and a butyl rubber coating.

PALIMEX®-855 is **UV-resistant** and **diffusion-resistant** against water vapour and oxygen. The white tape reflects sunlight while the components are stored above ground, which helps to reduce the surface temperature of the coating material. This significantly reduces the thermal load on the interior tape, particularly in very warm climates with intense sunlight.

The innovative design ensures that the tape is **strong and impact-resistant**. PALIMEX®-855 can withstand even the highest mechanical loads.

PALIMEX®-855 is available in a range of thicknesses, allowing you to achieve optimum technical and economical results tailored to the requirements of your construction project. Suitable tape thicknesses can be combined for easy adjustment to your component dimensions, including around bends and moulded parts

For even more efficient application, the tape can be applied with

DEKOMAT® wrapping devices.

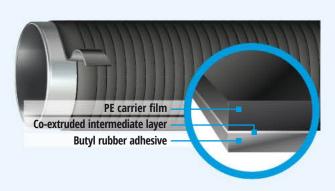
Property	Unit		PALIMEX®-855 – Typical value		Test method
		855-20	855-25	855-30	-
Colour of carrier film	-		white, black, yellow		-
Butyl adhesive colour	-		black		=
Tape thickness	mm	≥ 0.51	≥ 0.63	≥ 0.76	ISO 4593
Carrier film thickness app.	mm	≥ 0.35	≥ 0.48	≥ 0.50	ISO 4593
Inside adhesive layer thickness app.	mm	≥ 0.16	≥ 0.15	≥ 0.26	ISO 4593
Elongation at break*	%		≥ 600		EN 12068
Tape strength*	N / cm		≥ 130		EN 12068
Peel resistance, layer to layer (+23°C/+73°F) *	N / cm		≥ 4		EN 12068
Operating temperature	°C (°F)		-40 to +50 (-40 to +122)		-

^{*} Values for tape thickness 0.76 mm (type 855-30)

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-880

Robust inner protection tape for demanding mechanical applications











PALIMEX®-880 is a protective tape system for the permanent protection of buried steel and cast iron pipelines. The tape was developed as an economical solution with strong adhesion and high mechanical strength.

The **co-extruded** two-layer plastic tape is comprised of a stabilised polyethylene carrier material and a thick butyl rubber coating.

The innovative design ensures that the tape is **strong and impact-resistant**. PALIMEX®-880 can withstand even the highest mechanical loads.

The thick butyl rubber coating ensures that the surface to be protected is **thoroughly coated**.

PALIMEX®-880 is available in a range of thicknesses, allowing you to achieve optimum technical and economical results tailored to the requirements of your construction project.

Suitable tape thicknesses can be combined for easy adjustment to your component dimensions, including around bends and moulded parts

For even more efficient application, the tape can be applied with

DEKOMAT® wrapping devices.

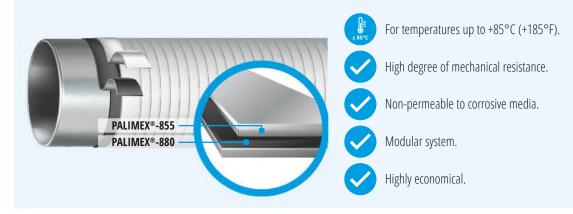
Property	Unit		PALIMEX®-880 – Typical value		Test method
		880-20	880-25	880-30	-
Colour of carrier film	-		black, yellow		-
Butyl adhesive colour	-		black		-
Tape thickness	mm	≥ 0.51	≥ 0.63	≥ 0.76	ISO 4593
Carrier film thickness app.	mm	≥ 0.25	≥ 0.30	≥ 0.30	ISO 4593
Inside adhesive layer thickness app.	mm	≥ 0.26	≥ 0.33	≥ 0.46	ISO 4593
Elongation at break*	96		≥ 500		EN 12068
Tape strength*	N / cm		≥ 80		EN 12068
Peel resistance, layer to layer (+23°C/+73°F) *	N / cm		≥ 20		EN 12068
Operating temperature	°C (°F)		-40 to +50 (-40 to +122)		-

^{*} Values for tape thickness 0.76 mm (type 880-30).

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-880/-855

Robust protective tape system for permanent protection of steel and cast iron pipelines.



PALIMEX®-880/-855 is a protective tape system for the permanent protection of buried steel and cast iron pipelines.

PALIMEX®-880/-855 is a modular system comprised of the **interior tape** PALIMEX®-880 and the **exterior tape PALIMEX®-855**.

Both the interior and exterior tapes are double-layered with a PE carrier film and a butyl adhesive layer on one side.

The flexible modular system allows you to combine tapes of different thicknesses to create the perfect technical and economical solution for your building project.

PALIMEX®-880/-855 forms a highly insulating coating sheath around the pipe.

Suitable tape thicknesses can be combined for easy application even around bends and moulded parts.

PALIMEX®-880 was developed to guarantee strong adhesion and outstanding flexibility on surfaces treated with PALIMEX®-HT Primer.

PALIMEX®-855 is a robust two-layer tape. The solid, **UV-resistant** polyethylene outside layer protects the encasement against mechanical stresses.

For even more efficient application, both PALIMEX® tapes can be used with **DEKOMAT® wrapping devices**.

Typical product properties (Excerpt*)

Property	Unit	PALIMEX®-880 − Typical value			PAL	.IMEX®-855 – Typical va	lue
		880-20	880-25	880-30	855-20	855-25	855-30
Colour of carrier film	-		black, yellow			white, black or yellow	
Butyl adhesive colour, inside	-		black			black	
Tape thickness	mm	≥0.51	≥0.63	≥0.76	≥0.51	≥0.63	≥0.76
Carrier film thickness app.	mm	≥ 0.25	≥ 0.30	≥ 0.30	≥ 0.35	≥ 0.48	≥ 0.50
Inside adhesive layer thickness app.	mm	≥ 0.26	≥ 0.33	≥ 0.46	≥ 0.16	≥ 0.15	≥ 0.26
Elongation at break*	%		≥ 500			≥ 600	
Tape strength*	N / cm		≥ 80			≥ 130	

^{*}lues for tape thickness 0.63 mm in accordance with DIN EN 12068.

PALIMEX®-880/ -855 with PALIMEX®-HT Primer

Property		Unit	PALIMEX®-880-25/ 855-25 – Typical value	Test method
Peel resistance metal / primer / tape	(+23°C/+73°F)	N / cm	10	EN 12068
Indentation resistance (residual layer thickness)		mm	≥ 1.30	EN 12068
Impact resistance		J	≥ 14	EN 12068
Operating temperature		°C (°F)	-40 to +50 (-40 to +122)	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-170

PVC insulation and multi-purpose universal tape for industrial and commercial use.



PALIMEX®-170 is a universal insulation and multi-purpose tape consisting of a PVC carrier film with a rubber adhesive coating.

PALIMEX®-170 is practical for many industrial and commercial applications, such as electrical insulation and sealing of ventilation pipelines (spiral ducting). PALIMEX®-170 is **easily worked** with even **at low temperatures** and is characterized by its large application temperature range of -20°C (4°F) to +85°C (+185°F).

PALIMEX®-170 is naturally ideally suited for work involving insulation, bundling, bonding, marking and sealing, etc.

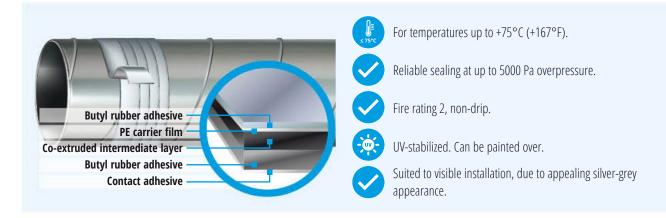
PALIMEX®-170 is available in **10 colors** and a wide variety of dimensions.

Property	Unit	Typical value
Thickness	mm	0.2 (арр.)
Color	-	blue, brown, yellow, green, grey, Isogenopak grey, orange, red, black, white
Tensile strength	N / cm	≥ 15
Elongation at break	%	≥100
Adhesive strength to steel	N / cm	≥ 0.5
Adhesive strength Layer/layer	N / cm	≥ 1.0
Dielectric strength	KV / mm	≥ 25
Operating temperature	°C (°F)	-20 to +85 (-4 - +185)
Application temperature	°C (°F)	-15 to +50 (+5 - +122)

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-2000

Co-extruded, 3-ply butyl rubber tape (cold-shrink tape) for use in sealing ventilation pipes.



PALIMEX®-2000 is a genuine **co-extruded 3-ply sealing tape** with a butyl rubber coating on both sides and an inner polyethylene carrier film. Thanks to its 3-ply design, PALIMEX®-2000 adheres very well in the overlapping area and forms a dense coating. As an installation aid, PALIMEX®-2000 is equipped with a pressure-sensitive adhesive coating that ensures a quick and reliable bond to many substrates such as PVC, PE, steel and galvanized sheeting.

PALIMEX®-2000 is also characterized by **outstanding tape flexibility** and a **very large** service temperature range. Thanks to its great strength and high elastic recovery, PALIMEX®-2000 enables bonding between flexible aluminum pipes and spiral ducting (e.g.) without screw fasteners being required.

On account of these characteristics, PALIMEX®-2000 is ideally suited for sealing work in HVAC applications, both in new construction projects and for retroactive sealing work.

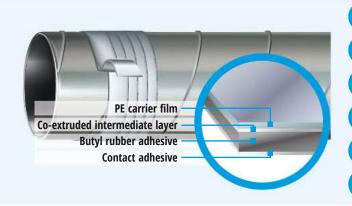
Due to its silver-grey appearance, PALIMEX®-2000 is camouflaged in the metallic color of the ventilation pipes, which also makes it ideally suited for visible installations. Reducers, screw fittings and pipe junctions can also be wrapped without any folds. In applications where a metallic finish is not desirable, PALIMEX®-2000 can be painted with many industry-standard paints.

Property	Unit	Typical value	Test method
Tape thickness	mm	≥ 0.63	-
Outer layer thickness	mm	≥ 0.03	-
Carrier film thickness	mm	≥ 0.08	-
Butyl rubber coating thickness	mm	≥ 0.46	-
Pressure-sensitive adhesive thickness	mm	≥ 0.06	-
Tensile strength	N/cm	≥ 10	DIN 30672
Elongation at break	%	≥ 500	DIN 30672
Building material class	-	B2 (normally inflammable)	DIN 4102-1
Fire rating	-	E (normally inflammable, non-drip)	EN ISO 11925-2
Working temperature	°C (°F)	-15 to +50 (+5 to +122)	-
Operating temperature	°C (°F)	-40 to +50 (-40 to +122)	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

PALIMEX®-KTB 500

Co-extruded, 2-ply butyl rubber tape (cold-shrink tape) for use in sealing ventilation pipes.



For temperatures up to +75°C (+167°F).

Reliable sealing at up to 3500 Pa overpressure.

Highly stable PE carrier film, silicon-free and solvent-free.

Fire rating 2, non-drip.

UV-stabilized.

Suited to visible installation, due to appealing silver-grey appearance.

PALIMEX®-KTB 500 is a genuine **co-extruded 2-ply sealing tape** with a butyl rubber coating on a polyethylene carrier layer.

As an installation aid, PALIMEX®-KTB 500 is equipped with a pressure-sensitive adhesive coating that ensures a quick and reliable bond to many substrates such as PVC, PE, steel and galvanized sheeting.

PALIMEX®-KTB 500 is also characterized by **outstanding tape stability** and a **very large service temperature range**.

On account of these characteristics, PALIMEX®-KTB 500 is ideally suited for sealing work in HVAC applications, both in **new construction projects and for retroactive sealing work**.

Unlike many standard adhesive tapes, PALIMEX®-KTB 500 is installed with a prestretch of about 10%. The subsequent elastic recovery of the tape causes the tape to wrap itself tightly around the butt joint to be sealed, causing the formation of an airtight join with no folds.

Due to its silver-grey appearance, PALIMEX®-KTB 500 is camouflaged in the metallic color of the ventilation pipes, which also makes it ideally suited for visible installations. Reducers, screw fittings and pipe junctions can also be wrapped without any folds.

Property	Unit	Typical value	Test method
Tape thickness	mm	≥ 0.45	-
Carrier film thickness	mm	≥ 0.10	-
Butyl rubber coating thickness	mm	≥ 0.30	-
Pressure-sensitive adhesive thickness	mm	≥ 0.05	-
Tear resistance	N/cm	≥ 20	DIN 30672
Elongation after fracture	%	≥ 150	DIN 30672
Building material class	-	B2 (normally inflammable)	DIN 4102-1
Fire rating	-	E (normally inflammable, non-drip)	EN ISO 11925-2
Working temperature	°C (°F)	-5 to +50 (+41bis +122)	-
Operating temperature	°C (°F)	-40 to +50 (-40 to +122)	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.



The new two-tape system **PALIMEX®-880/-855** reliably protects your pipeline – and saves your budget. Developed to withstand heavy mechanical loads, impermeable to corrosive media. Both tapes guarantee optimum adaptation to components with complex geometries thanks to variable tape thicknesses.





DEKOTEC®

Heat Shrinkable Sleeves





System solution for the user friendly repair of damages at anti-corrosion coatings. DEKOTEC® repair materials assume afterwards again completely the function of the factory coating at operating temperatures of up to +90°C (+194 °F).



DEKOTEC®-BTS

Innovative sleeve that is quick and easy to apply: blast cleaning and surface preheating are not required. It regenerates itself: Minor damage to the sleeve backing compensates for itself through the flowability of the special butyl rubber.



DEKOTEC®-HTS

The HTS product series provides high quality and robust sleeves for the protection of welding seams against corrosion as two and three-layer systems for normal and high operating temperatures. The high quality is represented by the many approvals of internationally recognized operating companies and certification bodies.

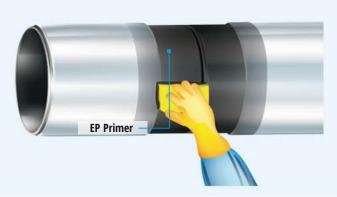


DEKOTEC®-MTS

The MTS product series is applied as a two-layer system directly on the steel surface (ST 2) without extensive preheating. The advantages are found in the easy and fast application, which provides a significantly more cost-effective application.

DEKOTEC®-EP Primer/ EP Primer HT

Two component thick layer epoxy resin primer for three-layer DEKOTEC®-HTS heat shrinkable sleeve systems.





For temperatures from -50°C (-58°F) to +130°C (+266°F).



Outstanding cathodic disbondment resistance.



Dries fast and is easily processed.



For manual and machine application.



Compatible with factory coatings made of PE, PP, FBE, PU, CTE and bitumen.

DEKOTEC®-EP Primer/-EP Primer HT are epoxy primer for DEKOTEC® shrink sleeve systems. Apply primers easily and manually with film thicknesses up to more than 200µm in just one work step.

In combination with **DEKOTEC®-HTS** shrink sleeves, the primer achieves an outstanding 3-layer corrosion protection coating which fulfils all requirements class C of EN 12068 and DIN 30672. Of course, the requirements of ISO 21809-3, Type 14B are also fulfilled.

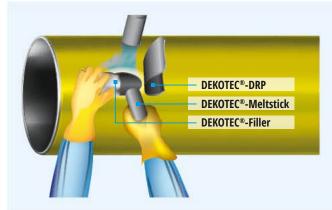
The very good cathodic disbondment resistance guarantees the highest safety and durability of the corrosion protection coating. Thanks to the heat-assisted curing of the DEKOTEC® Primer, the pipe surface is optimally prepared for the application of the DEKOTEC®-HTS shrink sleeve. The different packaging sizes available, always offer you an economical and application-friendly solution.

		Туріса	I value	
Eigenschaft	Einheit	DEKOTEC®-EP Primer	DEKOTEC®-EP Primer HT	
Туре	-	two components, solvent-free		
Color	=	black		
Recommended minimum layer thickness	μm	30	200	
Mixing ratio (according to weight/according to volume)	-	132:50 / 100:50	100:28,25 / -	
Pot life (+23°C/ +73,4°F)	min	арр). 20	
Theoretical consumption for 100 µm DFT	kg / m²	0.121	0.144	
Operating Temperature	°C (°F)	-50 to +90 (-58 to +194)	-50 to +100 (-58 to +212)	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-DRP, -Filler & -Meltstick

Hot applied repair system for corrosion prevention coatings of pipes and pipelines.





For operating temperatures up to +90°C (+194°F).



Fulfills EN 12068-C HT 60 and DIN 30672-C HT 60.



Fulfills the high-temperature aging standard ASTM D638 (168h at +150°C (+302 °F)).



Compatible with factory coatings made of PE, PP, FBE, PU and Bitumen.



Easy to apply manually.

DEKOTEC®-DRP, -Filler and Meltstick are products for the repair of damages of corrosion prevention coatings of pipes and pipelines.

DEKOTEC®-DRP, -Filler and -Meltstick are parts of a hot applied system, which is especially economical. It guarantees a **high quality of the repairing of factory coatings**.

DEKOTEC®-Meltstick is a heat activated adhesive, produced in bars, for the easy filling of defects. DEKOTEC®-Filler can be used also to remove damages in the factory or field-joint coating.

DEKOTEC®-DRP is made of electron beam cross-linked polyethylene backing and a coating of heat activated adhesive copolymers.

DEKOTEC®-DRP, -Filler and -Meltstick system can be applied **quickly without special tools**.

The applied system offers an optimal protection of the pipelines against moisture and corrosion. It is resistant against the abrasion and the peeling forces during the installation and the operation of pipes and pipelines.

After application it assumes the function of the factory coating.

Beyond the classification of DIN 30672 and EN 12068, **DEKOTEC®-DRP** can be used for permanent operating temperatures up to +90°C (194°F). In this case, the mechanical properties at temperatures of +90°C (+194°F) are lower than the characteristics of the use at +60°C (+140°F).

Product requirement (4mm filling thickness)

DEKOTEC®-Filler: app. 0,6g/cm²

DEKOTEC®-Meltstick: app. 300cm² each

Typical product properties (Excerpt*)

	Property		Unit	Typical value	Required value	Test method
Ne Ve	Softening point		°C (°F)	≥ +110 (≥ +230)	not stated	ASTM E28
Adhesive	Lap shear strength	(+23°C/+73°F)	N/cm²	≥ 350	≥5	EN 12068
Ą	Lap streat strength	(+80°C/+176°F)	WUII	≥ 6	≥5	DIN 30672
	Elongation at break		%	≥ 500	not stated	ASTM D638
	Tancila etraneth		MDa (nei)	≥ 20	not stated	EN 12068
ng Bu	Tensile strength		MPa (psi)	≥ 20 (2900)	not stated	ASTM D638
Backing	Dielectric strength		kV / mm	≥ 35	not stated	ASTM D149
-	Volume resitivity		$\Omega \cdot cm$	≥ 10¹5	not stated	ASTM D257
	Hardness		Shore D	≥55	not stated	ISO 868 ASTM D2240
	Specific electrical insulation resista	ance	$\Omega \cdot m^2$	≥ 10¹0	≥ 108	EN 12068
	Indentation resistance*	(+23°C/+73°F)	mm	≥ 2.5	≥ 0.6	EN 12068
	Impact resistance*		J	≥ 25	> 15	EN 12068
System	Peel strength on factory coating	(+23°C/+73°F)	N / cm	≥ 60	≥ 4	EN 12068
Sys	Low temperature flexibility			passed	passed	EN 12068 ASTM D2671(-20°C/-4°F)
	Cathodic disbondment resistance	(radius)	mm	< 2	not stated	ASTM G8
	Water absorption		%	≤ 0.06	not stated	ASTM D570

*With 2mm **DEKOTEC*-Meltstick** as filling

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-BTS60

Butyl sleeve with self-healing properties for corrosion prevention for weld seams on steel pipes.





For operating temperatures up to +60°C (+140°F).



Fulfills EN 12068-C HT 60 and DIN 30672 T1, even on an unblasted surface without preheating.



Fulfills ISO21809-3, Type 14A-2, even on an unblasted surface without preheating.



No primer required.



Compatible with factory coatings made of PE, PP, FBE, PU and bitumen.

DEKOTEC®-BTS60 is a heat-shrinkable sleeve with thermal indicator that lets you visually check the amount of heat to be applied. It comprises of a robust electron beam cross-linked polyethylene carrier film and a butyl-based coating.

Special inhibitors and the outstanding structural integrity of DEKOTEC®-BTS60 guarantee **permanent corrosion protection and a long service life** for your components.

The 2-layer coating system DEKOTEC®-BTS60 is applied to the surface cleaned in accordance with ISO8501-1. The optionally recommended use of BUTYLEN-HT Primer guarantees the best possible and verifyable surface treatment. This also allows random checking of the results of the application by a peel test after only a few hours.

The requirements for shrinkable sleeves in EN 12068, DIN 30672 and ISO 21809-3 are already exceeded with a surface cleanliness of ST2 (manual rust removal).

In particular, the minimal surface preparation, **no complex blast cleaning** and **no preheating** required, underline the economic efficiency. The flowability of the special butyl rubber coating also gives the product self healing properties for minor mechanical damage to the casing.

DEKOTEC®-BTS60 fulfills all requirements of DIN EN 12068 and DIN 30672, Class C HT 60 for operating temperatures of up to +60°C (+140°F).

DEKOTEC®-BTS60 also fulfills the necessary test values pursuant to ISO 21809-3 Type 14A-2 for shrinkable sleeves for operating temperatures of up to +60°C (+140°F).

Property		Unit	Typical value	Required value	Test method
Sleeve thickness on deliv	ery	mm	≥ 2.6	n/s	ISO 4593
Indentation resistance (1	0 MPa) (+23°C/+73°F)	mm	1.2	≥ 0.6	EN 12068
(residual layer thickness)	(+60°C/+140°F)	111111	1.0	≥ 0.6	EN 12008
Impact resistance		J	≥ 15	≥ 15	EN 12068
Peel strength on	(+23°C/+73°F)	N/cm	16	≥ 10	EN 12068
pipe surface	(+60°C/+140°F)	N/CM	5	≥1	EN 12008
Peel strength on	(+23°C/+73°F)	Miller	16	≥ 4	EN 12000
PE factory coating	(+60°C/+140°F)	N/cm	5	≥ 0.4	EN 12068
■ Lan chear strongth	(+23°C/+73°F)	N/mm²	0.12	≥ 0.05	EN 12000
Lap shear strength	(+60°C/+140°F)	IN/IIIIII-	0.08	≥ 0.05	EN 12068
Elongation at break		96	≥ 500	n/s	EN 12068
Tear resistance		N/mm	≥ 20	n/s	EN 12068
Dielectric strength	Dielectric strength		≥ 35	n/s	ASTM D149
Hardness	Hardness		55	n/s	ISO 868/ASTM D2240
Specific electrical insulat	on resistance	Ω m ²	≥ 1011	≥ 108	EN 12068
Water absorption		96	< 0.06	n/s	ASTM D570
Chemical resistance 24 h storage at (+23°C/+	-73°F)	-	0.1 n Na0H 0.1 n Na,50 ₄ 0.1 n H ₂ SO ₄ 0.1 n HCL		

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-HTS70

Hotmelt sleeve for high-load conditions for protecting welded seams on steel pipes against corrosion.





For operating temperatures up to +70 °C (158 °F).



Three-layer system equivalent to 3LPE.



Fulfills EN 12068-C HT 60 and DIN 30672-C HT 60.



Fulfills ISO 21809-3, Type 14B-1.



Lower preheating temperature than comparable competitive products.



Outstanding peel strength and lap shear strength.



Approval a.o. by Gaz de France (France), Enagás (Spain) and GOST R (Russia).

DEKOTEC®-HTS70 is a heat shrinkable sleeve made of an electron beam cross-linked polyethylene backing and a coating made from hot melt adhesive.

DEKOTEC®-HTS70 provides a permanent corrosion prevention on welding seams at steel pipes and pipelines.

DEKOTEC®-HTS70 can be used as **two-layer** or **three-layer** heat shrinkable sleeve system together with the **DEKOTEC®-EP Primer**. Both systems have **DIN-DVGW certificates** for stress **class C 60 UV** in accordance with DIN EN 12068 (Reg.-No.: NV-5180 BR0224).

The surface preparation with DEKOTEC®-EP Primer provides an increased safety against failed applications and an increased protection in case of damages to the encasement

DEKOTEC®-HTS70 is compatible with factory coatings made of PE, PP, FBE, PU and Bitumen.

The performance of **DEKOTEC®-HTS70** is shown internationally in many usages as well as the **high number of certifications** by DVGW (Germany), Gaz de France (France), Enagás (Spain), SVGW (Switzerland) and Synergrid (Belgium), as well as GOST R (Russia)..









Beyond the standard classification, DEKOTEC®-HTS70 can be used for permanent operating temperatures of **up to +70°C (+158°F)**.

For higher operating temperatures, with **DEKOTEC®-HTS90** +90°C (+194°F) and **DEKOTEC®-HTS100** +100°C (+212°F), additional high quality shrink sleeves are available. **DEKOTEC®-MTS55** and **DEKOTEC®-BTS60** (+60°C/+140°F) as well as **DEKOTEC®-MTS30** (+30°C/+86°F) are cost effective alternatives for lower temperature requirements.

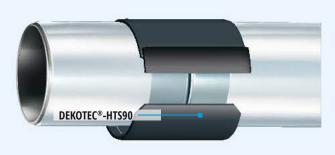
Typical product properties (Excerpt*) DEKOTEC®-HTS70 with DEKOTEC®-EP Primer

	Property		Unit	Typical value	Test method
d)	Softening point		°C (°F)	> +90 (> +194)	ASTM E28
Adnesive		(+23°C/+73°F)		≥ 275	EN 12068
Ī	Lap shear strength	(+60°C/+140°F)	N/cm²	≥15	DIN 30672
	Elongation at break		%	> 500	EN 12068
	Tanada atau ath		N/mm	> 20	EN 12068
	Tensile strength		MPa (psi)	> 20 (2900)	ASTM D638
	Dielectric strength		kV / mm	> 35	ASTM D149
0	Volume resistivity		Ω cm	≥ 10 ¹⁵	ASTM D257
	Hardness		Shore D ≥ 55		ISO 868 / ASTM D224
	Elongation at break after thermal aging (21 days at +150°C/302°F)		%	> 500	ASTM D638
	Lap shear strength after thermal ag (21 days at +150°C/302°F)	ging	MPa	> 20	ASTM D638
	Water absorption		%	< 0.1	ASTM D570
	Specific electrical insulation resista	nce	Ω m ²	≥ 10¹0	EN 12068
	Indentation resistance*	(+23°C/+73°F) (+60°C/+140°F)	mm	>2 >2	EN 12068
	Impact resistance*		J	≥ 17	EN 12068
	Peel strength on pipe surface	(+23°C/+73°F) (+60°C/+140°F)	N / cm	≥ 100 ≥ 2.5	EN 12068
	Peel strength on PE factory coating (+23°C/+73°F)	N / cm	≥ 100	EN 12068
	Cathodic disbondment resistance (radius)	mm	<2	ASTM G8
	Operating temperature		°C (°F)	-40 to +70 (-40 to +158)	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-HTS90

Hotmelt sleeve with high temperature resistance for protecting welded seams on steel pipes against corrosion.





For operating temperatures up to +90°C (+194°F).



Three-layer system equivalent to 3LPE.



Fulfills EN 12068-C HT 80 UV and DIN 30672-C HT 80 UV.



Approvals in accordance with GOST R.



Outstanding peel strength.



Lower preheating temperature than comparable competitive products.

DEKOTEC®-HTS90 is a heat shrinkable sleeve made of an electron beam cross-linked polyethylene backing and a coating made from hot melt adhesive.

DEKOTEC®-HTS90 provides a permanent corrosion prevention on welding seams at steel pipes and pipelines.

DEKOTEC®-HTS90 can be used as **two-layer** heat shrinkable sleeve system, or together with **DEKOTEC®-EP Primer**, as a **three-layer** heat shrinkable sleeve system. Both systems have **DIN-DVGW certificates for the stress class C 80 UV** in accordance with DIN EN 12068 (Reg.- No.: 5180BS0064, NG-5180BS0065). In addition, DEKOTEC®-HTS90 has an approval in accordance with GOST R 51164-98 (Russia).

The three-layer system consisting of DEKOTEC®-EP Primer and DEKOTEC®-HTS90 provides an increased protection in case of damages to the encasement as well as an increased safety against failed applications based on the surface preparation with the DEKOTEC®-EP Primer.

DEKOTEC®-HTS90 is compatible with factory coatings made of PE, PP, FBE, PU and Bitumen.

Beyond the standard classification, **DEKOTEC®-HTS90** can be used for permanent operating temperatures of **up to +90°C (+194°F)**.

For lower temperature requirements, **DEKOTEC®-HTS70** (+70°C/+158°F), **DEKOTEC®-MTS55** and **DEKOTEC®-BTS60** (+60°C/+140°F) as **DEKOTEC®-MTS30** (+30°C/+86°F) are available as high quality and cost effective alternatives.

Typical product properties (Excerpt*) DEKOTEC®-HTS90 with DEKOTEC®-EP Primer

	Property		Unit	Typical value	Required value	Test method
	Softening point		°C (°F)	>+110 (>+230)	not stated	ASTM E28
Adhesive	Lap shear strength	(+23°C/+73°F)	N/cm ²	≥ 275	≥5	EN 12068
Ā	Lap silear strength	(+80°C/+176°F)	W/CIIF	≥ 6	≥5	DIN 30672
	Elongation at break		96	>500	-	EN 12068
	Tensile strength		N/mm	> 20	-	EN 12068
	rensile strengtii		MPa (psi)	> 20 (2900)	-	ASTM D638
	Dielectric strength		kV / mm	> 35	-	ASTM D149
ing	Volume resitivity		$\Omega \text{ cm}$	≥ 10¹⁵	-	ASTM D257
Backing	Hardness		Shore D	≥ 55	=	ISO 868 / ASTM D2240
	Elongation at break after thermal aging (21 days at +150°C/302°F)		96	> 500	-	ASTM D638
	Lap shear strength after thermal ag (21 days at +150°C/302°F)	ging	MPa	> 20	-	ASTM D638
	Water absorption		96	< 0.1	-	ASTM D570
	Specific electrical insulation resista	nce	$\Omega \cdot m^2$	≥ 10¹0	≥ 108	EN 12068
	Indentation resistance*	(+23°C/ +73°F)		> 2	≥ 0.6	EN 12068
	indentation resistance	(+80°C/+176°F)	mm	≥1	≥ 0.6	EN 12008
System	impact resistance*		J	≥ 20	> 15	EN 12068
Syst	Peel strength on pipe surface	(+23°C/ +73°F)	N / cm	> 65	≥ 5	EN 12068
	reei suengui on pipe sunace	(+80°C/+176°F)	N / UII	≥ 2	≥ 0.5	EN 12008
	Peel strength on PE factory coating (+23°C/+73°F)	N / cm	≥ 50	≥ 4	EN 12068
	Cathodic disbondment resistance (radius)	mm	< 8.5	< 20	EN 12068

^{*} The listed values are based on a sleeve thickness of 2.6 mm (type S).

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-HTS100

Hot-melt sleeve with extreme temperature resistance for protecting welded seams on steel pipes against corrosion.



DEKOTEC®-HTS100 is a heat-shrinkable sleeve with thermal indicator that allows you to visually check the amount of heat to be applied. It is comprised of a ro-bust electron beam crosslinked polyethylene carrier film and a hot melt coating.

Special inhibitors and the outstanding structural integrity of DEKOTEC®-HTS100 guarantee **permanent corrosion protection and a long service life** for your components.

Thanks to its special composition, it has achieved **excellent lap shear strength** and cathodic disbondment resistance values – with outstanding adhesion properties too.

Of course, DEKOTEC®-HTS100 has the same outstanding **resistance against abrasion and chemicals** as all products in the DEKOTEC® product family.

Thanks to the **quick, problem-free application** of the sleeve, and thanks to the low prewarming requirement, you will **save time and money** in comparison with established systems.

In combination with **DEKOTEC®-EP Primer HT** which can be applied in layer thicknesses of ≥200µm, you can create an additional coating of equal value to a factory coating.

DEKOTEC®-HTS100 satisfies the necessary test values pursuant to ISO 21809-3, Type 14B-2 for shrinkable sleeves.

DEKOTEC®-HTS100 also satisfies all the requirements of DIN EN 12068 and DIN 30672, Class C100 for operating temperatures of up to +100°C (+212°F).

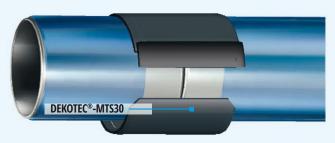
Property		Unit	Typical value	Test method
Indentation resistance (10 MPa)	+80°C/+175°F		≥ 2	ISO 21809-3
(residual layer thickness)	+100°C/+212°F	mm	≥ 0.8	EN 12068
Impact resistance*	(+23°C/+73°F)	J/mm	≥ 7.2	ISO 21809-3
	(+23°C/+73°F)		≥ 50	ISO 21809-3
Peel strength on pipe surface	(+80°C/+176°F)	N / cm	≥5	150 21809-3
	+100°C/ +212°F		≥3	EN 12068
Peel strength on PE factory coating	(+23°C/+73°F)	N / cm	≥ 60	ISO 21809-3
Cathodic disbondment resistance	(+23°C/+73°F)	mm	≤3	EN 12068
Lan abassa stassasti	(+23°C/+73°F)	N/s-r2	≥ 500	100 21000 2
Lap shear strength	(+80°C/+176°F)	N/cm²	≥ 70	ISO 21809-3
Operating temperature		°C (°F)	-40°C (-40°F) to+100°C (+212°F)	

 $^{^{\}star}$ The listed values are based on a sleeve thickness of 2.6 mm (type S) when used with DEKOTEC®-EP Primer HT.

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-MTS30

Cost-effective mastic sleeve solution for protecting welded seams on steel pipes against corrosion.





For operating temperatures up to +30°C (+86°F).



Two-layer system.



Sandblasting the steel surface and preheating are not required.



Fulfills the requirements of EN 12068-C 30 and DIN 30672-C 30.



Fulfills the requirements of ISO 21809-3; Type 14A-1.



Outstanding lap shear strength and peel strength.



Compatible with factory coatings made of PE, PP, FBE, PU and bitumen.

DEKOTEC®-MTS30 is a heat shrinkable sleeve consisting of an electron beam cross-linked polyethylene carrier film and an adhesive on the basis of a polymer-modified bitumen for the corrosion prevention of the field joints at steel pipes.

DEKOTEC®-MTS30 can be directly applied to cleaned surfaces ST 2 in accordance with ISO 8501-1. Sandblasting or a primer are not required.

The combination of a robust PE carrier film with a strongly adhesive adhesion coating of the two-layer encasement system DEKOTEC®-MTS30 provides an outstanding corrosion prevention and an **easy and time-saving processing**.

Drying of the surface with a flame is adequate. Surface temperature (>23°C/>73°F). Significant time and cost savings are archived and an increased safety against application mistakes is provided due to the elimination of extensive preheating process.

DEKOTEC®-MTS30 can be used on pipes with factory coatings made of PE, PP, FBE, PU and Bitumen.

Additional heat shrinkable sleeve types are available for higher operating temperatures with **DEKOTEC®-MTS55** and **DEKOTEC®-BTS60** (+60°C/+140°F) as well as **DEKOTEC®-HTS70** (+70°C/+158°F) and **DEKOTEC®-HTS90** (+90°C/+194°F).

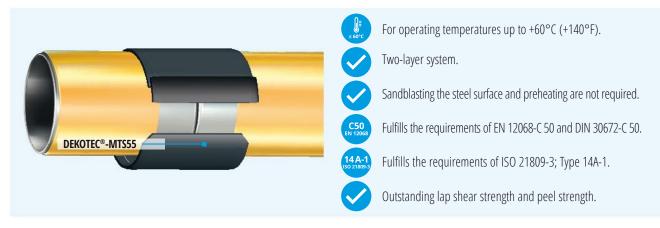
	Property	Unit	Typical value	Required value	Test method
Adhesive	Softening point	°C (°F)	> +75 (>+167)	not stated	ASTM E28
Adhe	Lap shear strength	N/cm²	> 70	≥5	EN 12068 DIN 30672
	Elongation at break	%	≥ 500	not stated	EN 12068
	Tancila etraneth	N/mm	≥ 20	not stated	EN 12068
Backing	Tensile strength	MPa (psi)	> 20 (> 2900)	not stated	ASTM D638
Bac	Dielectric strength	kV / mm	> 35	-	ASTM D149
	Volume resitivity	Ωcm	≥ 10 ¹⁵	-	ASTM D257
	Hardness	Shore D	≥ 55		ISO 868 / ASTM D2240
	Specific electrical insulation resistance	$\Omega \cdot m^2$	≥ 10¹0	≥ 108	EN 12068
	Indentation resistance*	mm	≥ 2	≥ 0.6	EN 12068
System	Impact resistance*	J	≥ 15	> 15	EN 12068
Syst	Peel strength on pipe surface	N / cm	≥ 12	≥5	EN 12068
	Peel strength on PE factory coating	N / cm	≥ 12	≥ 4	EN 12068
	Cathodic disbondment resistance (radius)	mm	∢	< 20	EN 12068

^{*} Values for the sleeve thickness 2.6 mm (type S).

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-MTS55

All-round mastic sleeve solution for protecting welded seams on steel pipes against corrosion.



DEKOTEC®-MTS55 is a heat shrinkable sleeve consisting of an electron beam cross-linked polyethylene backing and a coating on bitumen basis for the corrosion prevention of the field joints at steel pipes.

DEKOTEC®-MTS55 will be applied **directly on ST2-cleaned surfaces** in accordance with ISO 8501-1. **Sandblasting and a primer are not required**.

Due to the combination of a robust PE carrier film and a strongly adhesive adhesion coating of the two-layer encasement system DEKOTEC®-MTS55 provides outstanding corrosion prevention and an **easy and time-saving processing**.

Significant time and cost savings are archived and an **increased safety against** application mistakes is provided due to the **elimination of the extensive preheating process***.

*Drying of the surface is adequate to meet the standard requirements. By additionally preheating the surface, peel strength values can be achieved which are well above the standard requirement.

DEKOTEC®-MTS55 can be used on pipes with factory coatings made of PE, PP, FBE, PU and Bitumen.

DEKOTEC®-MTS55 has a DIN-DVGW certificate (NV 5180C00211) for class C 50 in accordance with EN 12068. In addition, all requirements of EN 12068 and DIN 30672 of class C will be achieved at operating temperatures of +55°C (+131°F).

DEKOTEC®-MTS55 represents a reliable corrosion prevention for operating temperatures +60°C (+140°F).

If required DEKOTEC®-MTSS5 can be used together with the **DEKOTEC®-EP Primer**, which means that a three-layer coating system is achieved.

Additional heat shrinkable sleeve types are available for higher operating temperatures by using **DEKOTEC®-HTS70** (+70°C/+158°F) and **DEKOTEC®-HTS90** (+90°C/+194°F). **DEKOTEC®-MTS30** is an economic alternative for lower temperature requirements.

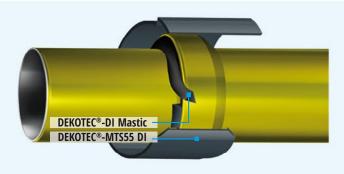
	Property		Unit	Typical value	Required value	Test method
Softening point ring and ball			°C (°F)	> +85 (> +185)	not stated	ASTM E28
Adhesive	lan de sandanade	(+23°C/+73°F)	N /?	> 100	≥5	FN 12000
Ad	Lap shear strength	(+50°C/+122°F)	N/cm ²	≥ 10	≥5	EN 12068
	Elongation at break		%	> 500	-	EN 12068
	Toncila etraneth		N/mm	> 20	-	EN 12068
ing	Tensile strength		MPa (psi)	> 20 (2900)	-	ASTM D638
Backing	Dielectric strength		kV / mm	> 35	-	ASTM D149
	Volume resitivity		Ωcm	≥ 10¹5	-	ASTM D257
	Hardness		Shore D	≥ 55	-	ISO 868 / ASTM D2240
	Specific electrical insulation resista	ance	$\Omega \cdot m^2$	≥ 10¹0	≥ 108	EN 12068
	Indentation resistance*	(+23°C/+73°F)		> 2.1	≥ 0.6	EN 12000 (10 MPs)
	indentation resistance	(+50°C/+122°F) mm	> 1.5	≥ 0.6	EN 12068 (10 MPa)	
	Impact resistance*		J	> 15	> 15	EN 12068
System		(+23°C/ +73°F)		> 28	≥ 10	
Syst	Peel strength on pipe surface	(+50°C/+122°F)	N / cm	≥ 2.5	≥ 1	EN 12068
		(+55°C/+131°F)		> 2.2	≥1	
	Peel strength on PE factory	(+23°C/ +73°F)	NI / cm	> 28	≥ 4	EN 12000
	coating	(+55°C/+131°F)	N / cm	> 2.8	≥ 0.4	EN 12068
	Cathodic disbondment resistance	(radius)	mm	< 7	< 20	EN 12068

 $[\]ensuremath{^{\star}}\xspace$ Values for the sleeve thickness 2.6 mm (type S).

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-MTS55 DI

Mastic sleeve for protecting spigot-and-socket pipes against corrosion and root penetration.





For operating temperatures up to +60°C (+140°F).



Applicable to pipes made of cast iron, steel and stoneware – without preheating.



Fulfills the requirements of EN 12068-C50



Fulfills the requirements of ISO 21809-3; Type 14A-1.



Outstanding lap shear strength and peel strength.



Reliable protection against corrosion and root penetration.

DEKOTEC®-MTS55 DI in combination with DEKOTEC®-DI Mastic is a sealing system solution, which provides an **outstanding protection against corrosion and root penetration** at sleeve joints **without an extensive heating process**.

DEKOTEC®-MTS55 DI is a heat shrinkable sleeve consisting of a robust electron beam cross-linked polyethylene backing and a adhesive based on polymer-modified bitumen. **DEKOTEC®-DI Mastic** is an especially balanced **self-adhesive** material based on bitumen, which is simultaneously used as a **protection for existing sealings** and to **balance of the sleeve bell protrusion**. A fast and simple processing is achieved through the self-adhesive properties and the dimensioning as a triangle profile in a strand shape.

*Drying of the surface with a flame is adequate Surface temperature > +23°C (> +73°F). DEKOTEC®-MTS55 DI can be applied to pipes made from steel, cast iron, concrete and stoneware as well as on plastic or bitumen coatings.

Significant time and cost savings are archived and an increased safety against application mistakes is provided due to the elimination of the extensive preheating process*.

DEKOTEC®-MTS55 DI fulfills all requirements of EN 12068 and DIN 30672 of Class C at operating temperatures of $+55^{\circ}$ C ($+131^{\circ}$ F) and can also be used for operating temperatures of up to $+60^{\circ}$ C ($+140^{\circ}$ F).

	Property		Unit	Typical value	Required value	Test method
a)	Softening point ring and ba	II	°C (°F)	> +85 (+185)	not stated	ASTM E28
Adhesive	Lan changetrangth	(+23°C/+73°F)	N/cm ²	> 100	≥5	EN 12068
Ad	Lap shear strength	(+50°C/+122°F)	N/(III ^r	≥ 10	≥5	EN 12008
	Elongation at break		%	> 500	not stated	EN 12068
50	Tensile strength		N/mm	≥ 20	not stated	EN 12068
Backing	Dielectric strength		kV / mm	≥ 35	not stated	ASTM D149
ĕ	Volume resitivity		Ωcm	≥ 10¹5	not stated	ASTM D257
	Hardness		Shore D	≥ 55	not stated	ISO 868 / ASTM D2240
	Specific electrical insulation	resistance	$\Omega \cdot m^2$	≥ 10¹0	≥ 108	EN 12068
	Indentation resistance*	(+23°C/+73°F)	mm	> 2	≥ 0.6	EN 12068 (10 MPa)
	indentation resistance	(+50°C/+122°F)	IIIIII	> 1.8	≥ 0.6	EN 12008 (10 MPd)
Ε	Impact resistance*		J	≥ 17	> 15	EN 12068
System		Steel		> 28	≥ 10	511 40040
Q.	surface (+23°C/+73°F)	Cast iron, stoneware, concrete 1)	N / cm	> 15	-	EN 12068
	Peel strength on PE factor coating	(+23°C/+73°F)	N / cm	> 28	≥ 4	EN 12068
	Cathodic disbondment resis	stance	mm	<3	< 20	EN 12068

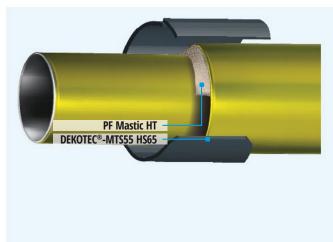
^{*} Values for the sleeve thickness of 2.5 mm (type N)

1) For closed concrete pores when using DEKOTEC®-EP Prime

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOTEC®-MTS55 HS65

Shrink-fit sleeve for permanent corrosion protection on pipeline components with extreme variations in diameter.





For operating temperatures up to +60°C (+140°F).



Suitable for extreme variations in diameter.



No primer required.



Fulfills the requirements of EN 12068-C 50



Fulfills the requirements of ISO 21809-3; Type 14A-2.



Fast and cost-effective fitting.



Compatible with factory coatings made of PE, PP, FBE, PU and bitumen.

DEKOTEC®-MTS55 HS65 is a heat-shrinkable sleeve with **extreme shrinking capacity**. It is comprised of a robust electron beam cross-linked polyethylene carrier film and a bitumen-based coating.

The outstanding structural integrity of **DEKOTEC®-MTS55 HS65** guarantees **permanent corrosion protection and a long service life** for your components.

DEKOTEC®-MTS55 HS65 is applied directly to the surface, which is cleaned to ISO 8501-1 standards, **without a primer**.

Thanks to the **fast and simple method of applying** the sleeve to **preinstalled components** such as protective pipe ends, couplings or flanges, the system generates significant **time and cost savings**.

DEKOTEC®-MTS55 HS65 satisfies all the requirements of ISO 21809-3 Type 14A-2 for operating temperatures of up to +60°C (+140°F).

PLASTELEN®-PF Mastic HT is another tried-and-tested, high-quality DEKOTEC product for applications in warm climates and on components that are subject to periodic maintenance, such as screwed flanges, as well as to prevent notch effects on screw heads.

PLASTELEN®-PF Mastic HT is ideal for smoothening irregular shaped geometries and also ensures that maintenance can be carried out without any difficulties.

Property		Unit	Typical value	Required value	Test method
Sleeve thickness on delivery		mm	≥ 1.9	n/s	ISO 21809-3
Shrink rate (free shrinkage)		%	арр. 65	n/s	-
Indentation resistance (10 MPa)	(+23°C/+73°F)		2.0	≥ 0.6	ISO 21809-3
(residual layer thickness)	(+60°C/+140°F)	mm	1.8	≥ 0.6	150 21809-3
Impact resistance		J	≥5	≥5	ISO 21809-3
Peel strength on	(+23°C/+73°F)	N/cm	≥ 26	≥ 10	ISO 21809-3
pipe surface	(+60°C/+140°F)		≥3	≥1	150 21809-3
Peel strength after 100d	Pipe surface		≥1.1	≥ 0.75	ISO 21809-3
hot water storage (P100/P0)	Factory coating		≥ 1.0	≥ 0.75	150 2 1809-3
Peel strength on	(+23°C/+73°F)	M/cm	≥ 28	≥ 10	ISO 21809-3
PE factory coating	(+60°C/+140°F)	N/cm	≥3	≥1	150 2 1809-3
Cathodic disbondment resistance	(+23°C/+73°F)	N/cm²	≤8	≤ 10	ISO 21809-3
Lap shear strength	(+23°C/+73°F)	N/cm ²	≥ 60	≥ 10	ISO 21809-3

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.



LIQUITOL®

Polyurethane Coatings



Protection for Pipes and Fittings

The portfolio of the LIQUITOL® product family includes high performance spread and spray coatings for buried pipes and components, which can be applied at the factory as well as at the construction site.



Trenchless Pipe Laying

The trenchless pipe installation places special requirements on the field-joint coating. The LIQUITOL® products deliver innovative special solutions on the basis of polyurethane with a revolutionary easy and safe processing.



Insulation of Fittings

The LIQUITOL® product family is completed by the LIQUITOL®-Insulation Plate. It covers a wide application spectrum from plant and machine construction and electrics up to the use as root protection mat.



DEKOMIX® Processing Equipment

DEKOMIX® cartridge dispenser for two-component polyurethane systems permit the application of LIQUITOL® products in cartridge packaging.

LIQUITOL®-FK2

Polyurethane coating for corrosion prevention of buried steel pipes, armatures and containers and for Soil to air Interface Area.





Operating temperature from -20°C to +80°C (-4°F to +176°F).



Stress class B, type 3 in accordance with DIN EN 10290.



Solvent-free.



Outstanding balance of flexibility and hardness.



Can be used as factory or construction side coating.

LIQUITOL®-FK2 is a two component polyurethane coating for the application by airless hot spray processes.

LIQUITOL®-FK2 is outstandingly qualified for a permanent corrosion prevention of buried steel pipes, armatures and containers. LIQUITOL®-FK2 is also qualified for the especially high requirements in the **area of soil to air interface** areas of pipelines.

LIQUITOL®-FK2 can be used for factory coatings as well as for field coatings and therefore it can be used in the **rehabilitation area as well as for new constructions.**

The high hardness in combination with good stretchability provides a high degree of resistance against mechanical damages.

Based on these properties, LIQUITOL®-FK2 is, for example, used very successfully for the renewal of corrosion prevention coatings in gas compressor stations.

LIQUITOL®-FK2 fulfills the requirements of DIN 30677-2 and DIN EN 10290 (class B, type 3) and it is therefore qualified for high mechanical stresses at operating temperatures up to $+80^{\circ}$ C ($+176^{\circ}$ F).

As the coating material for smaller areas as well as for holiday repairs, LIQUITOL®-FK2 C can be applied by a palette-knife and is available as a variant in practical two chamber cartridges.

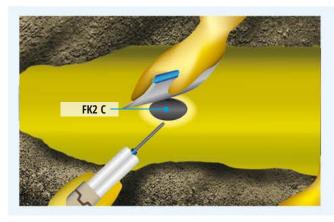
Property		Component A	Component B
Color		black	brown transparent
Dyn. viscosity, (mPas)	(+25°C/+77°F)	13000	160
	(+50°C/+122°F)	1500	
	(+70°C/+158°F)	300	
Density (g/cm³)		app. 1.39	app. 1.23
Mix ratio	Weight	100	36,36
	Volume	100	40,9

Property		Unit	Typical value	Required value	Test method
Impact recistance	(+23°C/+73°F)	1/mm	> 7	>5	EN 10200
Impact resistance	(-5°C/+23°F)	J/mm	>3	>2	EN 10290
Industrial contacts	(+23°C/+73°F)	mm	< 0.15	≤ 0.2	EN 10200
Indentation resistance	(+80°C/+176°F)	96	≤ 29	≤ 30	EN 10290
	(+5°C/+41°F)		77 ±3	-	
Hardness	(+23°C/+73°F)	Shore D	74 ±3		ISO 868
	(+40°C/+104°F)		66 ±3	-	
Cathodic disbondment	(+60°C/+140°F), 2d	mm	< 6	≤8	EN 10290
Dull off odboots	(+23°C/+73°F)	MD-	> 16	>7	EN 10200
Pull-off adhesion	(+80°C/+176°F)	MPa	>3	-	EN 10290
Pull-off adhesion after thermal aging	(+100°C/+212°F), 100d	MPa	> 17	-	EN 10290
Adhesion (knife test)	(+23°C/+73°F)		< 1	< 3	EN 10200
	(+80°C/+176°F)	mm	< 2	< 5	EN 10290
Elongation at break		96	> 15	> 10	EN 10290

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

LIQUITOL®-FK2 C Repair Compound

Two component polyurethane spread coating for the corrosion protecting coating of the buried armatures and fittings as well as for the holiday repair of anti-corrosion coatings made from PE, PP, EP, PUR.





Corrosion prevention for increased requirements.



Easy and fast processing.



Can be applied by a palette-knife and without prime coat!



Fulfills the requirements in accordance with EN 10290 (class B, type 3), and DIN 30677-2.



Significantly faster in the application than traditional repair systems on the basis of melt sticks and repair patches.

LIQUITOL®-FK2 C is a **two component polyurethane** corrosion prevention coating. Can be applied with a **palette-knife** or can be spread **with a brush** (only 400 ml cartridge). It is applied **without primer** on the metallic blank steel and the activated factory coating. LIQUITOL®-FK2 C allows for **easy processing due to cartridge packaging**. In accordance with the requirements in accordance with EN 10290 (class B, type 3), and DIN 30677-2. The 50 ml packages is adjusted thixotropic and can therefore easily be used in the 6 o'clock position. The curing time is adapted to the package size.

Use of product:

Corrosion prevention of buried steel pipes, containers, armatures and fittings as well as the repair of defects in corrosion prevention coatings made of PE, PP, PUR and Epoxy.

Material consumption:

Range for 2 mm layer thickness:

400 ml cartridge: app. 0.175 m² | 50 ml cartridge: app. 200 cm²

Product processing:

Please adhere to the separately available processing recommendations LIQUITOL®-FK2 C and LIQUITOL®-FK2 C Repair Compound 50 ml.

Cartridge dispensers:

DEKOMIX®-50: Cartridge dispenser for 50 ml cartridges including 4 plastic pallet knives.

DEKOMIX®-400 M: Manual cartridge dispenser for 400 ml cartridges.

DEKOMIX®-400 P: Pneumatic cartridge dispenser for 400 ml cartridges.

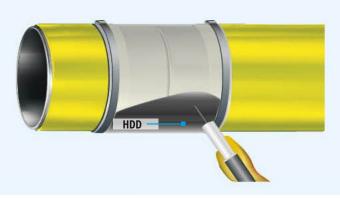
Property		Unit	Typical value	Test method
Impact resistance	(+23°C/+73°F) (-5°C/+23°F)	J/mm	≥5 ≥3	EN 10290
Indentation resistance	dry, (+23°C/+73°F)	mm	≤ 0.1	EN 10290
	dry, (+80°C/+176°F) (+5°C/+41°F)	%	≤ 27 77 +/- 5	
Hardness	(+23°C/+73°F)	Shore D	74+/-5	ISO 868
	(+40°C/+104°F) (+70°C/+158°F)		66 +/- 5 45 +/- 5	
Cathodic disbondment	(+23°C/+73°F), 30 days (+60°C/+140°F), 2 days	mm	≤3.0 ≤2.5	EN 10290
	v-cut, (+23°C/+73°F)	mm	≤1	
Adhesive strength	v-cut, (+80°C/+176°F)	111111	≤1	EN 10290
	Pull-off, (+23°C/+73°F) Pull-off, (+80°C/+176°F)	N / mm2	≥16 ≥3	
Adhesion after thermal aging	(+100°C/+212°F), 100 days	N / mm ²	≥17	EN 10290
longation at break		%	≥ 18	EN 10290
pecific electrical insulation esistance	(+23°C/+73°F) (+80°C/+176°F)	$\Omega \cdot m^2$	≥ 10¹0 ≥ 10⁴	EN 10290
Density		g/cm ³	app. 1.4	-
Layer thickness		mm	≥ 1.5 mm (FK2-C) ≥ 2.5 mm (FK2-C Repair compound)	ISO 2808
Stress class		-	Class B, type 3	EN 10290
Free of pores at	8 kV/mm, max 20 kV	-	fulfilled	EN 10290
Operating temperature		°C (°F)	-20 to +80 (-4 to +176)	EN 10290
Hardoning times		+10°C (+50°E)	13UoC (168oE)	±40°C (±104°E)

Hardening times		+10°C (+50°F)	+20°C (+68°F)	+40°C (+104°F)		
50-ml cartridge	Pot life	app. 75 sec	app. 60 sec	app. 50 sec.		
	Tack-free	app. 40 min	app. 10 min	app. 5 min		
	Resilient	app. 4 h	app. 2 h	app. 1,5 h		
400-ml cartridge	Pot life	app. 5 min	app. 4 min	app. 3 min		
	Tack-free	app. 60 min	app. 30 min	app. 25 min		
	Resilient	app. 24 h	app. 8 h	app. 7 h		
Processing temperature	Substrate	(≥ \pm 10°C/ \pm 50°F); min. (\pm 3°C/ \pm 5.4°F) above dew point				
	Environment	(+5°C to +50°C/+41°F to +122°F)				
	Material	(+15°C to +30°C/+59°F to +86°F)				
Steel surface	Degree of cleanliness (ISO 8501-1)	min. Sa 2 ½				
	Surface roughness (ISO 8503-1)	40 - 100 μm				
Relative humidity		≤ 80%				

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

LIQUITOL®-HDD

Corrosion prevention system for the field joint coating of welding seams in pipelines installed using horizontal directional drilling (HDD) or the pipe-plough method.







High abrasion resistance and peel resistances.



Stress class B, type 3 in accordance with DIN EN 10290.



Solvent-free.



Compatible with factory coatings made of PE, PP, PUR, PA, EP, GRP.

LIQUITOL®-HDD is a two-component polyurethane coating for a permanent corrosion prevention of field-joints at pipes for trenchless installation processes.

LIQUITOL®-HDD features a **high hardness and abrasion resistance** as well as **good stretchability and bending strengths**. Therefore, LIQUITOL®-HDD is especially qualified for the coating of welding seams at pipes and pipelines that are installed using the horizontal directional drilling (HDD) or the **(rocket) pipe-plow** method.

The balanced property profile and the easy processing from a two-chamber cartridge have been proven outstandingly for decades in many construction projects worldwide.

The **coating** is provided from a two chamber cartridge **in one work step** in a **special casing system**. The casing system provides a **high surface quality** and also protects the material against weather impacts during hardening.

LIQUITOL®-HDD fulfills the requirements of DIN EN 10290 (class B, type 3) for operating temperatures of up to +80°C (+176°F) and therefore it is designed for highly corrosive and highly mechanical stresses.

LIQUITOL®-TLC is an additional fast hardening corrosion prevention coating on the basis of polyurethane for the field-joint coating for trenchless pipe installations in piling and pipe ramming processes.

Property		Unit	Typical value	Required value	Test method
Layer thickness		mm	> 1.5	> 1.5	EN 10290
Free of pores at 8 kV / mm (max. 20 kV)		-	fulfilled	-	EN 10290
Impact resistance	(+23°C/+73°F)	I/mm	>5	>5	EN 10290
	(-5°C/+23°F)	J/IIIIII	>3	>3	EIN 10290
Indentation resistance	(+23°C/+73°F)	mm	< 0.1	≤ 0.2	EN 10290
	(+80°C/+176°F)	96	≤ 29	≤ 30	LIN 10250
Specific electrical insulation	(+23°C/+73°F), 100 d	Ω m²	> 1.5 1010	≥ 10 ⁷	EN 10290
resistance	(+80°C/+176°F), 30 d	77 111-	> 1.0 105	≥ 10⁴	LIN 10230
Pull-off adhesion on steel	(+23°C/+73°F)	MPa	> 13	>7	EN 10290
Tull on dunesion on steel	(+80°C/+176°F)	IVII U	>2	-	LIN 10230
Pull-off adhesion on PE, PP	(+23°C/+73°F)	MPa	> 4	-	ISO 4624
Adhesive strength after water storage (+80°C (+176°F), 100 h)	(+23°C/+73°F)	mm	≤ 1 (Rating 1)	-	EN 10290
	(+23°C/+73°F), 30 d	mm	< 2.5	< 8	EN 10290
Cathodic disbondment	(+60°C/+140°F), 2 d	mm	< 2.5	< 8	EN 10290
	(+5°C/+41°F)		75±3		
Hardness	(+20°C/+68°F)	Shore D	73±3		ISO 868
Hdi Ulless	(+40°C/+104°F)	211016.0	59±3		130 000
	(+70°C/+158°F)		36±3		
Density		g/cm³	app. 1.3	-	-
Dielectric strength		kV/mm	>5	-	-
Flexibility	(+23°C/+73°F)		fulfilled	fulfilled	EN 10290
	(0°C/+32 °F)		fulfilled	fulfilled	LIN 10230
Elongation at break		%	≥ 18	≥ 10	EN 10290
Adhesive strength (knife test) on steel	(+23°C/+73°F)	mm	≤ 1 (Rating 1)	≤ 3 (Rating 3)	EN 10290
	(+80°C/+176°F)	mm	≤ 3 (Rating 3)	≤ 5 (Rating 4)	LIN 10270
Lap shear strength	Steel	N/cm²	> 400	-	EN 12068
rah aurai an cukui	PE	N/cm²	> 50	-	EN 12000

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

LIQUITOL®-HK7

Mechanical protective coating for the weld seam area on plastic pipes, especially for trenchless laying techniques.



LIQUITOL®-HK7 is a rapidly-curing, mechanically hard-wearing coating based on polyurethane. LIQUITOL® HK7 is characterized by its high abrasion resistance and impact strength.

Thanks to these properties, LIQUITOL® HK7 is ideally suited to assume the function of a protective wrapping in the weld seam area for plastic pipes with protective wrappings.

Thanks to the **use of a specialized casing system**, the cut-back of the protective wrapping in the **weld seam area is filled completely, flush to the edge**, and a **high finish** quality is achieved with the coating. Due to the smooth surface, only a truly minimal resistance is presented to the ground for trenchless laying techniques such as are used in horizontal directional drilling, for example.

LIQUITOL® HK7 is processed out of practical 2-component cartridges, which guarantee a constant mixing ratio while ensuring that work can proceed cleanly and rapidly.

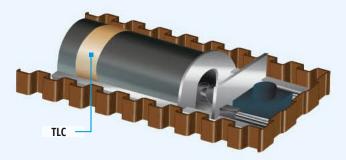
At low temperatures, the curing of LIQUITOL®-HK7 can be accelerated with suitable heat sources.

Property		Unit	Typical value	Required value	Test method
Color		-	yellow	÷	
Hardness	(+23°C/+73°F)	Shore D	70±3	-	ISO 868
Density		g/cm³	1.3 (app.)	-	-
Pot life	(+5°C/+41°F)	min	10 (app.)	-	
	(+25°C/+77°F)		3 (app.)		
	(+35°C/+95°F)		2.5 (app.)		
Hardening time	(+5°C/+41°F)	h	25	=	
	(+15°C/+59°F)		15		
	(+60°C/+140°F)		3		

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

LIQUITOL®-TLC

Corrosion prevention system for the field-joint coating of welded seams on pipelines laid using piling and pipe ramming processes.













LIQUITOL®-TLC is a rapid-hardening two-component polyurethane coating that provides permanent corrosion prevention of welded seams on pipes laid using piling and pipe ramming processes.

In a single work step, LIQUITOL®-TLC is injected directly from a two-chamber cartridge into a special casing system, enabling the user to apply the product in a wide thickness range. The casing system provides a high surface quality and also protects the coated surface against the elements. Additional, the user is protected against material contact. The predetermined component mixing ratio ensures that the product is easy to apply, with consistently high-quality results.

The system reliably eliminates the risk of mixing errors and bubble formation.

LIQUITOL®-TLC boasts a high level of mechanical resistance combined with an **exceptionally low frictional resistance**.

LIQUITOL®-TLC actively helps to **reduce the force required to draw** the pipe-line into position, yet offers the same outstanding corrosion prevention properties of the LIQUITOL® product series.

LIQUITOL®-TLC meets the requirements of DIN EN 10290 (class B, type 3) for operating temperatures up to +80°C (+176°F), enabling it to withstand highly corrosive atmospheres and high levels of mechanical stress.

LIQUITOL®-TLC is also tested in accordance with ISO 21809-3, class 18B.

LIQUITOL®-TLC is compatible with PE, PP, PA, PU, GRP and EP factory coatings.

Quantity required (1.5 mm layer thickness):

app. 5 cartridges per m² of surface

Product processing:

Please refer to the separate LIQUITOL®-TLC application instructions.

Cartridge dispensers:

DEKOMIX®-400M: Manual cartridge dispenser for 400 ml cartridges. **DEKOMIX®-400P:** Pneumatic cartridge dispenser for 400 ml cartridges.

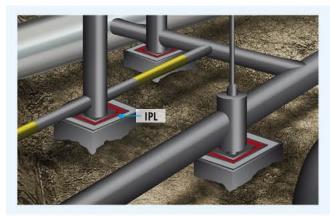
We hereby draw attention to another special product. **LIQUITOL® HDD** is a further rapid-hardening, polyurethane-based corrosion prevention coating for the field-joint coating of welded seams in trenchless pipe installations using the HDD or pipe-plough method.

Property Unit		Unit	Typical	cal value
			DIN EN 10290	ISO 21809-3
Layer thickness		mm	≥ 1.5 mm	≥ 1.5 mm
Free of pores at	8 kV/mm, max 20 kV	=	fulfilled	fulfilled
Impact resistance	(+23°C/+73°F)	J/mm	≥5	≥5
	(-5°C/+23°F)	J/111111	≥3	≥3
Indentation resistance	dry, (+23°C/+73°F)	mm	≤ 0.1	-
	dry, (+80°C/+176°F)	%	≤ 30	< 30
Specific electrical insulation	(+23°C/+73°F)	$\Omega \cdot m^2$	≥ 109	≥ 109
resistance	(+80°C/+176°F)		≥ 104	
Adhesive strength (steel surface)	(+23°C/+73°F)	N / mm²	≥ 12	≥ 12
	(+80°C/+176°F)	N / IIIII	≥ 1.5	-
Adhesive strength (PE factory coating)	(+23°C/+73°F)		-	≥ 3.5
	Hot water storage (+80°C/+176°F), 28 days (+23°C/+73°F)	N / mm²		≥3
Adhesion after thermal aging	(+100°C/+212°F), 100 days	N / mm²	≥5	-
Cathodic disbondment resistance	(+23°C/+73°F), 28 days	mm	≤ 5.0	≤ 5.0
	(+60°C/+140°F), 2 days	111111	≤ 5.0	-
Hardness	(+23°C/+73°F)	Shore D	≥ 75	≥ 75
Density		g/cm³	app.	1.44
Stress class		Ē	Class B, type 3	Class 18B
Operating temperature °C (°F)		-20 to +80 (-4 to +176)		

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

LIQUITOL®-IPL

Polyurethane Insulation Plate for the electrical insulation of pipelines and armatures.

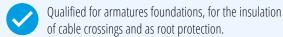






Prevents prestressed funnel.





The **LIQUITOL®-IPL** with its high electrical insulation properties, guarantees a **reliable electrical separation** between cathodic protected pipelines and foundations made from concrete. **Voltage drops are prevented** by this insulation.

A **high mechanical resilience** as well as a low creep and therefore a high durability are provided based on the cross-linked molecule structure of the polyurethane. In addition, LIQUITOL®-IPL features a **very good thermal and chemical durability**.

Based on its flexibility, the insulation plate can be used for the insulation of valve foundations as well as for the insulation of pipelines at cable crossings as well as root protection mat.

Property	Unit	Typical value	Test method
Tensile strength	N/mm²	> 25	DIN EN ISO 527-3
Elongation at break	96	> 600	DIN EN ISO 527-3
Hardness	Shore D	40	DIN ISO 7619-1
Dielectric strength	kV	> 35	-
Volume resitivity	Ωm	3 x 10 ¹¹	DIN IEC 93

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEKOMIX®

Processing Equipment

DEKOMIX®-400 P

Pneumatic driven dispenser for 2 component cartridges. For the processing of LIQUITOL® cartridges **(400 ml)**.



DEKOMIX®-400 M

Manual dispenser for 2 component cartridges. For the processing of LIQUITOL® cartridges **(400 ml)**.



DEKOMIX®-50

Manual dispenser for 2 component cartridges.
For the processing of LIQUITOL®-FK2 C holiday repair coating in **50 ml** cartridges.

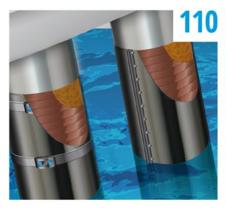






MarineProtect™

Jetty Pile Protection



MarineProtect™ -Primer/-Tape

The MarineProtect™ systems can be used in many applications and they can easily be applied to piles made from metal, concrete or wood. A special advantage of MarineProtect™ is the easy application above as well as under water. This is also possible for the later protection of already existing systems.



MarineProtect™-100

For the MarineProtect[™]-100 system, the MarineProtect[™]-Jacket is fastened through an easily executed and reliable tension belt system. MarineProtect[™] is very flexibly applicable and permits the protection of adjacent piles with different a diameters without large adaptations.



MarineProtect[™]-2000 FD

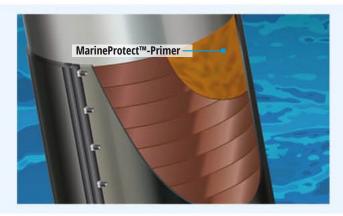
The MarineProtect™-Jacket in the system

MarineProtect™-2000 FD features a weld connected lock bar, which guarantees an easy and reliable installation due to its high quality screw connection.

Therefore, MarineProtect™-2000 FD offers a very good prevention against corrosion as well as against wind, tide and breakwater.

MarineProtect[™]-Primer

Primer mastic for the protection of metal, concrete and wooden piles and underwater pipes.











MarineProtect™-Primer represents the basic corrosion and weathering prevention in the systems MarineProtect™-100 and MarineProtect™-2000 FD for the corrosion and weather prevention of piles or pipes in water and in the splash water area.

MarineProtect™-Primer is a versatile system that can easily be applied to piles made from **metal**, **concrete and wood** and pipelines laid under water. The MarineProtect™-Primer is based on a **natural wax** and permits a good moistening of the steel surface even under the water surface. By spreading the primer, the water is displaced from the steel surface and a moisture barrier is created, which prevents a continuation of the steel corrosion.

MarineProtect™-Primer only needs little surface preparation and therefore permits a fast and economic coating. After the application of MarineProtect™-Primer, the surface is prepared for the wrapping with **MarineProtect™-Tape**. Indentations and irregularities can be filled and closed with the MarineProtect™- Primer.

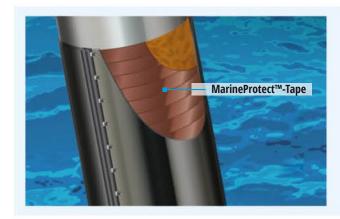
The MarineProtect™-Primer is outstandingly qualified for the coating of new as well as for the rehabilitation of existing constructions.

Property	Unit	Typical value	Test method
Density	g/cm³	арр. 0.90	ISO 2811
Dripping point	°C (°F)	≥+100 (≥+210)	DIN 51801
Area consumption	kg/m²	app. 0.35	
Operating temperature	°C (°F)	-40 to +70 (-40 to +158)	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

MarineProtect[™]-Tape

Corrosion prevention tape for the protection of metal, concrete and wooden piles and underwater pipes.













MarineProtect™-Tape represent the essential corrosion prevention in the systems MarineProtect™-100 and MarineProtect™-2000 FD, coating systems for a durable corrosion and weather protection of piles in the water and the splash zone.

MarineProtect[™]-Tape will be applied to surfaces that were coated beforehand with MarineProtect[™]-Primer.MarineProtect[™]-Tape is a versatile system that can easily be applied to piles made from **metal**, **concrete and wood** and pipelines laid under water.

The development of the MarineProtect™-Tape is based on more than 90 years of experience by us with petrolatum tapes. MarineProtect™-Tape consists of a robust polyester nonwoven, which is soaked in a petrolatum mastic.

The MarineProtect[™]-Tape is very **flexible** and can therefore be applied easily on all surface forms. Matching different pile diameters, MarineProtect[™]-Tape is available in several roll widths.

The MarineProtect™-Tape is impermeable for corrosive media such as oxygen and water and **resistant against salt water**.

Property	Unit	Typical value	Test method
Total thickness	mm	1.2	
Saponification number	mg /KOH/g	< 10	EN 12068
Dripping point	°C (°F)	≥ +120 (≥ +248)	DIN 51801
Overlapping	%	50	
Operating temperature	°C (°F)	-40 to +70 (-40 to +158)	
Storage temperature	°C (°F)	< +40 (<+104)	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

MarineProtect[™]-100

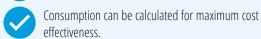
Protection against corrosion and weather for piles made of metal, concrete or wood and underwater pipes













MarineProtect™-100 is a variable system solution that adapts to the changing dimensions of piles due to the effects of corrosion or erosion, providing protection against corrosion and weather conditions in coastal areas for **piles and pipes** that are fully or partly submerged in water.

The solution is ideal for **use in highly corrosive environments** in which conventional priming and coating systems fail to provide the required level of protection.

MarineProtect™-100 is a flexible system that can be used on **metal, concrete or wooden** piles and underwater pipelines. The solution adapts to suit round or hexagonal piles.

MarineProtect™-100 is easy to apply both on dry land or under water. There is no need for the protected component to undergo a costly drying process or to wait for individual layers to cure, as is generally the case with other coating systems.

This makes the product highly cost effective, with a **controlled application method** that actively helps to **reduce costs**.

The solution is also an economical way to add protection to existing systems without removing previous coatings.

MarineProtect[™]-100 significantly **extends the service life** of pile constructions and underwater pipelines and reduces the costs involved in their restoration and repair.

To **protect the flora and fauna** living in our seas and lakes, MarineProtect™-100 complies with the OECD aquatic guidelines 201, 202 and 203.

Material consumption:

MarineProtect™ primer:

app. 350 g per m² surface

MarineProtect™ tape:

app. 2 m² per m² surface

MarineProtect™ jacket:

Number of ready-made jackets depends on height of pile to be protected

Product processing:

Please follow the processing recommendations available separately for **MarineProtect™-100.**

	Property	Unit	MarineProtect™ – Typical value	Test method
Primer	Density	g/cm³	арр. 0.90	ISO 2811
F	Dripping point	°C (°F)	≥ +100 (≥ +210)	DIN 51801
	Thickness	mm	1.2	-
Tape	Dripping point	°C (°F)	≥ +120 (≥+248)	DIN 51801
	Saponification number	mg KOH/g	≤ 10	DIN EN 12068
	Thickness	mm	арр. 2	
Jacket	Elongation at break	96	≥ 700	ASTM D 638
	Tensile strength	N/mm²	≥ 21	ASTM D 638
System	Impact resistance	J	≥15	DIN EN 12068

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

MarineProtect[™]-2000 FD

Protection against corrosion and weather for piles made of metal, concrete or wood and underwater pipes



MarineProtect™-2000 FD is a ready-made, dimensionally stable system solution for coastal and maritime corrosion and weather protection on piles or pipes that are fully or partly submerged in water. The solution is ideal for use in highly corrosive environments in which conventional priming and coating systems fail to provide the required level of protection.

MarineProtect™-2000 FD is a flexible solution that delivers **high levels of mechanical resistance**. It it easy to apply to piles of any shape made from **metal, concrete or wood** and to underwater pipelines.

Even in areas that become very icy in winter, the solution continues to provide reliable protection.

MarineProtect[™]-2000 FD is easy to apply both on dry land or under water. There is no need for the protected component to undergo a costly drying process or to wait for individual layers to cure, as is generally the case with other coating systems.

This makes the product highly cost effective, with a **controlled application method** that actively helps to **reduce costs**.

The solution is also an economical way to add protection to existing systems without removing previous coatings.



Tailored project solution.



High mechanical resistance. High resistance to ice.



Follow-up checks possible for maintenance purposes.



No water evacuation required.



Can be applied without interruptions or waiting time.

Environmentally friendly. Complies with OECD.



Environmentally friendly. Complies with OECD aquatic guidelines 201, 202 and 203.

The use of MarineProtect™-2000 FD significantly **increases the service life** of pile constructions and underwater pipelines while **redu**-

cing repair costs.

The ability to open and re-seal the jackets for maintenance purposes makes it easy to check the condition of the piles.

To **protect the flora and fauna** living in our seas and lakes,
MarineProtect™-2000 FD complies with the OECD aquatic guidelines 201, 202 and 203.

Material consumption:

MarineProtect™ primer:

app. 350 g per m² surface

MarineProtect™ tape:

app. 2 m² per m² surface

MarineProtect™ jacket:

Number of ready-made jackets depends on height of pile to be protected

Product processing:

Please follow the processing recommendations available separately for **MarineProtect™-2000 FD**.

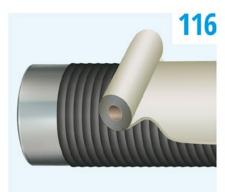
	Property	Unit	MarineProtect™ – Typical value	Test method
Primer	Density	g/cm³	арр. 0.90	ISO 2811
E	Dripping point	°C (°F)	≥ +100 (≥ +210)	DIN 51801
	Thickness	mm	1.2	-
Tape	Dripping point	°C (°F)	≥ +120 (≥+248)	DIN 51801
	Saponification number	mg KOH/g	≤ 10	DIN EN 12068
	Thickness	mm	арр. 2	
Jacket	Elongation at break	%	≥ 700	ASTM D 638
	Tensile strength	N/mm²	≥ 21	ASTM D 638
System	Impact resistance	J	≥ 15	DIN EN 12068

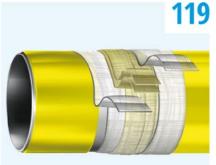
^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

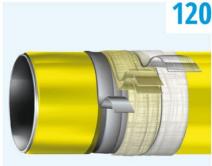


DEPROTEC®

Mechanical Protection Systems







DEPROTEC®-DRM Rockshields

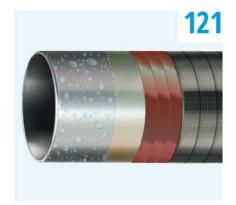
DEPROTEC®-DRM rockshields and protective hoses are applied over corrosion prevention coatings (such as PLASTELEN® or BUTYLEN tapes) to provide outstanding additional protection against mechanical loads.

DEPROTEC®-GFK Protective Casing

High mechanical stress-resistant, light-curing GRP protective casing for trenchless pipeline installations, e.g. when laying by pipe driving or pipe ramming.

DEPROTEC®-GFK System Corrosion Prevention

Mechanically highly resistant corrosion prevention system for pipelines, consisting of a **BUTYLEN** anti-corrosion coating and the **DEPROTEC®-GFK protective casing**, when laying in trenchless pipeline installations, such as horizontal directional drilling (HDD) or pipe-plough methods.

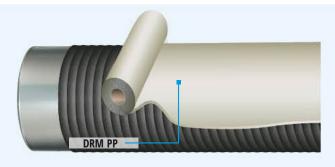


DEPROTEC®-PUR Protection Bandage

Glass fibre bandage for additional mechanical protection of anti-corrosion coatings.

DEPROTEC®-DRM PP 500 Plus DEPROTEC®-DRM PP 1000 Plus

Non-woven material made from plastic fibres to provide additional mechanical protection for corrosion prevention coatings on steel and cast iron pipelines, plastic pipes and plastic casing pipe connections in district heating systems.





Can be used with high thermal loads >+50°C (+122°F).



High mechanical resistance.



Easy application.



Resistant to rotting even in aggressive soils.



Water and current permeable.



Shock-absorbing and load-distributing.

DEPROTEC®-DRM PP 500 Plus & 1000 Plus rockshields and hoses are made from a non-woven polypropylene material. They are specially designed to provide additional mechanical protection on field joint and factory coatings.

DEPROTEC®-DRM PP 500 Plus & 1000 Plus boast high mechanical resistance and an outstanding ability to cope with high temperatures. Good permeability for soil electrolytes guarantees undisturbed cathodic corrosion prevention along the pipeline.

DEPROTEC®-DRM PP 500 Plus & 1000 Plus form a reliable separating layer between the pipeline coating and the surrounding earth, ensuring that the load applied to the coating is minimised if the pipeline moves, for example as a result of temperature fluctuations.

DEPROTEC®-DRM PP 500 Plus & 1000 Plus can be used with high thermal loads >+50°C (+122°F).

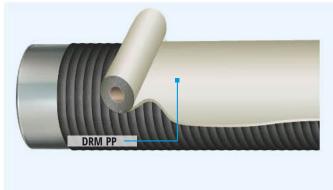
DEPROTEC®-DRM PP 500 Plus & 1000 Plus rockshields permit the partial or total omission of sand backfilling, depending on the soil conditions. All applicable standards and regulations relating to pipe embedding, trench backfilling and soil compacting must be followed.

		DEPROTEC®-DRM	DEPROTEC®-DRM PP – Typical value		
Properties	Unit	500 Plus	1000 Plus	Test method	
Weight per unit area	g/m²	500	1000	EN ISO 9864	
Thickness (for an extra load of 2 kPa)	mm	4	7	EN ISO 9863-1	
Elongation at break (longitudinal/transverse)	96	70/70	90/90	EN ISO 10319	
Tensile strength (longitudinal/transverse)	kN/m	32/32	60/70	EN ISO 10319	
Static puncture force (CBR)	kN	5.5	11	EN ISO 12236	
Colour	=	white	white	=	
Operating temperature	°C (°F)	-50 to +100 (-50 to +100 (-58 to +212)		
Resistant against	-	Diluted acids and lyes	s, brines, soil bacteria	-	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEPROTEC®-DRM PP 609 DEPROTEC®-DRM PP 809

Non-woven material made from plastic fibres to provide additional mechanical protection for corrosion prevention coatings on steel and cast iron pipelines, plastic pipes and plastic casing pipe connections in district heating systems.





Heat resistant.



High mechanical resistance.



Easy application.



Resistant to rotting even in aggressive soils.



Water and current permeable.



Shock-absorbing and load-distributing.

The **DEPROTEC®-DRM PP609 & 809** rockshields are robust non-woven materials made from PP (809) and PP/PET fibres (609) designed to provide additional mechanical protection for field joint and factory coatings. DEPROTEC®-DRM PP609 & 809 **boast high mechanical resistance** and an outstanding ability to **cope with high temperatures**. Good permeability for soil electrolytes guarantees **undisturbed cathodic corrosion prevention** along the pipeline.

DEPROTEC®-DRM PP609 & 809 form a reliable separating layer between the pipeline coating and the surrounding earth, ensuring that the load applied to the coating is minimised if the pipeline moves, for example as a result of temperature fluctuations.

DEPROTEC®-DRM PP609 & 809 can be used with high thermal loads >+50°C (+122°F).

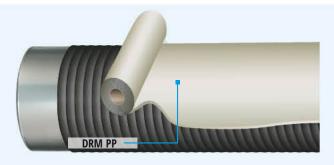
DEPROTEC®-DRM PP609 & 809 rockshields permit the partial or total omission of sand backfilling, depending on the soil conditions. All applicable standards and regulations relating to pipe embedding, trench backfilling and soil compacting must be followed.

		DEPROTEC®-DRM	DEPROTEC®-DRM PP – Typical value		
Properties	Unit	609	809	Test method	
Weight per unit area	g/m²	900	900	EN ISO 9864	
Thickness (for an extra load of 2 kPa)	mm	6	6	EN ISO 9863-1	
Elongation at break (longitudinal/transverse)	%	87/92	>80	EN ISO 10319	
Tensile strength (longitudinal/transverse)	kN/m	20/21	45/35	EN ISO 10319 DIN53.587-2	
Static puncture force (CBR)	kN	5	-	EN ISO 12236	
Colour	-	white	white	-	
Operating temperature	°C (°F)	-50 to +100 (-50 to +100 (-58 to +212)		
Resistant against	-	Diluted acids and lyes	s, brines, soil bacteria	-	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEPROTEC®-DRM PP 800 Plus DEPROTEC®-DRM PP 2000 Plus

Non-woven material made from plastic fibres to provide additional mechanical protection for corrosion prevention coatings on steel and cast iron pipelines, plastic pipes and plastic casing pipe connections in district heating systems.





Heat resistant up to +100°C (+212°F).



High mechanical resistance.



Easy application.



Resistant to rotting even in aggressive soils.



Water and current permeable.



Shock-absorbing and load-distributing.

DEPROTEC®-DRM PP 800 PLUS & 2000 PLUS rockshields are made from specially designed polypropylene and polyester fibre non-woven materials to provide additional mechanical protection on field joint and factory coatings.

DEPROTEC®-DRM PP 800 PLUS & 2000 PLUS **boast high mechanical resistance** and an outstanding ability to **cope with high temperatures**. Good permeability for soil electrolytes guarantees **undisturbed cathodic corrosion prevention** along the pipeline.

DEPROTEC®-DRM PP 800 PLUS & 2000 PLUS form a reliable separating layer between the pipeline coating and the surrounding earth, ensuring that the load applied to the coating is minimised if the pipeline moves, for example as a result of temperature fluctuations.

DEPROTEC®-DRM PP 800 PLUS & 2000 PLUS can be used at elevated **temperatures** of up to +100°C (+212°F).

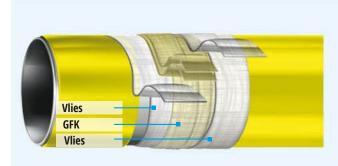
DEPROTEC®-DRM PP 800 PLUS & 2000 PLUS rockshields permit the partial or total omission of sand backfilling, depending on the soil conditions. All applicable standards and regulations relating to pipe embedding, trench backfilling and soil compacting must be followed.

		DEPROTEC®-DRM P	DEPROTEC®-DRM PP – Typical value		
Properties	Unit	800 Plus	2000 Plus	Test method	
Weight per unit area	g/m²	800 (-10%)	2000 (-10%)	EN ISO 9864	
Thickness	mm	6.2 (±20%)	14 (±20%)	EN ISO 9863-1	
Elongation at break (longitudinal/transverse)	%	> 50/> 50	> 50/> 50	EN ISO 10319	
Tensile strength (longitudinal/transverse)	kN/m	26/34 (-13%)	55/130 (-15%)	EN ISO 10319	
Static puncture force (CBR)	kN	5 (-15%)	20 (-20%)	EN ISO 12236	
Static puncture force	kN	3.6 (-20%)	10 (-30%)	NF G-38019	
Operating temperature	°C (°F)	-50°C to +100°C (-	58°F to +212°F)	-	
Resistant against		Diluted acids and lyes,	-		
GdF stress class	-	Class 0	Class TR	-	

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEPROTEC®-GFK (pipe ramming/driving methods)

Highly mechanical-stress-resistant, light-cured GRP protective coating system





For temperatures up to +80°C (+176°F)



Abrasion and impact resistant



Can be applied manually



Single component



Cold application

DEPROTEC®-GFK is a protective system for pipeline constructions that are subject to high levels of mechanical stress during installation or operation. The system is made from a high-strength fibreglass composite material. It's typical used for field joint coating of welding seams in trenchless pipeline installations, e.g. using pipe ramming or driving methods, and if the pipeline cannot be bedded in sand.

The applicable standards and guidelines must be followed when bedding and laying pipelines.

DEPROTEC®-GFK is comprised of a single-component light-curing vinyl ester resin, a glass fleece and a fibreglass layer.

Product processing:

Please refer to the separate **DEPROTEC®-GFK** application recommendation.

Typical product properties (Excerpt*)

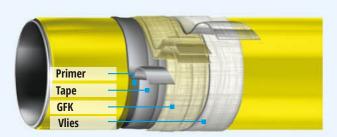
Properties		Unit	Typical value	Required value	Standard
Maximum operating temper	erature	°C (°F)	+80 (+176)	-	-
Impact resistance	(-5°C/+23°F)	Umm	≥5	≥ 1.5	ISO 21809-3
Impact resistance	(+23°C/+73°F)	J/mm	≥ 10	≥ 5	150 2 1809-3
Indentation resistance (+80	°C/+176°F)	%	≤ 1.5	≤ 10	ISO 21809-3
Cathodic disbondment resi	stance 2d (+60°C/+140°F)	mm	≤ 2.5	≤ 15	ISO 21809-3
Cathodic disbondment resistance 28d (+80°C/+176°F)		mm	≤5	≤ 15	ISO 21809-3
Hardness		Shore D	≥ 70	≥ 60	ISO 868
Specific insulation resistance	re (+23°C/+73°F)	Ωm^2	≥ 2*10 ⁺⁹	≥ 10+6	ISO 21809-3
Specific insulation resistance (+80°C/+176°F)		Ωm^2	≥ 3*10*8	n.a.	ISO 21809-3
Shear resistance		N/cm ²	≥ 150	≥ 50	DVGW GW340

The values listed are based on a **DEPROTEC*-GFK** thickness of ≥ 6,5mm

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEPROTEC®-GFK System (HDD-Verfahren)

Highly mechanical-stress-resistant corrosion prevention system comprised of a BUTYLEN corrosion prevention coating and a light-curing GRP protection coating













The **DEPROTEC®-GFK System** is a corrosion prevention system for pipeline constructions that are subject to high levels of mechanical stress during installation or operation. The system is comprised of a BUTYLEN corrosion prevention coating and additional mechanical protection provided by a high-strength fibreglass composite material. It's typical used for field joint coating of welding seams in trenchless pipeline installations, e.g. using horizontal directional drilling processes (HDD), and if the pipeline cannot be bedded in sand.

The applicable standards and guidelines must be followed when bedding and laying pipelines.

The **DEPROTEC®-GFK System** is comprised of **BUTYLEN-HT Primer**, **BUTYLEN-N60** corrosion prevention tape and a **GFK protective coating** made from a single-component, light-curing vinyl ester resin, a glass fleece and a fibreglass layer.

Product processing:

Please refer to the separate **DEPROTEC®-GFK** application recommendation.

Typical product properties (Excerpt*)

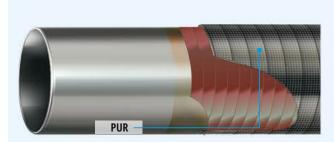
Properties		Unit	Typical value	Required value	Standard
Maximum operating temp	erature	°C (°F)	+80 (+176)	-	-
lanca at a collete a co	(-5°C/+23°F)	1/	≥ 6	≥ 1.5	100 24000 2
Impact resistance	(+23°C/+73°F)	J/mm	≥ 9	≥5	ISO 21809-3
Indentation resistance (+80°C/+176°F)		%	≤ 1.5	≤ 10	ISO 21809-3
Cathodic disbondment resistance 28d, (+80°C/+176°F)		mm	≤ 9	≤ 15	ISO 21809-3
Hardness		Shore D	≥ 70	≥ 60	ISO 868
Specific insulation resistance (+23°C/+73°F)		Ωm^2	≥ 6.2 · 10 ⁺⁹ (Measuring limit laboratory)	≥ 10 ⁺⁶	ISO 21809-3
Specific insulation resistance (+80°C/+176°F)		Ωm^2	≥ 6.2 · 10 ⁺⁹ (Measuring limit laboratory)	n.a.	ISO 21809-3
Shear resistance		N/cm ²	≥ 150	≥ 50	DVGW GW340

The values listed are based on a $\textbf{DEPROTEC} ^{\text{\tiny{10}}}\text{-}\textbf{GFK}$ thickness of \geq 5,5mm

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

DEPROTEC®-PUR

Glass fiber bandage for additional mechanical protection of anti-corrosion coatings.





For temperatures up to +110°C (+230°F).



Fast curing within 20 minutes.



Increases mechanical resistance of coatings.



High protection against cutting.



Ready-to-use no laminating necessary.

DEPROTEC®-PUR is a glass fiber bandage for the additional mechanical protection of anti-corrosion coatings and field-joint coating. The glass fiber fabric is soaked in a polyurethane resin and it hardens – depending on the ambient conditions – within approximately 20 minutes to a hard and permanent protective encasement.

DEPROTEC®-PUR can be processed quickly and easily and, based on **its flexibility** during processing, it can also be used **for complex geometries**, e.g. for armatures and flanges. Tools are not required for processing. Extensive and error-prone lamination, as needed for many GRP systems, is not required.

The hardened polyurethane and the resistant glass fibers result in a high mechanical stability at temperatures of up to +110°C (+230°F).

DEPROTEC®-PUR can be used where anti-corrosion coatings are subjected to **strong** mechanical stresses. Therefore, it gives encasements made from PLASTELEN®

petrolatum tapes a significantly higher mechanical resistance. DEPROTEC®-PUR can also be used in combination with BUTYLEN tapes, e.g. for large area repairs with the BUTYLEN-Mastic. DEPROTEC®-PUR therefore guarantees an additional stability and prevents an overly cold flow of the butyl mastic.

DEPROTEC®-PUR increases the impact resistance and the indentation resistance of field-joint coatings significantly and offers a very good protection against cuttings.

Reinforcement of BUTYLEN-AS40Plus	Without DEPROTEC®-PUR	2 layers of DEPROTEC®-PUR	4 layers of DEPROTEC®-PUR	Test method
Impact resistance	15 J	22 J	40 J	DIN EN 12068

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.



DEXPAND®-CF70

System for restoring pipeline integrity based on Carbon Composite materials.



DEXPAND®-CF70 is a repair system for pipelines with a diameter of ≥ 2 inches (≥ DN 50), and helps to extend the **life expectancy of pipelines.**

After being repaired with DEXPAND®-CF70, pipelines that have been damaged by corrosion or erosion regain their **original structural integrity** and can once again be used safely and permanently under **maximum operating pressure.**

DEXPAND®-CF70 is also suitable for offshore pipelines thanks to its excellent resistance to salt water.

Repairs can be carried out during ongoing operation and **without time-intensive** and **cost-intensive** pipeline interruptions.

DEXPAND®-CF70 meets the requirements of **ISO /TS 24817 [2016]** and is a suitable **permanent repair method** for the restoration of defects with a minimum residual wall thickness of 20% – regardless of the wall thickness and strength values. The independent laboratories of **TÜV Süd (certificate: IS-AN11-MUC/ml-1915)** have verified the fatigue strength.

The DEXPAND®-CF70 **System** comprises the DEXPAND®-CF70 **Putty**, the DEXPAND®-CF70 **Primer** and a high-strength, mechanical reinforcement consisting of DEXPAND®-CF70 **Carbon fabric** and DEXPAND®-CF70 **Wetout**.

In order to reduce air pockets during the application process, the DEXPAND®-CF70 Compression wrap is temporarily wrapped around the reinforcement while it hardens.

This unique system guarantees that the weakened pipelines receive long-lasting repairs of the highest quality.

The **system structure** in detail:

The DEXPAND®-CF70 **Putty** is used to easily even out indentations in the pipe surface. The force is transferred directly to all of the DEXPAND®-CF70 components.

The DEXPAND®-CF70 **Primer** is a two-component epoxide primer, which enables the transfer of force between the repair system and the pipeline.

The DEXPAND®-CF70 **Carbon fabric** is a bidirectional carbon fibre fabric, which absorbs the circumferential forces and axial forces of the pipeline.

Carbon fibres are among the strongest industrially produced fibres. Pipeline repair systems that use carbon fibre technology are currently the most durable non-metallic repair systems.

The DEXPAND®-CF70 **Wetout** is a two-component resin. It forms a bond with the layers of mechanical reinforcement. The Wetout ensures that the forces are distributed evenly across the DEXPAND®-CF70 system.

The **BUTYLEN Corrosion Prevention Systems** based on PE/butyl rubber round off the system's corrosion prevention features — ensuring reliable pipeline operation for decades.

Property		Unit	Typical value	Test method
Operating temperature		°C (°F)	to +70 (to +158)	
Nominal thickness per individual fabric layer		mm	app. 0.55	ISO 21809-3
Percentage of carbon fibres		%	100	
Adhesive strength of DEXPAND®-CF70 Primer (+23°C/+80°C) (+73°F/+176°F)			арр. 9.5	EN 10290
Pressure resistance of DEXPAND®-CF70 Putty after 24h/ 7d (+60°C/+140°F)			≥ 40 / 70	EN ISO 604
Shore D hardness after 24h/48H (at room tempera	iture)		≥ 80/84	ISO 868
Adhesive strength of BUTYLEN-AS39P	(+23°C/+73°F)	N/cm	≥ 20	EN 12068
with HT Primer on DEXPAND®	(+50°C/+122°F)	IN/CIII	≥3	EN 12000
Adhesive strength of BUTYLEN-N60	(+23°C/+73°F)	N/cm	≥ 20	EN 12068
with HT Primer on DEXPAND®	(+50°C/+122°F)	N/CIII	≥3	EN 12008

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.



DEKOMAT®

Wrapping Devices

Manual or motor-assisted wrapping devices for the application of SEALID®, BUTYLEN, PALIMEX® and PALIMEX® tapes.



DEKOMAT®-mini

The **DEKOMAT®-mini** is the smallest device in the DEKOMAT® family and ideal for use on pipes with small nominal diameters and where space is limited. The particularly compact design allows for use from nominal pipe sizes of DN 40 (1½ in).

Advantages:

- Ideal for small nominal pipe sizes.
- Ideal where space is limited.



DEKOMAT®-1

The **DEKOMAT®-1** is an all-purpose winding device which covers most areas of application. It can be used from nominal pipe sizes of DN 80 (2 in) on straight pipe sections and on pipe bends from DN 100 (4 in).

Advantages:

- Universal application.
- High sturdiness and long service life.



DEKOMAT®-KGR Junior

The **DEKOMAT®-KGR Junior** allows the application of longer roll lengths. It is perfectly suited to the requirements of larger nominal pipe sizes. With the additional accessories available, it can wrap pipes with nominal diameters of DN 2000 (80 in) and more. The **DEKOMAT®-KGR Junior** RT150 is a version with support for rolls with 41 mm cores.

Advantages:

- Fast application even with large nominal pipe sizes.
- Roll diameter up to 350 mm.
- Wide range of accessories.



DEKOMAT®-11

The **DEKOMAT®-11** combines decades of wrapping experience with great flexibility. With an electric or combustion engine, robust and powerful, it is ideal for joint wrapping of large pipe diameters, as well as wrapping whole pipes and rehabilitation of major pipeline sections.

Advantages:

- Maximum efficiency.
- Fastest application.
- Continuous wrapping quality.
- Proven project deployment.

Typical Product Properties (Excerpt*)

	Roll core	Tape width	Roll diameter	Nominal pipe sizes		Minimum working	
	(mm)	(mm)	(mm)	DN	(Inch)	height (cm)	Accessories
DEKOMAT®-mini	41	max. 100	max. 100	≥ DN 40	≥ 1,5"	20	Drum rolls
DEKOMAT®-1	41	max. 100	max. 160	≥ DN 80 (pipe elbow ≥ DN 100)	≥ 3"	40	Drum rolls
DEKOMAT®-KGR Junior RT150	41	max. 150	max. 350	≥ DN 200	≥ 8"	40	Drum rolls, extension arm, cage (closed crown)
DEKOMAT®-KGR Junior	78	max. 150	max. 350	≥ DN 200	≥ 8"	40	Drum rolls, extension arm, cage (closed crown)
DEKOMAT®-11	78	max. 100	max. 350	≥ DN 200	≥ 8"	45	-

^{*} For further product information as well as details on ordering and packaging, please refer to the product data sheet at dekotec.com.

ADVANCED IN SEALING.



A story of success

DEKOTEC GmbH is member of an International Group of Companies with subsidiaries in six European countries and sales partners in over 100 countries worldwide. Just a few years after the group was founded in 1922 in Berlin/Germany, it revolutionized corrosion prevention across the world with the

Redefining corrosion prevention

14.07.1927: "Paul Schade's Petrolatum-Tape" is patented and goes down in history as the fledgling company's first invention.

The Petrolatum-Tape (PLASTELEN®-Tape) is the world's first reliable passive corrosion prevention solution for pipes and pipelines and over the coming decades, the name becomes a generic synonym for all types of corrosion prevention tapes.

TOK®-Band: A flexible and stable channel solution

1952: TOK®-Band – a ready-made malleable tape solution for channel sealing – is invented. Up until this point, the only sealing methods available used hot casting or filler. However, these solutions produced a seal that was too rigid, leading to the seal breaking whenever the pipe moved in the ground.

1922



1927

1946



1952



1973



Rising in the midst of collapse

14.11.1922: The mother company is founded in Berlin under the name Chemieprodukte GmbH. Against the backdrop of a post-war 1920s Germany that is suffering famine, hyperinflation and unemployment, the company lays the foundations for its future "Made in Germany" story of success.



From the Spree to the Rhine

1946: After the destruction of the company's original premises during the Second World War, the company reforms in Leverkusen. The proximity of the new site to BAYER AG and the Rhine river provides the inspiration for new inventions – and an efficient transport route.

BUTYLEN: Preserving value with three-ply tape

1973: DEKOTEC GmbH invents the world's first co-extruded three-ply tape for welding connections on pipes and pipelines. A brand new coldapplication technology is used to fuse the layers of the tape together, creating a hose-type permanent seal.





Petrolatum-Tape, its very first invention. When the premises of the mother company were destroyed during the Second World War, the group relocated its headquarters to a new site on the banks of the Rhine river. The group did not let this setback damage its inventive and entrepreneurial spirit, as testified by

the countless corrosion prevention and sealing technology innovations it rolled out over the following years. Today, DEKOTEC GmbH belongs to a global group of companies that, in spite of its international reach, still strive to deliver sustainable custom solutions and provide personal service to its customers.

TOK®-Band: Taking quality to the roads

1977: The world's first bitumen joint tape for joints and seams in asphalt road construction is invented. The TOK®-Band name quickly becomes a synonym for all bitumen joint tapes.





DEKOTEC®.

Rapid application - permanent seal **2006:** DEKOTEC® heat shrinkable sleeves featuring innovative hot-melt and mastic technology are

launched. The product line is known for its out-

standing quality and simple, fast application.

A new product for new partners

TOK®-Sil Resist:

2014: The world's first joint sealant for biogas plants and liquid manure, slurry and silage effluent plants provides an effective, permanent seal at the critical point – the intersection between horizontal and vertical joints. The invention of TOK®-Sil Resist is of particular interest to operators of biogas plants.





High temperature products: Ready for the greatest challenges

2021: New standards with new tapes and shrink sleeves for extreme temperatures up to +100°C (+212°F).

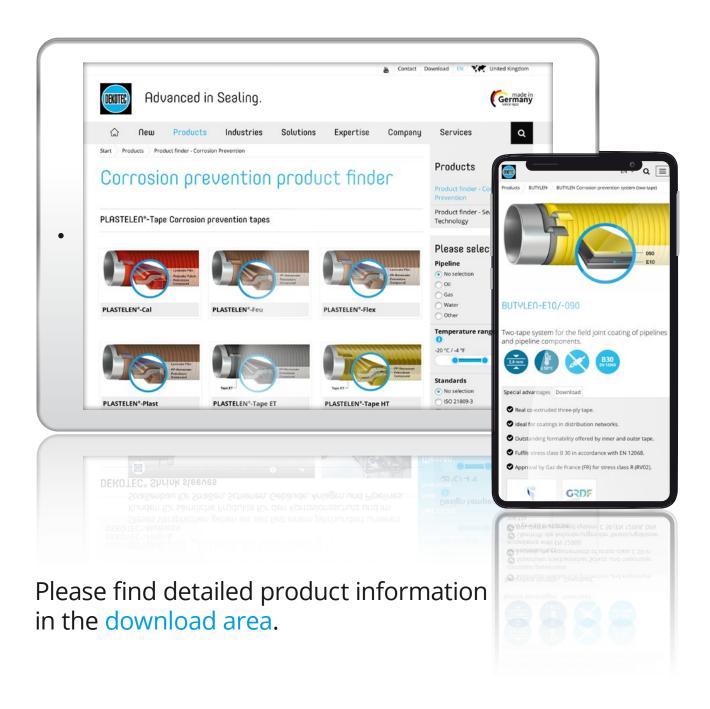
SEALID® All-in-1: The new simplicity in pipeline construction

2021: The world's innovation offers corrosive and mechanical protection for the first time in only one work step, without primer or devices. SEALID® is universally applicable for pipelines, welded seams, pipe bends or T-pieces.



DEKOTEC ONLINE

You are not yet sure which product is ideal for your requirements? Find it quickly with our extended product finder on **dekotec.com**!



ROAD CONSTRUCTION

Get to know our products for road construction online at **dekotec.com** or in the brochure "Sealing Technology - Road Construction and Maintenance".



Joints & Seams in Asphalt and Concrete

- Bitumen Joint Tapes
- Joint Seam Adhesive
- Asphalt Reinforcement
- Hot/Cold Pouring Compounds
- Asphalt/Concrete Repair



Joints for High Loads

- Compression Seals
- Sealing Profiles
- Bitumen Joint Tapes
- Stable Joint Compound
- Elastic Mortars



Rail Protection

- Rail Pouring Compound
- Rail Joints Pouring

Advanced in Sealing

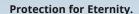


With the Power and Experience of the Group

DEKOTEC GmbH is member of an **International Group of Companies** with subsidiaries in six European countries and sales partners in over 100 countries worldwide. Just a few years after the group was founded in 1922 in Berlin/Germany, it revolutionized corrosion prevention across the world with the Petrolatum-Tape, its very first invention. Today, the group is the **Market Leader in Central Europe** and is intensifying its **Dynamic Growth in Eastern Europe**, **Asia**, **Africa and South America**. For almost a century, it has built its reputation on high-quality, forward-thinking solutions for **Corrosion Protection** and **Sealing Technology**.

Proven Excellence

With the manufacturers' warranty **Made in Germany**, the companies of the group are respected members of renowned committees and associations. DEKOTEC GmbH guarantees top product quality through its own quality assurance and external inspections: continuous monitoring and testing of the production by Independent Institutions confirm the excellent Quality.



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